



Massachusetts Department of Environmental Protection  
Bureau of Waste Prevention – Air Quality

**CPA-FUEL** (BWP AQ 02 Non-Major, BWP AQ 03 Major)  
Comprehensive Plan Application for Fuel Utilization Emission Unit(s)

X254064  
Transmittal Number

N/A  
Facility ID (if known)

**D. Best Available Control Technology (BACT) Emissions** (continued)

Table 9B						
Emission Unit No. & Fuel Used	Air Contaminant	Uncontrolled Emissions (Pounds per Hour [lbs/hr], Pounds per 1 Million British Thermal Units [lb/MMBtu] or Parts per Million Dry Volume Corrected Basis [ppmvd@ %O <sub>2</sub> or CO <sub>2</sub> ])	Proposed BACT Emissions (lbs/hr, lb/MMBtu or ppmvd@ %O <sub>2</sub> or CO <sub>2</sub> )	Proposed Consecutive 12-Month Time Period Emissions Restrictions (Tons, if Any) <sup>5</sup>	Proposed Monthly Time Period Emissions Restrictions (Tons, if Any) <sup>6</sup>	Proposed Fuel Usage Limit(s) (if Any) <sup>5</sup>
Unit No. 3  Fuel Used Natural gas	PM	0.005 lb/MMBtu	0.005 lb/MMBtu	1.3	N/A	540 MMscf/yr
	PM <sub>2.5</sub>	0.005 lb/MMBtu	0.005 lb/MMBtu	1.3	N/A	540 MMscf/yr
	PM <sub>10</sub>	0.005 lb/MMBtu	0.005 lb/MMBtu	1.3	N/A	540 MMscf/yr
	NO <sub>x</sub>	0.011 lb/MMBtu	0.011 lb/MMBtu	2.9	N/A	540 MMscf/yr
	CO	0.035 lb/MMBtu	0.035 lb/MMBtu	9.2	N/A	540 MMscf/yr
	VOC	0.005 lb/MMBtu	0.005 lb/MMBtu	1.3	N/A	540 MMscf/yr
	SO <sub>2</sub>	0.0015 lb/MMBtu	0.0015 lb/MMBtu	0.4	N/A	540 MMscf/yr
	Max HAP	N/A	N/A	0.019	N/A	540 MMscf/yr
	Total HAPs	N/A	N/A	0.5	N/A	540 MMscf/yr
	CO <sub>2</sub>	118.9 lb/MMBtu	118.9 lb/MMBtu	31,247	N/A	540 MMscf/yr

Continue to Next Page ►



Massachusetts Department of Environmental Protection  
Bureau of Waste Prevention – Air Quality

X254064  
Transmittal Number

**CPA-FUEL** (BWP AQ 02 Non-Major, BWP AQ 03 Major)  
Comprehensive Plan Application for Fuel Utilization Emission Unit(s)

N/A  
Facility ID (if known)

**D. Best Available Control Technology (BACT) Emissions** (continued)

Table 9B						
Emission Unit No. & Fuel Used	Air Contaminant	Uncontrolled Emissions (Pounds per Hour [lbs/hr], Pounds per 1 Million British Thermal Units [lb/MMBtu] or Parts per Million Dry Volume Corrected Basis [ppmvd@ %O <sub>2</sub> or CO <sub>2</sub> ])	Proposed BACT Emissions (lbs/hr, lb/MMBtu or ppmvd@ %O <sub>2</sub> or CO <sub>2</sub> )	Proposed Consecutive 12-Month Time Period Emissions Restrictions (Tons, if Any) <sup>5</sup>	Proposed Monthly Time Period Emissions Restrictions (Tons, if Any) <sup>5</sup>	Proposed Fuel Usage Limit(s) (if Any) <sup>5</sup>
Unit No. 3  Fuel Used Natural gas	PM	0.40 lb/hr	0.40 lb/hr	1.3	N/A	540 MMscf/yr
	PM <sub>2.5</sub>	0.40 lb/hr	0.40 lb/hr	1.3	N/A	540 MMscf/yr
	PM <sub>10</sub>	0.40 lb/hr	0.40 lb/hr	1.3	N/A	540 MMscf/yr
	NO <sub>x</sub>	0.88 lb/hr	0.88 lb/hr	2.9	N/A	540 MMscf/yr
	CO	2.8 lb/hr	2.8 lb/hr	9.2	N/A	540 MMscf/yr
	VOC	0.40 lb/hr	0.40 lb/hr	1.3	N/A	540 MMscf/yr
	SO <sub>2</sub>	0.12 lb/hr	0.12 lb/hr	0.4	N/A	540 MMscf/yr
	Max HAP	N/A	N/A	0.019	N/A	540 MMscf/yr
	Total HAPs	N/A	N/A	0.5	N/A	540 MMscf/yr
	CO <sub>2</sub>	N/A	N/A	31,247	N/A	540 MMscf/yr

Continue to Next Page ►



Massachusetts Department of Environmental Protection  
Bureau of Waste Prevention – Air Quality

**CPA-FUEL** (BWP AQ 02 Non-Major, BWP AQ 03 Major)  
Comprehensive Plan Application for Fuel Utilization Emission Unit(s)

X254064  
Transmittal Number

N/A  
Facility ID (if known)

**D. Best Available Control Technology (BACT) Emissions** (continued)

Table 9B						
Emission Unit No. & Fuel Used	Air Contaminant	Uncontrolled Emissions (Pounds per Hour [lbs/hr], Pounds per 1 Million British Thermal Units [lb/MMBtu] or Parts per Million Dry Volume Corrected Basis [ppmvd@ %O <sub>2</sub> or CO <sub>2</sub> ])	Proposed BACT Emissions (lbs/hr, lb/MMBtu or ppmvd@ %O <sub>2</sub> or CO <sub>2</sub> )	Proposed Consecutive 12-Month Time Period Emissions Restrictions (Tons, if Any) <sup>5</sup>	Proposed Monthly Time Period Emissions Restrictions (Tons, if Any) <sup>5</sup>	Proposed Fuel Usage Limit(s) (if Any) <sup>5</sup>
Unit No. 4  Fuel Used ULSD fuel oil	PM	0.232 g/kWh	0.232 g/kWh	0.06	N/A	15,810 gal/yr
	PM <sub>2.5</sub>	0.232 g/kWh	0.232 g/kWh	0.06	N/A	15,810 gal/yr
	PM <sub>10</sub>	0.232 g/kWh	0.232 g/kWh	0.06	N/A	15,810 gal/yr
	NO <sub>x</sub>	6.4 g/kWh	6.4 g/kWh	1.7	N/A	15,810 gal/yr
	CO	3.5 g/kWh	3.5 g/kWh	1.0	N/A	15,810 gal/yr
	VOC	1.3 g/kWh	1.3 g/kWh	0.35	N/A	15,810 gal/yr
	SO <sub>2</sub>	0.0015 lb/MMBtu	0.0015 lb/MMBtu	0.0017	N/A	15,810 gal/yr
	Max HAP	N/A	N/A	8.76e-05	N/A	15,810 gal/yr
	Total HAPs	N/A	N/A	1.76e-03	N/A	15,810 gal/yr
	CO <sub>2</sub>	162.3 lb/MMBtu	162.3 lb/MMBtu	180	N/A	15,810 gal/yr

Continue to Next Page ►



Massachusetts Department of Environmental Protection  
Bureau of Waste Prevention – Air Quality

X254064  
Transmittal Number

**CPA-FUEL** (BWP AQ 02 Non-Major, BWP AQ 03 Major)  
Comprehensive Plan Application for Fuel Utilization Emission Unit(s)

N/A  
Facility ID (if known)

**D. Best Available Control Technology (BACT) Emissions** (continued)

Table 9B						
Emission Unit No. & Fuel Used	Air Contaminant	Uncontrolled Emissions (Pounds per Hour [lbs/hr], Pounds per 1 Million British Thermal Units [lb/MMBtu] or Parts per Million Dry Volume Corrected Basis [ppmvd@ %O <sub>2</sub> or CO <sub>2</sub> ])	Proposed BACT Emissions (lbs/hr, lb/MMBtu or ppmvd@ %O <sub>2</sub> or CO <sub>2</sub> )	Proposed Consecutive 12-Month Time Period Emissions Restrictions (Tons, if Any) <sup>5</sup>	Proposed Monthly Time Period Emissions Restrictions (Tons, if Any) <sup>5</sup>	Proposed Fuel Usage Limit(s) (if Any) <sup>5</sup>
Unit No. 4  Fuel Used ULSD fuel oil	PM	0.42	0.42	0.06	N/A	15,810 gal/yr
	PM <sub>2.5</sub>	0.42	0.42	0.06	N/A	15,810 gal/yr
	PM <sub>10</sub>	0.42	0.42	0.06	N/A	15,810 gal/yr
	NO <sub>x</sub>	11.6	11.6	1.7	N/A	15,810 gal/yr
	CO	6.4	6.4	1.0	N/A	15,810 gal/yr
	VOC	2.4	2.4	0.35	N/A	15,810 gal/yr
	SO <sub>2</sub>	0.011 lb/hr	0.011 lb/hr	0.0017	N/A	15,810 gal/yr
	Max HAP	N/A	N/A	8.76e-05	N/A	15,810 gal/yr
	Total HAPs	N/A	N/A	1.76e-03	N/A	15,810 gal/yr
	CO <sub>2</sub>	N/A	N/A	180	N/A	15,810 gal/yr

Continue to Next Page ►



Massachusetts Department of Environmental Protection  
Bureau of Waste Prevention – Air Quality

X254064  
Transmittal Number

**CPA-FUEL** (BWP AQ 02 Non-Major, BWP AQ 03 Major)  
Comprehensive Plan Application for Fuel Utilization Emission Unit(s)

N/A  
Facility ID (if known)

**D. Best Available Control Technology (BACT) Emissions** (continued)

Table 9B						
Emission Unit No. & Fuel Used	Air Contaminant	Uncontrolled Emissions (Pounds per Hour [lbs/hr], Pounds per 1 Million British Thermal Units [lb/MMBtu] or Parts per Million Dry Volume Corrected Basis [ppmvd@ %O <sub>2</sub> or CO <sub>2</sub> ])	Proposed BACT Emissions (lbs/hr, lb/MMBtu or ppmvd@ %O <sub>2</sub> or CO <sub>2</sub> )	Proposed Consecutive 12-Month Time Period Emissions Restrictions (Tons, if Any) <sup>5</sup>	Proposed Monthly Time Period Emissions Restrictions (Tons, if Any) <sup>6</sup>	Proposed Fuel Usage Limit(s) (if Any) <sup>6</sup>
Unit No. 5  Fuel Used ULSD fuel oil	PM	0.232 g/kWh	0.232 g/kWh	0.02	N/A	5,760 gal/yr
	PM <sub>2.5</sub>	0.232 g/kWh	0.232 g/kWh	0.02	N/A	5,760 gal/yr
	PM <sub>10</sub>	0.232 g/kWh	0.232 g/kWh	0.02	N/A	5,760 gal/yr
	NO <sub>x</sub>	4.0 g/kWh	4.0 g/kWh	0.4	N/A	5,760 gal/yr
	CO	3.5 g/kWh	3.5 g/kWh	0.3	N/A	5,760 gal/yr
	VOC	1.3 g/kWh	1.3 g/kWh	0.12	N/A	5,760 gal/yr
	SO <sub>2</sub>	0.0015 lb/MMBtu	0.0015 lb/MMBtu	0.0006	N/A	5,760 gal/yr
	Max HAP	N/A	N/A	4.76e-04	N/A	5,760 gal/yr
	Total HAPs	N/A	N/A	1.57e-03	N/A	5,760 gal/yr
	CO <sub>2</sub>	162.3 lb/MMBtu	162.3 lb/MMBtu	66	N/A	5,760 gal/yr

Continue to Next Page ►



Massachusetts Department of Environmental Protection  
Bureau of Waste Prevention – Air Quality

X254064  
Transmittal Number

**CPA-FUEL** (BWP AQ 02 Non-Major, BWP AQ 03 Major)  
Comprehensive Plan Application for Fuel Utilization Emission Unit(s)

N/A  
Facility ID (if known)

**D. Best Available Control Technology (BACT) Emissions** (continued)

Table 9B						
Emission Unit No. & Fuel Used	Air Contaminant	Uncontrolled Emissions (Pounds per Hour [lbs/hr], Pounds per 1 Million British Thermal Units [lb/MMBtu] or Parts per Million Dry Volume Corrected Basis [ppmvd@ %O <sub>2</sub> or CO <sub>2</sub> ])	Proposed BACT Emissions (lbs/hr, lb/MMBtu or ppmvd@ %O <sub>2</sub> or CO <sub>2</sub> )	Proposed Consecutive 12-Month Time Period Emissions Restrictions (Tons, if Any) <sup>5</sup>	Proposed Monthly Time Period Emissions Restrictions (Tons, if Any) <sup>5</sup>	Proposed Fuel Usage Limit(s) (if Any) <sup>5</sup>
Unit No. 5 Fuel Used ULSD fuel oil	PM	0.14	0.14	0.02	N/A	5,760 gal/yr
	PM <sub>2.5</sub>	0.14	0.14	0.02	N/A	5,760 gal/yr
	PM <sub>10</sub>	0.14	0.14	0.02	N/A	5,760 gal/yr
	NO <sub>x</sub>	2.4	2.4	0.4	N/A	5,760 gal/yr
	CO	2.1	2.1	0.3	N/A	5,760 gal/yr
	VOC	0.79	0.79	0.12	N/A	5,760 gal/yr
	SO <sub>2</sub>	0.004 lb/hr	0.004 lb/hr	0.0006	N/A	5,760 gal/yr
	HAP	N/A	N/A	4.76e-04	N/A	5,760 gal/yr
	Total HAPs	N/A	N/A	1.57e-03	N/A	5,760 gal/yr
	CO <sub>2</sub>	N/A	N/A	66	N/A	5,760 gal/yr

Continue to Next Page ►



Massachusetts Department of Environmental Protection  
Bureau of Waste Prevention – Air Quality

**CPA-FUEL** (BWP AQ 02 Non-Major, BWP AQ 03 Major)  
Comprehensive Plan Application for Fuel Utilization Emission Unit(s)

X254064  
Transmittal Number

N/A  
Facility ID (if known)

**D. Best Available Control Technology (BACT) Emissions** (continued)

Note: If you are proposing more additional Emissions Units or fuels, complete additional copies of these tables.

Table 9C						
Emission Unit No. & Fuel Used	Air Contaminant	Uncontrolled Emissions (Pounds per Hour [lbs/hr], Pounds per 1 Million British Thermal Units [lb/MMBtu] or Parts per Million Dry Volume Corrected Basis [ppmvd@ %O <sub>2</sub> or CO <sub>2</sub> ])	Proposed BACT Emissions (lbs/hr, lb/MMBtu or ppmvd@ %O <sub>2</sub> or CO <sub>2</sub> )	Proposed Consecutive 12-Month Time Period Emissions Restrictions (Tons, If Any) <sup>6</sup>	Proposed Monthly Time Period Emissions Restrictions (Tons, If Any) <sup>6</sup>	Proposed Fuel Usage Limit(s) (If Any) <sup>6</sup>
Unit No.	PM					
Fuel Used	PM <sub>2.5</sub>					
	PM <sub>10</sub>					
	NO <sub>x</sub>					
	CO					
	VOC					
	SO <sub>2</sub>					
	HAP					
	Total HAPs					
	CO <sub>2</sub>					

Note: Top-Case BACT is the emission rate identified via the MassDEP BACT Guidance or a pre-application meeting with MassDEP.

2. Are proposed BACT emission limits in the tables above Top-Case BACT as referenced in 310 CMR 7.02(8)(a)2.a?  Yes  No\*

\*If No, you must submit form BWP AQ BACT to demonstrate that this project meets BACT as provided in 310 CMR 7.02(8)(a)2 or 310 CMR 7.02(8)(a)2.c..

Continue to Next Page ►



Massachusetts Department of Environmental Protection  
 Bureau of Waste Prevention – Air Quality  
**CPA-FUEL** (BWP AQ 02 Non-Major, BWP AQ 03 Major)  
 Comprehensive Plan Application for Fuel Utilization Emission Unit(s)

X254064  
 Transmittal Number  
 N/A  
 Facility ID (if known)

**E. Monitoring Procedures**

Complete the table below to summarize the details of the proposed project's monitoring procedures.

Table 10			
Emission Unit No.	Type or Method of Monitoring (e.g. CEMS <sup>1</sup> , Fuel Flow)	Parameter/Emission Monitored	Frequency of Monitoring
1, 2	CEMS, Fuel Flow, SCR parameters	NOx, CO, NH3, O2, opacity	Continuous
3	Fuel flow, hours of operation	Fuel flow, hours of operation	Continuous
4	Hour meter	Hours of operation	Continuous
5	Hour meter	Hours of operation	Continuous

<sup>1</sup>CEMS = Continuous Emissions Monitoring System

**F. Record Keeping Procedures**

Complete the table below to summarize the details of the proposed project's record keeping procedures. Proposed record keeping procedures need to be able to demonstrate your compliance status with regard to all limitations/restrictions proposed herein. Record keeping may include, but is not limited to, hourly or daily logs, meter charts, time logs, fuel purchase receipts, CEMS records, etc.

Table 11			
Emission Unit No.	Parameter/Emission (e.g. Temperature, Material Usage, Air Contaminant)	Record Keeping Procedures (e.g. Data Logger or Manual)	Frequency of Data Record (e.g. Hourly, Daily)
1, 2	CEMS, Fuel Flow, SCR parameters	CEMS	Hourly
3	Fuel flow, hours of operation	Fuel flow	Daily
4	Hour meter	Hours of operation	Daily
5	Hour meter	Hours of operation	Daily

Examples of emissions calculations for record keeping purposes:

NOx:  $\{(0.085 \text{ pounds per } 1,000,000 \text{ British thermal units (MMBtu)} \times (X \text{ cubic feet}) \times (1,000 \text{ Btu per cubic feet}) + (0.10 \text{ pounds per MMBtu}) \times (Y \text{ gallons of fuel oil}) \times (130,000 \text{ Btu per gallon})\} \times 1 \text{ ton per } 2000 \text{ pounds} = \text{NOx in tons per consecutive twelve month time period}$

CO:  $\{(0.035 \text{ pounds per MMBtu}) \times (X \text{ cubic feet}) \times (1000 \text{ Btu per cubic feet}) + (0.035 \text{ pounds per MMBtu}) \times (Y \text{ gallons of fuel oil}) \times (130,000 \text{ Btu per gallon})\} \times 1 \text{ ton per } 2000 \text{ pounds} = \text{CO in tons per consecutive twelve month time period}$

VOC:  $\{(0.035 \text{ pounds per MMBtu}) \times (X \text{ cubic feet}) \times (1000 \text{ Btu per cubic feet}) + (0.035 \text{ pounds per MMBtu}) \times (Y \text{ gallons of fuel oil}) \times (130,000 \text{ Btu per gallon})\} \times 1 \text{ ton per } 2000 \text{ pounds} = \text{VOC in tons per consecutive twelve month time period}$

SO<sub>2</sub>:  $\{(0.0015 \text{ lb per MMBtu}) \times (Y \text{ gallons of fuel oil}) \times (130,000 \text{ Btu per gallon})\} \times 1 \text{ ton per } 2000 \text{ pounds} = \text{SO}_2 \text{ in tons per consecutive twelve month time period}$

Where: X = cubic feet of natural gas burned per consecutive twelve month time period  
 Y = gallons of ULSD oil burned per consecutive twelve month time period





Massachusetts Department of Environmental Protection  
Bureau of Waste Prevention – Air Quality

**CPA-FUEL** (BWP AQ 02 Non-Major, BWP AQ 03 Major)  
Comprehensive Plan Application for Fuel Utilization Emission Unit(s)

X254064  
Transmittal Number

N/A  
Facility ID (if known)

**G. Additional Information Checklist**

Attach a specific facility description and the following required additional information that MassDEP needs to process your application. Check the box next to each item to ensure that your application is complete.

- Plot Plan
- Combustion Equipment Manufacturer Specifications, Including but not Limited to Emissions Data
- Combustion Equipment Standard Operating Procedures
- Combustion Equipment Standard Maintenance Procedures, Including Cleaning Method & Frequency
- Calculations to Support This Plan Application
- Air pollution control device manufacturer specifications, if applicable
- Air pollution control device standard operating procedures, if applicable
- Air pollution control device standard maintenance procedures, if applicable
- BWP AQ BACT Form, if not proposing Top-Case BACT
- Air quality dispersion modeling demonstration documenting that National Ambient Air Quality Standards (NAAQS) are not exceeded
- Process flow diagram for the proposed equipment and any PCD, if applicable, including relevant parameters (e.g. flow rate, pressure and temperature)

Note: Pursuant to 310 CMR 7.02(5)(c), MassDEP may request additional information.

Continue to Next Page ►



**Massachusetts Department of Environmental Protection**  
 Bureau of Waste Prevention – Air Quality  
**CPA-FUEL** (BWP AQ 02 Non-Major, BWP AQ 03 Major)  
 Comprehensive Plan Application for Fuel Utilization Emission Unit(s)

X254064  
 Transmittal Number  
 N/A  
 Facility ID (if known)

**H. Other Regulatory Considerations**

Indicate below whether the proposed project is subject to any additional regulatory requirements.

310 CMR 7.00: Appendix A Nonattainment Review, or is netting used to avoid review  Yes  No  
 under 310 CMR 7.00 Appendix A or 40 CFR 52.21?

40 CFR 60: New Source Performance Standards (NSPS)?  Yes  No

If Yes: Which subpart? **See text** Applicable emission limitation(s): **See text**

40 CFR 61: National Emission Standards for Hazardous Air Pollutants (NESHAPS)  Yes  No

If Yes: Which subpart? Applicable emission limitation(s):

40 CFR 63: NESHAPS for Source Categories – Maximum Achievable (MACT) or Generally Available (GACT) Control Technology  Yes  No  
**Emergency diesel generator and fire pump only**

If Yes: Which subpart? **ZZZZ** Applicable emission limitation(s): **NSPS IIII**

301 CMR 11.00: Massachusetts Environmental Policy Act (MEPA)?  Yes  No

If Yes: EOE No.: **14937**

Other Applicable Requirements?  Yes  No

If Yes: Specify:

Facility-Wide Potential-to-Emit Hazardous Air Pollutants (HAPS):  Major\*  Non-Major

\*A Major source has a facility-wide potential-to-emit of 25 tons per year or more of the sum of all hazardous air pollutants or 10 tons per year or more of any individual hazardous air pollutant.

Continue to Next Page ►



Massachusetts Department of Environmental Protection  
Bureau of Waste Prevention – Air Quality

**CPA-FUEL** (BWP AQ 02 Non-Major, BWP AQ 03 Major)  
Comprehensive Plan Application for Fuel Utilization Emission Unit(s)

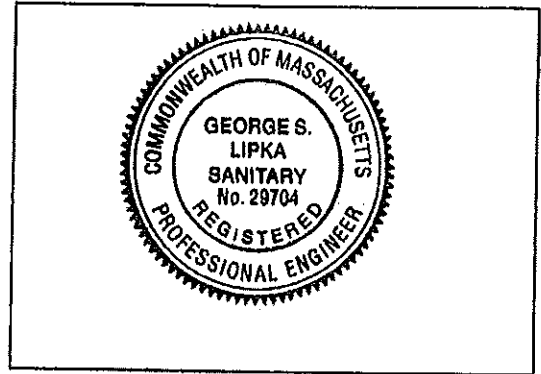
X254064  
Transmittal Number

N/A  
Facility ID (if known)

**I. Professional Engineer's Stamp**

The seal or stamp and signature of a Massachusetts Registered Professional Engineer (P.E.) must be entered below. Both the seal or stamp impression and the P.E. signature must be original. This is to certify that the information contained in this form has been checked for accuracy, and that the design represents good air pollution control engineering practice.

George S. Lipka  
P.E. Name (Type or Print)  
*George S. Lipka*  
P.E. Signature  
Consulting Engineer  
Position/Title  
Tetra Tech  
Company  
12/21/2012  
Date (MM/DD/YYYY)  
29704  
P.E. Number

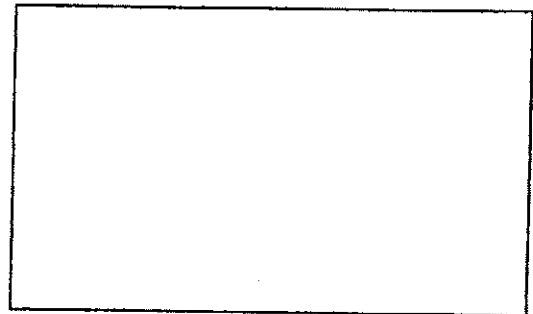


**J. Certification by Responsible Official**

The signature below provides the affirmative demonstration pursuant to 310 CMR 7.02(5)(c)8 that any facility(ies) in Massachusetts, owned or operated by the proponent for this project (or by an entity controlling, controlled by or under common control with such proponent) that is subject to 310 CMR 7.00, et seq., is in compliance with, or on a MassDEP approved compliance schedule to meet, all provisions of 310 CMR 7.00, et seq., and any plan approval, order, notice of noncompliance or permit issued thereunder. This Form must be signed by a Responsible Official working at the location of the proposed new or modified facility. Even if an agent has been designated to fill out this Form, the Responsible Official must sign it. (Refer to the definition given in 310 CMR 7.00.)

I certify that I have personally examined the foregoing and am familiar with the information contained in this document and all attachments and that, based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including possible fines and imprisonment.

Scott G. Silverstein  
Responsible Official Name (Type or Print)  
*Scott G. Silverstein*  
Responsible Official Signature  
President & COO  
Responsible Official Title  
Footprint Power LLC  
Responsible Official Company/Organization Name  
12-20-2012  
Date (MM/DD/YYYY)





Massachusetts Department of Environmental Protection  
Bureau of Waste Prevention – Air Quality

**CPA-FUEL** (BWP AQ 02 Non-Major, BWP AQ 03 Major)  
Comprehensive Plan Application for Fuel Utilization Emission Unit(s)

X254064  
Transmittal Number

N/A  
Facility ID (if known)

**K. Energy Efficiency Evaluation Survey**

1. Do you know where your electricity and/or fuel and/or water and/or heat and/or compressed air is being used/consumed?  Yes  No
  
2. Has your facility had an energy audit performed by your utility supplier (or other) in the past two years?<sup>1</sup>  Yes  No
  - a. Did the audit include evaluations for heat loss, lighting load, cooling requirements and compressor usage?  Yes  No
  
  - b. Did the audit influence how this project is configured?  Yes  No
  
3. Does your facility have an energy management plan?  Yes  No
  - a. Have you identified and prioritized energy conservation opportunities?  Yes  No
  
  - b. Have you identified opportunities to improve operating and maintenance procedures by employing an energy management plan?  Yes  No
  
4. Has each emission unit proposed herein been evaluated for energy consumption including average and peak electrical use; efficiency of electric motors and suitability of alternative motors such as variable speed; added heat load and/or added cooling load as a result of the operation of the proposed process; added energy load due to building air exchange requirements as a result of exhausting heat or emissions to the ambient air; and/or use of compressors?  Yes  No
  
5. Has your facility considered alternative energy methods such as solar, geothermal or wind power as a means of supplementing all or some of the facility's energy demand?  Yes  No
  
6. Does your facility comply with Leadership in Energy & Environmental Design (LEED) Green Building Rating System design recommendations?<sup>2</sup>  Yes  No

<sup>1</sup>A facility wide energy audit would include an inspection of such things as lighting, air-conditioning, heating, compressors and other energy-demand equipment. It would also provide you with information on qualifying equipment rebates and incentive programs; analysis of your energy consumption patterns and written cost-savings recommendations and estimated cost savings for installing new, high-efficiency equipment.

<sup>2</sup>To understand the LEED Rating System, it is important to become familiar with its comprising facets. To be considered for LEED New Construction and Major Renovations, a building must meet specific prerequisites and additional credit areas within six categories:

- Sustainable Sites
- Materials and Resources
- Water Efficiency
- Indoor Environmental Quality
- Energy and Atmosphere
- Innovation and Design



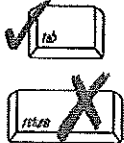
Massachusetts Department of Environmental Protection  
Bureau of Waste Prevention – Air Quality  
**BWP AQ Selective Catalytic Reduction**

X254064  
Transmittal Number

Submit with Form CPA-FUEL and/or CPA-PROCESS whenever construction, substantial reconstruction or alteration of a Selection Catalytic Reduction system is proposed unless exempt per 310 CMR 7.02(2)(b).

N/A  
Facility ID (if known)

**Important:** When filling out forms on the computer, use only the tab key to move your cursor - do not use the return key.



**A. Inlet Operating Conditions**

1. Complete the table below with information on inlet gas flow(s).

Table 1a			
Emission Unit No(s). Being Controlled	Average Inlet Gas Flow (Actual Cubic Feet Per Minute)	Inlet Temperature (Degrees Fahrenheit (°F))	Moisture Content In the Inlet (Pounds Per Minute)
1, 2 (per unit)	2,536,034 (max)	760 °F (max)	5,344 (max)
<b>Totals:</b>			

2. Which metals/elements are present in gas stream?
- Potassium     Arsenic     Lead  
 Zinc             Sodium     Phosphorus
3. Are there any other catalyst binding agents present in the gas stream?     Yes – Describe Below     No

4. Complete the table below to provide the maximum oxides of nitrogen (NOx) emissions:

Table 2		
Emission Unit No(s). Being Controlled	Inlet NOx (Pounds Per Hour)	Inlet NOx (Parts Per Million by Volume, Dry Basis)
1, 2 (per unit)	81.5	9 ppmvd @ 15% O2

Continue to Next Page ►



Massachusetts Department of Environmental Protection  
Bureau of Waste Prevention – Air Quality  
**BWP AQ Selective Catalytic Reduction**

Submit with Form CPA-FUEL and/or CPA-PROCESS whenever construction, substantial reconstruction or alteration of a Selection Catalytic Reduction system is proposed unless exempt per 310 CMR 7.02(2)(b).

X254064  
Transmittal Number

N/A  
Facility ID (if known)

**B. Specifications**

1. Manufacturer of Selective Catalytic Reduction (SCR) system: TBD  
Company
2. Model Number (or Equivalent): BASF VNX NOxCat or similar  
Number
3. Location of SCR unit relative to other pieces of equipment:  High Dust  Low Dust  Tail End
4. Information about the catalyst used:
  - a. Description of catalyst: Vanadia/titania type  
Description
  - b. Operating temperature range of catalyst: from 600 to 760  
Degrees Fahrenheit (°F) Degrees Fahrenheit (°F)
  - c. Pressure drop across the catalyst: 1.8  
Inches of Water
- 5a. Number of catalyst layers the system can accommodate: 2  
Number
- 5b. Number of catalyst layers that will be installed: 1  
Number
6. Does the SCR system employ a guard bed for catalyst protection?  Yes  No\*  
  
\*If No, explain:  
Not necessary for natural gas combustion
7. Expected catalyst life: 3 years  
Years
8. Operating hours per layer of catalyst: N/A  
Hours
9. Can the catalyst be reactivated?  Yes \*  No  
  
\*If Yes, describe how:
10. Catalyst cleaning method:  Compressed Air Soot Blower  Steam Soot Blower  
 Sonic Horns  Other – Describe: N/A
11. Describe SCR system dust management technologies and strategies being used, if any (e.g. ash screens):  
None.



Massachusetts Department of Environmental Protection  
Bureau of Waste Prevention – Air Quality  
**BWP AQ Selective Catalytic Reduction**

Submit with Form CPA-FUEL and/or CPA-PROCESS whenever construction, substantial reconstruction or alteration of a Selective Catalytic Reduction system is proposed unless exempt per 310 CMR 7.02(2)(b).

X254064  
Transmittal Number

N/A  
Facility ID (if known)

**B. Specifications (continued)**

12. Are you proposing a by-pass stack?  Yes \*  No

\*If Yes, describe:

**C. Description of Reducing Agent**

1. Type and form of reducing agent proposed:  Gaseous  Liquid  Anhydrous Ammonia  
 Aqueous Ammonia  Urea  
 Other – Describe:
2. If liquid, provide weight percent in solution: 19  
Weight Percent
3. Method of reducing agent injection:  Direct Injection  Injection Grid
4. Describe in detail how the concentration and usage rate of the reducing agent were determined. Continue on a separate attachment, if necessary.  
19 percent aqueous ammonia has become accepted in the industry by precedent.
5. Describe the process controls for proper mixing of the reducing agent in the gas stream. Continue on a separate attachment, if necessary.  
SCR OEM supplier provides system for metering liquid, evaporation to vapor, and injection and distribution in the gas stream by injection grid with multiple orifices vertically and horizontally distributed across duct.
6. Describe storage of the reagent, including details about any storage containment (e.g. dimension of berms, evaporative mitigation). Continue on a separate attachment, if necessary.  
19% solution stored in pressure vessel provided with spill containment per attached details.
7. Is the reagent subject to 42 U.S.C. 7401, Section 112(r)?  Yes \*  No
- \*If Yes, attach a copy of the Risk Management Plan to this form.
8. You MUST attach to this form a copy of an analysis of possible impacts to off-property locations from a catastrophic release of the reducing agent, in comparison with American Industrial Hygiene Association Emergency Response Planning Guidelines.



**Massachusetts Department of Environmental Protection**  
**Bureau of Waste Prevention – Air Quality**  
**BWP AQ Selective Catalytic Reduction**

Submit with Form CPA-FUEL and/or CPA-PROCESS whenever construction, substantial reconstruction or alteration of a Selective Catalytic Reduction system is proposed unless exempt per 310 CMR 7.02(2)(b).

X254064  
 Transmittal Number

N/A  
 Facility ID (if known)

**D. Emissions Data**

1. Complete the table below to provide maximum oxides of nitrogen (NOx) and ammonia (NH<sub>3</sub>) slip concentrations and emission rates:

Table 3		
Air Contaminant	Outlet (Pounds Per Hour)	Outlet <sup>1</sup> (Parts Per Million By Volume, Dry Basis)
NOx	18.1	2 ppmvd at 15% O <sub>2</sub>
NH <sub>3</sub>	6.6	2 ppmvd at 15% O <sub>2</sub>

<sup>1</sup>Boilers at 3% oxygen; combustion turbines at 15% oxygen; engines at 15% oxygen.

2. Explain how the above NOx and NH<sub>3</sub> emissions data were obtained. Attach appropriate calculations and documentation.

Emission rates are based on guaranteed outlet concentrations from turbine vendor. See Appendix B of this application for detailed emission calculations and Appendix C for vendor performance data.

**E. Drawing of Selective Catalytic Reduction System**

You must attach to this form a schematic drawing of the proposed Selective Catalytic Reduction system. At a minimum, it must show the location(s) of the catalyst bed(s), bypass damper(s) if applicable, bypass stack if applicable, and normal stack. Sampling ports for emissions testing must also be shown.

**Note:** You must notify the BWP Compliance & Enforcement Chief in the appropriate MassDEP regional office by telephone as soon as possible, within but no later than one (1) business day after you discover any upset or malfunction to facility equipment that results in excess emissions to the air and/or a condition of air pollution. You must submit written notice within seven (7) days thereafter.

**F. Monitoring, Record Keeping & Failure Notification**

1. Provide the manufacturer, make and model number of the proposed continuous emissions and opacity monitoring systems:

Make and model of CEMS not yet selected

2. Identify the air contaminants that will be continuously monitored and recorded (e.g. NOx, NH<sub>3</sub>, opacity)

NOx, CO, NH<sub>3</sub>, opacity, O<sub>2</sub>

3. Describe any proposed process monitors (e.g. ammonia injection, fuel combustion) and frequency of data recording:

Plant control system and data logger will record fuel flow rate, MW load, and ammonia injection rate; 1-minute data recording and 1-hour data averaging.





Massachusetts Department of Environmental Protection  
 Bureau of Waste Prevention – Air Quality  
**BWP AQ Selective Catalytic Reduction**

X254064  
 Transmittal Number

Submit with Form CPA-FUEL and/or CPA-PROCESS whenever construction, substantial reconstruction or alteration of a Selection Catalytic Reduction system is proposed unless exempt per 310 CMR 7.02(2)(b).

N/A  
 Facility ID (if known)

**F. Monitoring, Record Keeping & Failure Notification (continued)**

4. Are there any alarms associated with the monitoring equipment?  Yes – Complete Table 4  No – Explain Below

Table 4			
Operating Parameter Monitored	Describe Alarm Trigger	Monitoring Device or Alarm Type	Does the Alarm Initiate an Automated Response?
NOx	Out of compliance detected by CEMS	<input checked="" type="checkbox"/> Visual <input type="checkbox"/> Auditory <input type="checkbox"/> Automatic (Remote Monitoring) <input type="checkbox"/> Other – Describe:	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No If Yes, Describe:
CO	Out of compliance detected by CEMS	<input checked="" type="checkbox"/> Visual <input type="checkbox"/> Auditory <input type="checkbox"/> Automatic (Remote Monitoring) <input type="checkbox"/> Other – Describe:	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No If Yes, Describe:
NH3	Out of compliance detected by CEMS	<input checked="" type="checkbox"/> Visual <input type="checkbox"/> Auditory <input type="checkbox"/> Automatic (Remote Monitoring) <input type="checkbox"/> Other – Describe:	<input type="checkbox"/> Yes <input checked="" type="checkbox"/> No If Yes, Describe:

5. Describe the operating conditions that are monitored to determine the reducing agent injection rate:

Ammonia solution mass flow

6. How often will the catalyst be tested and by what test method (e.g. core sample)?

TBD

7. List and explain all of the operating and safety controls associated with the SCR system. Continue on a separate attachment, if necessary.

If inlet temperatures exceed allowable limits, alarm will sound. Operator will reduce load or shut down unit. Ammonia injection is maintained only when acceptable gas temperature is maintained.

8. List the SCR system emergency procedures to be used during system upsets. Continue on a separate attachment, if necessary.

TBD



Massachusetts Department of Environmental Protection  
Bureau of Waste Prevention – Air Quality  
**BWP AQ Selective Catalytic Reduction**

Submit with Form CPA-FUEL and/or CPA-PROCESS whenever construction, substantial reconstruction or alteration of a Selective Catalytic Reduction system is proposed unless exempt per 310 CMR 7.02(2)(b).

X254064  
Transmittal Number

N/A  
Facility ID (if known)

**F. Monitoring, Record Keeping & Failure Notification** (continued)

9. Explain the typical fluctuations in SCR system operation, such as changes in effluent temperatures, flow rates, pollutant concentrations, etc., which may affect operation of the unit. Also explain the means by which control efficiency will be maintained throughout these fluctuations. Continue on a separate attachment, if necessary.

SCR control logic automatically meters ammonia injection to maintain stack exit concentration set points.

10. Describe the record keeping procedures to be used in identifying the cause, duration and resolution of each system failure/emission(s) exceedance. Continue on a separate attachment, if necessary.

TBD

11. How will the SCR system be designed so as to allow for emissions testing using MassDEP-sanctioned test methods?

The exhaust stack will be fitted with platforms and test ports to allow stack testing using MassDEP-sanctioned test methods.

**G. Standard Operating & Maintenance Procedures**

Attach to this form the standard operating and maintenance procedures for the proposed Selective Catalytic Reduction system, as well as a list of the spare parts inventory that you will maintain on site, as recommended by the equipment vendor.

Continue to Next Page ►



Massachusetts Department of Environmental Protection  
 Bureau of Waste Prevention – Air Quality  
**BWP AQ Selective Catalytic Reduction**

Submit with Form CPA-FUEL and/or CPA-PROCESS whenever construction, substantial reconstruction or alteration of a Selection Catalytic Reduction system is proposed unless exempt per 310 CMR 7.02(2)(b).

X254064

Transmittal Number

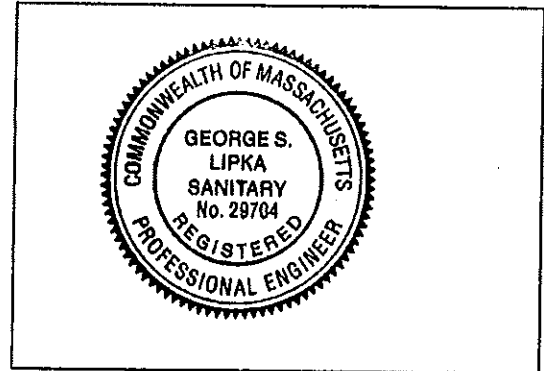
N/A

Facility ID (if known)

**H. Professional Engineer's Stamp**

The seal or stamp and signature of a Massachusetts Registered Professional Engineer (P.E.) must be entered below. Both the seal or stamp impression and the P.E. signature must be original. This is to certify that the information contained in this Form has been checked for accuracy, and that the design represents good air pollution control engineering practice.

George S. Lipka  
 P.E. Name (Type or Print)  
*George S. Lipka*  
 P.E. Signature  
 Consulting Engineer  
 Position/Title  
 Tetra Tech  
 Company  
 12/21/2012  
 Date (MM/DD/YYYY)  
 29704  
 P.E. Number

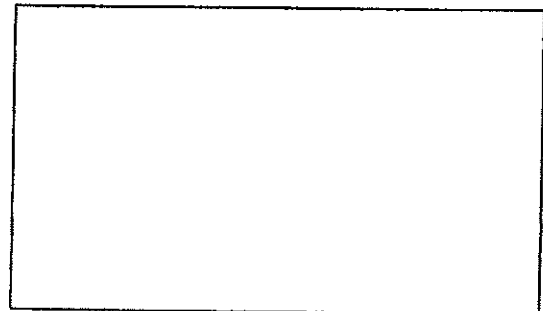


**I. Certification by Responsible Official**

The signature below provides the affirmative demonstration pursuant to 310 CMR 7.02(5)(c)8 that any facility(ies) in Massachusetts, owned or operated by the proponent for this project (or by an entity controlling, controlled by or under common control with such proponent) that is subject to 310 CMR 7.00, et seq., is in compliance with, or on a MassDEP approved compliance schedule to meet, all provisions of 310 CMR 7.00, et seq., and any plan approval, order, notice of noncompliance or permit issued thereunder. This Form must be signed by a Responsible Official working at the location of the proposed new or modified facility. Even if an agent has been designated to fill out this Form, the Responsible Official must sign it. (Refer to the definition given in 310 CMR 7.00.)

I certify that I have personally examined the foregoing and am familiar with the information contained in this document and all attachments and that, based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including possible fines and imprisonment.

Scott G. Silverstein  
 Responsible Official Name (Type or Print)  
*Scott G. Silverstein*  
 Responsible Official Signature  
 President & COO  
 Responsible Official Title  
 Footprint Power LLC  
 Responsible Official Company/Organization Name  
 12-20-2012  
 Date (MM/DD/YYYY)





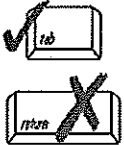
Massachusetts Department of Environmental Protection  
Bureau of Waste Prevention – Air Quality  
**BWP AQ Afterburner/Oxidizer**

X254064  
Transmittal Number

Submit with Form CPA-PROCESS whenever construction, substantial reconstruction or alteration of an Afterburner/Oxidizer is proposed unless exempt per 310 CMR 7.02(2)(b).

N/A  
Facility ID (if known)

Important: When filling out forms on the computer, use only the tab key to move your cursor - do not use the return key.



**A. Inlet Operating Conditions**

1. Complete the tables below with information on inlet gas flow(s).

Table 1a				
Emission Unit No(s) Being Controlled	Average Inlet Gas Flow (Actual Cubic Feet Per Minute)	Molsture Content in the Inlet (Pounds Per Minute)	Inlet Temperature (Degrees Fahrenheit (°F))	Inlet Velocity (Feet Per Second)
1, 2 (per unit)	3,554,605 (max)	5,344 (max)	> 550	TBD

Table 1b			
Provide the Maximum Gaseous Emissions			
Emission Unit No(s) Being Controlled	Air Contaminant (e.g. VOC, HAP, PM)*	Air Contaminant Range Before Control (Pounds Per Hour)	Air Contaminant Range Before Control (Parts Per Million, Dry Basis)
1, 2 (per unit)	CO	68.8 (max)	12.5 ppmvd @ 15% O2
1, 2 (per unit)	VOC	6.4 -8.0 (max)	2-2.5 ppmvd @ 15% O2

\*VOC = Volatile Organic Compounds; HAP = Hazardous Air Pollutant(s) PM = Particulate Matter

2. Provide the capture efficiency of the ventilation system serving the Afterburner/Oxidizer. The presumption is that the capture efficiency of the system meets the criteria of the Permanent Total Enclosure (PTE) detailed in EPA Method 204.

100  
Weight Percent (%)

3. If the proposed system does not meet the PTE criteria, explain:

N/A



**Massachusetts Department of Environmental Protection**  
**Bureau of Waste Prevention – Air Quality**  
**BWP AQ Afterburner/Oxidizer**

Submit with Form CPA-PROCESS whenever construction, substantial reconstruction or alteration of an Afterburner/Oxidizer is proposed unless exempt per 310 CMR 7.02(2)(b).

X254064  
 Transmittal Number

N/A  
 Facility ID (If known)

**B. Specifications**

1. Manufacturer of Afterburner/Oxidizer: TBD  
 Company \_\_\_\_\_
2. Model Number (or Equivalent): BASF Camet or similar  
 Number \_\_\_\_\_
3. Type of Afterburner/Oxidizer:  Recuperative  Regenerative  
 Catalytic  Direct Flame
- 4a. If Regenerative, will there be a "puff" chamber?  Yes  No
- 4b. If Regenerative, describe how efficiency will be maintained when switching beds:  
N/A
- 5a. If Catalytic, describe the unit:  
TBD
- 5b. If Catalytic, provide dimensions of the bed:
 

TBD	TBD
Height (Inches)	Width (Inches)
TBD	TBD
Depth (Inches)	Weight (Pounds)
- 5c. If Catalytic, pressure drop range across the bed: 1.4  
 Inches of Water
6. Capacity of the Afterburner/Oxidizer: TBD  
 Standard Cubic Feet Per Minute
7. Temperature at the Afterburner/Oxidizer outlet: TBD  
 Degrees Fahrenheit (°F)
8. Outlet gas exhaust flow rate: 2,536,034 (max)  
 Actual Cubic Feet Per Minute, Wet
9. Proposed minimum operating temperature of the Afterburner/Oxidizer, as measured at the downstream end of the combustion chamber: 550 °F  
 Degrees Fahrenheit (°F)
10. Combustion chamber temperature control mechanism: N/A  
 Describe \_\_\_\_\_
11. Minimum residence time of gases in combustion chamber at the minimum temperature: TBD  
 Seconds \_\_\_\_\_
12. Explain the design and operation of any heat recovery system associated with this Afterburner/Oxidizer system. Continue on a separate attachment, if necessary.  
Each combustion turbine (units 1 and 2) is equipped with a heat recovery steam generator, which will direct steam to a steam turbine generator.

**Notes:**

- The burner must be able to maintain this minimum operating temperature without the benefit of the heating value of contaminants in the waste stream.
- Design calculations must be submitted that incorporate fuel, air and waste stream supply rates as well as heat transfer phenomena (including heat recovery systems) used to determine the minimum gas temperature and residence time in the combustion chamber.



Massachusetts Department of Environmental Protection  
Bureau of Waste Prevention – Air Quality  
**BWP AQ Afterburner/Oxidizer**

Submit with Form CPA-PROCESS whenever construction, substantial reconstruction or alteration of an Afterburner/Oxidizer is proposed unless exempt per 310 CMR 7.02(2)(b).

X254064  
Transmittal Number

N/A  
Facility ID (if known)

**C. Fuel & Burner Data**

1. Provide the burner manufacturer(s) and model number(s):

N/A (no burner with this system)  
Manufacturer(s)

N/A  
Model Number(s)

2. Type of Gaseous Fuel Used:

Natural Gas  Propane

Other - Specify: N/A

- 3a. Gas firing rate:

N/A  
Maximum Cubic Feet Per Hour

N/A  
Minimum Cubic Feet Per Hour

- 3b. Maximum heat input rate:

N/A  
British Thermal Units (Btu) Per Hour

4. Describe burner design and explain how proper mixing of fuel and combustion air will be achieved:

N/A

5. Describe the burner modulation system (e.g. full modulating, high/low, on/off):

N/A

6. If on/off modulation will be used, describe how the minimum operating temperature will be maintained at all times:

N/A

7. Describe what portion of the contaminant stream will bypass the burner to be mixed with the flame downstream:

N/A

Continue to Next Page ►



Massachusetts Department of Environmental Protection  
 Bureau of Waste Prevention – Air Quality  
**BWP AQ Afterburner/Oxidizer**

Submit with Form CPA-PROCESS whenever construction, substantial reconstruction or alteration of an Afterburner/Oxidizer is proposed unless exempt per 310 CMR 7.02(2)(b).

X254064  
 Transmittal Number

N/A  
 Facility ID (if known)

**D. Emissions Data**

1. Describe air contaminant emissions after control by the proposed Afterburner/Oxidizer:

Table 2			
Provide the Maximum Gaseous Emission Rate			
Emission Unit No(s). Being Controlled	Air Contaminant	Air Contaminant Emission Range After Control (Pounds Per Hour)	Air Contaminant Emission Range After Control (Parts Per Million by Volume, Dry Basis)
1, 2 (per unit)	CO	11.0 (max)	2 ppmvd @ 15% O2
1, 2 (per unit)	VOC	6.4 (max)	2 ppmvd @ 15% O2

2. Explain how the above air contaminant emissions data were obtained. Attach appropriate calculations and documentation.

Emission rates are based on guaranteed outlet concentrations from turbine vendor. See Appendix B of this application for detailed emission calculations and Appendix C for vendor performance data.

3a. Design destruction efficiency of organic compounds (as carbon) in the Afterburner/Oxidizer: 84% CO; < 25% expected for VOC  
 Weight Percent (%)

3b. Explain how this efficiency was calculated or determined:

Based on guaranteed emission rates from turbine vendor.

4a. Design destruction efficiency for inorganic hazardous air pollutants in the Afterburner/Oxidizer: N/A  
 Weight Percent (%)

4b. Explain how this efficiency was calculated or determined:

N/A



**Massachusetts Department of Environmental Protection**  
 Bureau of Waste Prevention – Air Quality  
**BWP AQ Afterburner/Oxidizer**

X254064  
 Transmittal Number

Submit with Form CPA-PROCESS whenever construction, substantial reconstruction or alteration of an Afterburner/Oxidizer is proposed unless exempt per 310 CMR 7.02(2)(b).

N/A  
 Facility ID (if known)

**E. Catalytic Units Only**

1. Estimated useful life of the catalyst: 3 years  
 Amount of Time (e.g. Months or Years)

2. Describe how catalyst performance will be monitored, including the test method and frequency of testing:  
TBD

**F. Drawing of Afterburner/Oxidizer Control System**

You must attach to this form a schematic drawing of the proposed Afterburner/Oxidizer. At a minimum, it must show the location(s) of the burner(s), catalyst bed(s), bypass damper(s), bypass stack and normal stack. Clearly indicate the gas circulation pattern through preheat and burner chambers, and through heat recovery unit(s) prior to ambient discharge. Sampling ports for emissions testing, and location of each pressure and temperature indicator must also be shown.

Note: You must notify the BWP Compliance & Enforcement Chief in the appropriate MassDEP regional office by telephone as soon as possible, within but no later than one (1) business day after you discover any upset or malfunction to facility equipment that results in excess emissions to the air and/or a condition of air pollution. You must submit written notice within seven (7) days thereafter.

**G. Monitoring, Record Keeping & Failure Notification**

1. Describe the parameters that will be monitored as a surrogate for control device efficiency, and the frequency of monitoring. Continue on a separate attachment, if necessary.  
CO concentrations will be continuously monitored by a CEMS as a direct indication of compliance.

2. Describe the monitoring methods and warning/alarm system that protect against operation when the unit is not meeting design efficiency (e.g. visual monitoring, audible alarm, flashing lights, temperature indicator, pressure indicator). Continue on a separate attachment, if necessary.  
A visual alarm will be triggered by the CEMS if CO is detected to be out of compliance with emission limits.

3. Describe the record keeping procedures to be used to verify monitoring and to identify the cause, duration and resolution of each failure. Continue on a separate attachment, if necessary.  
Electronic and/or manual logbook records will be kept for each incident of missing data, excess emissions, or equipment malfunction.

Continue to Next Page ►





Massachusetts Department of Environmental Protection  
Bureau of Waste Prevention – Air Quality  
**BWP AQ Afterburner/Oxidizer**

Submit with Form CPA-PROCESS whenever construction, substantial reconstruction or alteration of an Afterburner/Oxidizer is proposed unless exempt per 310 CMR 7.02(2)(b).

X254064  
Transmittal Number

N/A  
Facility ID (if known)

---

**G. Monitoring, Record Keeping & Failure Notification (continued)**

4. Describe how failure of the Afterburner/Oxidizer will be made known to the operator during normal operations (e.g. visual monitoring, audible alarm, flashing lights, time indicator, pressure indicator). Continue on a separate attachment, if necessary.

A visual alarm will be triggered by the CEMS if CO is detected to be out of compliance with emission limits.

---

5. List and explain all operating and safety controls associated with this system, including interlock systems that prevent introduction of the air contaminant(s) stream until the Afterburner/Oxidizer is operating properly. Continue on a separate attachment, if necessary.

The oxidation catalyst is passive, and there is no bypass for the exhaust stream. During unit startups, heat from the exhaust will warm the catalyst to its required operating temperature range.

---

6. Describe the Afterburner/Oxidizer's emergency procedures during system upsets. Continue on a separate attachment, if necessary.

The oxidation catalyst is passive, and therefore no emergency procedures are required during system upsets.

---

7. Describe features of the system design that will allow for emissions testing and operation using MassDEP-sanctioned test methods. Continue on a separate attachment, if necessary.

The exhaust stack will be fitted with platforms and test ports to allow stack testing using MassDEP-sanctioned test methods.

---

---

**H. Standard Operating & Maintenance Procedures**

Attach to this form the standard operating and maintenance procedures for the proposed Afterburner/Oxidizer, as well as a list of the spare parts inventory that you will maintain on site, as recommended by the equipment vendor(s).

Continue to Next Page ►



**Massachusetts Department of Environmental Protection**  
**Bureau of Waste Prevention – Air Quality**  
**BWP AQ Afterburner/Oxidizer**

Submit with Form CPA-PROCESS whenever construction, substantial reconstruction or alteration of an Afterburner/Oxidizer is proposed unless exempt per 310 CMR 7.02(2)(b).

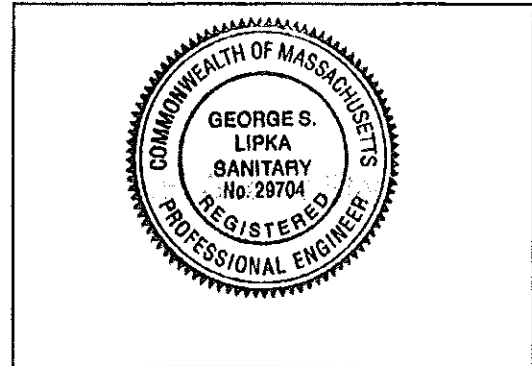
X254064  
 Transmittal Number

N/A  
 Facility ID (if known)

**I. Professional Engineer's Stamp**

The seal or stamp and signature of a Massachusetts Registered Professional Engineer (P.E.) must be entered below. Both the seal or stamp impression and the P.E. signature must be original. This is to certify that the information contained in this Form has been checked for accuracy, and that the design represents good air pollution control engineering practice.

George S. Lipka  
 P.E. Name (Type or Print)  
 George S. Lipka  
 P.E. Signature  
 Consulting Engineer  
 Position/Title  
 Tetra Tech  
 Company  
 12/21/2012  
 Date (MM/DD/YYYY)  
 29704  
 P.E. Number

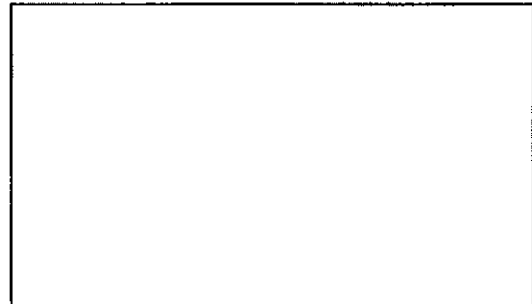


**J. Certification by Responsible Official**

The signature below provides the affirmative demonstration pursuant to 310 CMR 7.02(5)(c)8 that any facility(ies) in Massachusetts, owned or operated by the proponent for this project (or by an entity controlling, controlled by or under common control with such proponent) that is subject to 310 CMR 7.00, et seq., is in compliance with, or on a MassDEP approved compliance schedule to meet, all provisions of 310 CMR 7.00, et seq., and any plan approval, order, notice of noncompliance or permit issued thereunder. This Form must be signed by a Responsible Official working at the location of the proposed new or modified facility. Even if an agent has been designated to fill out this Form, the Responsible Official must sign it. (Refer to the definition given in 310 CMR 7.00.)

I certify that I have personally examined the foregoing and am familiar with the information contained in this document and all attachments and that, based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including possible fines and imprisonment.

Scott G. Silverstein  
 Responsible Official Name (Type or Print)  
 Scott G. Silverstein  
 Responsible Official Signature  
 President & COO  
 Responsible Official Title  
 Footprint Power LLC  
 Responsible Official Company/Organization Name  
 12-20-2012  
 Date (MM/DD/YYYY)





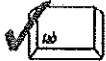
**Massachusetts Department of Environmental Protection  
Bureau of Waste Prevention – Air Quality  
BWP AQ Sound**

X254064  
Transmittal Number

Submit alone and/or with Form CPA-FUEL and/or CPA-PROCESS whenever the construction or alteration of stationary equipment (e.g. electrical generating equipment, motors, fans, process handling equipment or similar sources of sound) has the potential to cause noise, or in response to a MassDEP enforcement action citing noise as a condition of air pollution.

N/A  
Facility ID (if known)

**Important:** When filling out forms on the computer, use only the tab key to move your cursor - do not use the return key.



**Introduction**

When proposing sound suppression/mitigation measures, similar to the traditional "top-down" BACT process, the "top case" sound suppression/mitigation measures which deliver the lowest sound level increase above background are required to be implemented, unless these measures can be eliminated based upon technological or economic infeasibility. An applicant cannot "model out" of the use of the "top case" sound suppression/mitigation measures by simply demonstrating that predicted sound levels at the property line when employing a less stringent sound suppression/mitigation strategy will result in a sound level increase of less than or equal to the 10 dBA (decibel, A-Weighted) above background sound level increase criteria contained in the MassDEP Noise Policy. A 10 dBA increase is the maximum increase allowed by MassDEP; it is not the sound level increase upon which the design of sound suppression/mitigation strategies and techniques should be based. Also, take into consideration that the city or town that the project is located in may have a noise ordinance (or similar) that may be more stringent than the criteria in the MassDEP Noise Policy

**A. Sound Emission Sources & Abatement Equipment/Mitigation Measures**

- 1. Provide a description of the source(s) of sound emissions and associated sound abatement equipment and/or mitigation measures. Also include details of sound emission mitigation measures to be taken during construction activities.

Please refer to Section 9 of this CPA application.

**B. Manufacturer's Sound Emission Profiles & Sound Abatement Equipment**

Please attach to this form the manufacturer's sound generation data for the equipment being proposed for installation, or the existing equipment as applicable. This data must specify the sound pressure levels for a complete 360° circumference of the equipment and at given distance from the equipment. Also attach information provided by the sound abatement manufacturer detailing the expected sound suppression to be provided by the proposed sound suppression equipment. Please refer to Section 9 of this CPA application.

**C. Plot Plan**

Provide a plot plan and aerial photo(s) (e.g. GIS) that defines: the specific location of the proposed or existing source(s) of sound emissions; the distances from the source(s) to the property lines; the location, distances and use of all inhabited buildings (residences, commercial, industrial, etc) beyond the property lines; identify any areas of possible future construction beyond the property line; and sound monitoring locations used to assess noise impact on the surrounding community. All information provided in the sound survey shall contain sufficient data and detail to adequately assess any sound impacts to the surrounding community, including elevated receptors as applicable, not necessarily receptors immediately outside the facility's property line. Please refer to Figure 9-2 and the maps and drawings in Appendix D of this CPA application.

Continue to Next Page ►



**Massachusetts Department of Environmental Protection**  
 Bureau of Waste Prevention – Air Quality  
**BWP AQ Sound**

X254064  
 Transmittal Number

Submit alone and/or with Form CPA-FUEL and/or CPA-PPROCESS whenever the construction or alteration of stationary equipment (e.g. electrical generating equipment, motors, fans, process handling equipment or similar sources of sound) has the potential to cause noise, or in response to a MassDEP enforcement action citing noise as a condition of air pollution.

N/A  
 Facility ID (if known)

**D. Community Sound Level Criteria**

Approval of the proposed new equipment or proposed corrective measures will not be granted if the installation:

1. Increases off-site broadband sound levels by more than 10 dBA above "ambient" sound levels. Ambient is defined as the lowest one-hour background A-weighted sound pressure level that is exceeded 90 percent of the time measured during equipment operating hours. Ambient may also be established by other means with the consent of MassDEP.
2. Produces off-site a "pure tone" condition. "Pure tone" is defined as when any octave band center frequency sound pressure level exceeds the two adjacent frequency sound pressure levels by 3 decibels or more.
3. Creates a potential condition of air pollution as defined in 310 CMR 7.01 and the MassDEP Noise Policy.

Note: These criteria are measured both at the property line and at the nearest inhabited building.

For equipment that operates, or will be operated intermittently, the ambient or background noise measurements shall be performed during the hours that the equipment will operate and at the quietest times of the day. The quietest time of the day is usually between 1:00 a.m. and 4:00 a.m. on weekend nights. The nighttime sound measurements must be conducted at a time that represents the lowest ambient sound level expected during all seasons of the year.

For equipment that operates, or will operate, continuously and is a significant source of sound, such as a proposed power plant, background shall be established via a minimum of seven consecutive days of continuous monitoring at multiple locations with the dBA L 90 data and pure tone data reduced to one-hour averages.

In any case, consult with the appropriate MassDEP Regional Office before commencing noise monitoring in order to establish a sound monitoring protocol that will be acceptable to MassDEP.

**E. Full Octave Band Analysis**

The following community sound profiles will require the use of sound pressure level measuring equipment in the neighborhood of the installation. An ANSI S1.4 Type 1 sound monitor or equivalent shall be used for all sound measurements. A detailed description of sound monitor calibration methodology shall be included with any sound survey.

1. Lowest ambient sound pressure levels during operating hours of the equipment.

a. At property line:

A-Weighted	31.5	63.0	125	250	500	1K	2K	4K	8K	16K
N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A
Closest noise sensitive areas (i.e., inhabited buildings) are located across the street from the property line. See Table 1b for lowest ambient sound pressure levels at those locations.										



**Massachusetts Department of Environmental Protection**  
**Bureau of Waste Prevention – Air Quality**  
**BWP AQ Sound**

X254064  
 Transmittal Number

Submit alone and/or with Form CPA-FUEL and/or CPA-PPROCESS whenever the construction or alteration of stationary equipment (e.g. electrical generating equipment, motors, fans, process handling equipment or similar sources of sound) has the potential to cause noise, or in response to a MassDEP enforcement action citing noise as a condition of air pollution.

N/A  
 Facility ID (if known)

**E. Full Octave Band Analysis (continued)**

b. At the nearest inhabited building and if applicable at buildings at higher elevation:

Receptor ID (see Sec 9 of text)	A-Weighted	31.5	63.0	125	250	500	1K	2K	4K	8K	16K
3	39	45	44	44	38	38	32	26	19	14	15
4	39	52	49	48	40	37	31	23	19	15	16
5	41	45	55	48	41	38	37	27	15	13	14
9	39	56	51	46	41	38	33	25	20	17	19
10	36	43	41	37	37	35	30	21	16	14	15

**Note:** You are required to complete sound profiles 2a and 2b only if you are submitting this form in response to a MassDEP enforcement action citing a noise nuisance condition. If this is an application for new equipment, Skip to 3.

2. Neighborhood sound pressure levels with source operating without sound abatement equipment.

a. At property line:

A-Weighted	31.5	63.0	125	250	500	1K	2K	4K	8K	16K
N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

b. At the nearest inhabited building and if applicable at buildings at higher elevation:

A-Weighted	31.5	63.0	125	250	500	1K	2K	4K	8K	16K
N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

Continue to Next Page ►



**Massachusetts Department of Environmental Protection**  
**Bureau of Waste Prevention – Air Quality**  
**BWP AQ Sound**

X254064  
 Transmittal Number

Submit alone and/or with Form CPA-FUEL and/or CPA-PPROCESS whenever the construction or alteration of stationary equipment (e.g. electrical generating equipment, motors, fans, process handling equipment or similar sources of sound) has the potential to cause noise, or in response to a MassDEP enforcement action citing noise as a condition of air pollution.

N/A  
 Facility ID (if known)

**E. Full Octave Band Analysis (continued)**

3. Expected neighborhood sound pressure levels after installation of sound abatement equipment.

a. At property line:

A-Weighted	31.5	63.0	125	250	500	1K	2K	4K	8K	16K
N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A	N/A

Closest noise sensitive areas (i.e., inhabited buildings) are located across the street from the property line. See Table 3b for expected sound pressure levels after installation of sound abatement equipment at those locations.

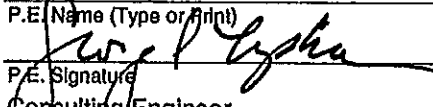
b. At nearest inhabited building and if applicable at buildings at higher elevations:

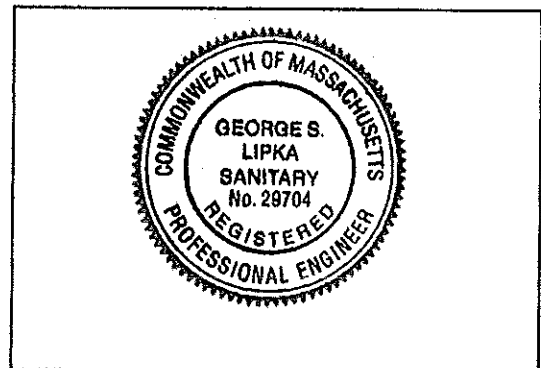
Receptor ID (see Sec 9 of text)	A-Weighted	31.5	63.0	125	250	500	1K	2K	4K	8K	16K
3	44	61	59	55	45	40	34	27	20	14	-
4	45	63	61	57	47	42	36	27	20	15	-
5	46	62	61	56	47	42	39	29	16	13	-
9	44	63	58	54	46	42	37	27	20	17	-
10	42	60	56	52	44	39	34	24	16	14	-

Note: MassDEP may request that actual measurements be taken after the installation of the noise abatement equipment to verify compliance at all off-site locations.

**F. Professional Engineers Stamp**

The seal or stamp and signature of a Massachusetts Registered Professional Engineer (P.E.) must be entered below. Both the seal or stamp impression and the P.E. signature must be original. This is to certify that the information contained in this Form has been checked for accuracy, and that the design represents good air pollution control engineering practice.

George S. Lipka  
 P.E. Name (Type or Print)  
  
 P.E. Signature  
 Consulting Engineer  
 Position/Title  
 Tetra Tech  
 Company  
 12/21/2012  
 Date (MM/DD/YYYY)  
 29704  
 P.E. Number





Massachusetts Department of Environmental Protection  
Bureau of Waste Prevention – Air Quality

X254064

Transmittal Number

**BWP AQ Sound**

N/A

Facility ID (if known)

Submit alone and/or with Form CPA-FUEL and/or CPA-PPROCESS whenever the construction or alteration of stationary equipment (e.g. electrical generating equipment, motors, fans, process handling equipment or similar sources of sound) has the potential to cause noise, or in response to a MassDEP enforcement action citing noise as a condition of air pollution.

**G. Certification by Responsible Official**

The signature below provides the affirmative demonstration pursuant to 310 CMR 7.02(5)(c)8 that any facility(ies) in Massachusetts, owned or operated by the proponent for this project (or by an entity controlling, controlled by or under common control with such proponent) that is subject to 310 CMR 7.00, et seq., is in compliance with, or on a MassDEP approved compliance schedule to meet, all provisions of 310 CMR 7.00, et seq., and any plan approval, order, notice of noncompliance or permit issued thereunder. This Form must be signed by a Responsible Official working at the location of the proposed new or modified facility. Even if an agent has been designated to fill out this Form, the Responsible Official must sign it. (Refer to the definition given in 310 CMR 7.00.)

I certify that I have personally examined the foregoing and am familiar with the information contained in this document and all attachments and that, based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information, including possible fines and imprisonment.

Scott G. Silverstein

Responsible Official Name (Type or Print)

*[Handwritten Signature]*

Responsible Official Signature

President & COO

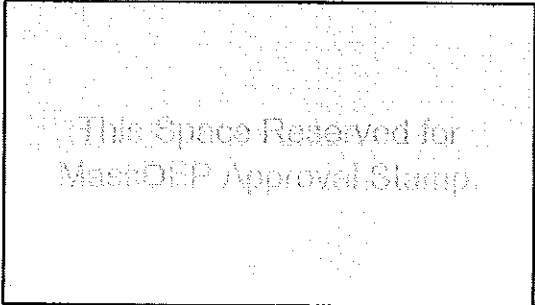
Responsible Official Title

Footprint Power LLC

Responsible Official Company/Organization Name

12-20-2012

Date (MM/DD/YYYY)



**APPENDIX B**

**Emission Calculations**

---



## Appendix B

### Footprint Air Emissions Calculations

#### Potential Emissions

##### Gas Turbines

Appendices C-1a and C-1b provide a matrix of performance data for normal operating loads provided by Siemens and Appendix C-2 provides similar data for GE. Based on this data, a set of specific load cases were selected in order to characterize emissions for calculating potential emissions (and also for identifying an appropriate range of cases for dispersion modeling). Additional vendor data for startup/shutdown (SUSD) conditions is also included (Appendices C-3 and C-4).

Calculation Sheet 1 presents the potential to emit (PTE) calculations for one turbine. Two operating cases are used to calculate potential emissions (PTE) are 100% load at 50 °F for baseload operation (8,040 hours/year) and 100% load at 90 °F with the duct burners and evaporative coolers on (720 hours per year). Siemens has higher firing rates for both these cases so Siemens heat input rates are used for PTE. Siemens Case 11 is 100% load at 50 °F, with a heat input of (102,344 lb/hr of fuel)  $\times$  (23,079 Btu/lb HHV) = 2,362 MMBtu/hr. Siemens Case 4 is 100% load at 90 °F with the duct burners and evaporative coolers on with a heat input of (94,870 + 11,386 lb/hr of fuel)  $\times$  (23,079 Btu/lb HHV) = 2,452.3 MMBtu/hr. The GE cases for these same conditions have higher particulate emission rates (expressed directly as lb/hr) so those values are used: GE Case 7 (12 lb/hr of PM) and 11 (16.1 lb/hr PM). Except for particulates, emissions are calculated directly using the proposed LAER/BACT limits in lb/MMBtu as shown on Sheet 1. Siemens reported lb/hr values may differ slightly based on rounding of emission factors. The CPA values are based on the direct calculation with the exact lb/MMBtu values shown on Sheet 1.

For CO and VOC, Sheet 1 shows the PTE based on 8,760 hours of operation, but the worst case PTE is based on separate calculations using startup and shutdown (SUSD) emissions and an assumed operating scenario. These calculations are provided on Sheet 2 (GE) and Sheet 3 (Siemens) and have a higher PTE compared to those in Sheet 1. Therefore, the maximum SUSD scenario values for CO and VOC PTE are used.

Calculation Sheets 4, 5, and 6 present emission calculations for the emergency generator, emergency diesel fire pump, and auxiliary cooling tower respectively.

Calculation Sheet 7 presents the overall summary of potential-to-emit (PTE) for the facility.

For dispersion modeling, the combustion turbine load cases in Table 6-3 of the Application are based on selecting turbine loads to bracket the range of emissions and gas flow for both GE and Siemens, as follows:

Siemens 100%: Siemens Case 4 (Overall Maximum Firing Case)

GE 100%: GE Case 12 (GE Max Fire)

GE 75%: GE Case 5 (Mid load conditions – GE has lower gas flow so GE is used)

GE 46%: GE Case 6 (Low load conditions – GE has lower gas flow so GE used used)

GE SUSD: GE has higher SUSD emissions

Emissions (lb/hr) for modeling were determined the same way as described above for potential emissions. HRSG exhaust temperatures are taken directly from the vendor data.

**Calculation Sheet 1**  
**Potential Emissions for Combustion Turbines and Auxiliary Boiler**

	One Combustion Turbine at 100% Load			Auxiliary Boiler	
	50 deg F No DF	90 deg F DF, EC	Annual tpy	Gas lb/MMBtu	Annual tpy
Hours per Year	8040	720	8760	6570 (FLE)	6570 (FLE)
MMBtu/hr	2362	2452.3		80	
NOx (lb/MMBtu)	0.0074	0.0074	76.8	0.011	2.9
CO (lb/MMBtu)	0.0045	0.0045	46.7	0.035	9.2
VOC (lb/MMBtu)	0.0013	0.0026	14.6	0.005	1.3
SO2 (lb/MMBtu)	0.0015	0.0015	15.6	0.0015	0.4
PM/PM-10 (lb/hr)	12.0	16.1	54.0	0.005	1.3
PM-2.5 (lb/hr)	12.0	16.1	54.0	0.005	1.3
NH3 (lb/MMBtu)	0.0027	0.0027	28.0	--	--
H2SO4 (lb/MMBtu)	0.001	0.001	10.4	0.00012	0.03
Lead (lb/MMBtu)	--	--	--	4.90E-07	0.00013
Formaldehyde (lb/MMBtu)	0.00035	0.00035	3.6	7.40E-05	0.019
Total HAP (lb/MMBtu)	0.000667	0.000667	6.9	1.90E-03	0.5
CO2 (lb/MMBtu)	118.9	118.9	1,233,952.3	118.9	31,247
CO2e (lb/MMBtu)	119.0	119.0	1,235,142.0	119.0	31,277
Notes:					
1. DF = Duct Firing					
2. EC = Evaporative Coolers					
3. FLE = Full Load Equivalent					

**Calculation Sheet 2**  
**GE Emissions for CO and VOC Including Startup Shutdown Scenario**

Emissions for Normal Load Cases			
	MMBtu/hr	CO (lb/hr)	VOC (lb/hr)
Spring/Fall Normal Load Case 7 (50 deg)	2130	9.6	2.8
Summer Case 13 except for 720 hours (90 deg)	1980	8.9	2.6
Summer Case 12 for 720 hours (90 deg)	2417	10.9	6.3
Winter Case 4 (20 deg)	2250	10.1	2.9

	ASSUMED OPERATING SCENARIOS										SIEMENS STARTUP/SHUTDOWN EMISSIONS																
	Assumed Operating Profile					starts/wk					starts/yr					CO					VOC						
	days/ week	hrs/ day	hrs/ week	Weeks/ yr	hrs/yr	cold	warm	hot	cold	warm	hot	cold	warm	hot	cold	warm	hot	cold	warm	hot	cold	warm	hot	Normal Load Cases Emissions for Each Season			
<i>Combined startup/Shutdown pounds of emissions per single event</i>																											
Spring/Fall	5	12	60	20	1200	1	4	0	20	80	0	20420	63200	0	1620	5280	0	11502	3323								
Summer	7	24	168	2	336	0	2	0	0	4	0	0	3160	0	0	264	0	11502	3323								
	5	16	80	8	640	0	5	0	0	40	0	0	31600	0	0	2640	0	11502	3323								
	5	12	60	2	120	0	5	0	0	10	0	0	7900	0	0	660	0	11502	3323								
Winter	7	24	168	2	336	1	0	0	2	0	0	2042	0	0	162	0	0	3350	968								
	5	16	80	8	640	1	4	0	8	32	0	8168	25280	0	648	2112	0	7831	4525								
					976																						
<b>TOTAL RUN HRS</b>				42	3272																						
Planned outage	7	24	168	4	672				6			6126	0	0	486	0	0										
Not Dispatched (includes time in SUSD)					4457																						
Unplanned FO	4.1%				359					4																	
<b>ANNUAL HRS</b>					8760																						
<b>Total Tons in Each Category</b>													85.5			7.1		16.3						CO	101.8	VOC	12.9



## Calculation Sheet 4 Emergency Generator Emissions

Footprint Power Emergency Generator Emissions								
based on EPA Tier 2 Requirements								
40 CFR 60, Part 89								
Emissions based on Cummins 750DQFAA Diesel Generator Set								
Emergency Generator is nominal 750 Kwe								
Heat Input Rate is 7.4 MMBtu/hr								
Brake horsepower (bhp) rating is 1102								
Mechanical kW rating is 1102 bhp/(1.34 kW/bhp) =					822.4			
EPA Tier 2 emission requirements are based on mechanical kW								
Tier 2 Requirements								
	grams/Kwh							
NOx + HC	6.4							
CO	3.5							
PM	0.2							
For Potential Emissions, assume worst case NOx is 6.4 gm/Kwh								
and worst case VOC is the Tier 1 limit of 1.3 gm/Kwh.								
These cannot occur simultaneously but are considered the worst case								
for each pollutant individually								
	A	B	C	D				
	grams/Kwh	lbs/hr	tpy	grams/sec				
NOx	6.4	11.6	1.7	1.46	B = A*822.4 Kw/(453.6 grams/lb)			
					C = B*300 hrs/yr/(2000 lb/ton)			
					D = B*453.6 grams/lb/(3600 sec/hr)			
CO	3.5	6.35	1.0	0.80				
VOC	1.3	2.36	0.35	0.30				
PM	0.232	0.42	0.06	0.053				
Note: PM PTE and modeling includes allowance for condensables based on AP-42								
	D	E	F	G				
	lb/MMBtu	lbs/hr	tpy	grams/sec	E = D*7.4 MMBtu/hr			
					F = E*300 hrs/yr/(2000 lb/ton)			
SO2	0.0015	0.011	0.0017	0.001				
H <sub>2</sub> SO <sub>4</sub> mist	1.20E-04	8.88E-04	1.33E-04	1.12E-04				
Lead	7.69E-07	5.69E-06	8.54E-07	7.17E-07				
Formaldehyde	7.89E-05	5.84E-04	8.76E-05	7.36E-05				
Total HAP	1.59E-03	1.18E-02	1.76E-03	1.48E-03				
CO <sub>2</sub>	162.3	1201	180	151.329				
CO <sub>2</sub> e	162.85	1205	181	151.841				

**Calculation Sheet 5  
Emergency Diesel Fire Pump  
Emissions**

Footprint Power Emergency Fire Pump Emissions								
based on EPA Tier 3 Requirements								
40 CFR 60, Part 89								
Emissions based on Cummins CFP9E-F50 Diesel Fire Pump								
Heat Input Rate is 2.7 MMBtu/hr								
Brake horsepower (bhp) rating is 371								
Mechanical kW rating is 371 bhp/(1.34 kW/bhp) =					276.9			
EPA Tier 3 emission requirements are based on mechanical kW								
Tier 3 Requirements								
	grams/Kwh							
NOx + HC	4.0							
CO	3.5							
PM	0.2							
For Potential Emissions, assume worst case NOx is 4.0 gm/Kwh								
and worst case VOC is the Tier 1 limit of 1.3 gm/Kwh.								
These cannot occur simultaneously but are considered the worst case								
for each pollutant individually								
	A	B	C	D				
	grams/Kwh	lbs/hr	tpy	grams/sec				
NOx	4.0	2.4	0.4	0.31	B = A*276.9 Kw/(453.6 grams/lb)			
					C = B*300 hrs/yr/(2000 lb/ton)			
					D = B*453.6 grams/lb/(3600 sec/hr)			
CO	3.5	2.14	0.3	0.27				
VOC	1.3	0.79	0.12	0.10				
PM	0.232	0.14	0.02	0.018				
Note: PM PTE and modeling includes allowance for condensables based on AP-42								
	D	E	F	G				
	lb/MMBtu	lbs/hr	tpy	grams/sec	E = D*2.7 MMBtu/hr			
SO2	0.0015	0.004	0.0006	0.001	F = E*300 hrs/yr/(2000 lb/ton)			
H <sub>2</sub> SO <sub>4</sub> mist	1.20E-04	3.24E-04	4.86E-05	4.08E-05				
Lead	7.69E-07	2.08E-06	3.12E-07	2.62E-07				
Formaldehyde	1.18E-03	3.19E-03	4.78E-04	4.01E-04				
Total HAP	3.9E-03	1.05E-02	1.58E-03	1.33E-03				
CO <sub>2</sub>	162.3	438	66	55.214				
CO <sub>2</sub> e	162.85	440	66	55.402				

**Calculation Sheet 6  
Auxiliary Cooling Tower PM Emissions**

Auxiliary Cooling Tower PM Emission Calculations								
Using the methods proposed by Reisman and Frisbie in their AWMA presentation "Calculating Realistic PM10 Emissions from Cooling Towers," #216, Orlando Florida June 2001 Basis: each droplet evaporates to form a single particle of dissolved solids.								
Assume each droplet is spherical (conservative): volume = $4/3 \cdot \pi \cdot (\text{diameter}/2)^3$ Assume each particle is spherical (conservative): volume = $4/3 \cdot \pi \cdot (\text{diameter}/2)^3$								
1.00E-06 ug/um <sup>3</sup>		density of liquid droplets (density of water)						
2.20E-06 ug/um <sup>3</sup>		density of solid particles (density of sodium chloride)						
1,500 ppmw		concentration Total Dissolved Solids (note ppmw = milligrams/l) (l = liter)						
Drift Eliminator Droplet size distribution								
Size Distribution		Droplet size	Droplet volume	Droplet mass	Particle mass	Particle volume	Particle diameter	Percent by mass
total % by mass	% In range by mass	microns	um <sup>3</sup>	ug	ug	um <sup>3</sup>	microns	<2.5 microns
0.2%	0.2%	525	75766379	76	0.11	51659	46.2	
1%	0.8%	275	10889218	11	0.02	7424	24.2	
5%	4.0%	230	6370626	6	0.01	4344	20.2	
10%	5.0%	170	2572441	3	0.004	1754	15.0	
20%	10.0%	115	796328	0.8	0.001	543	10.1	
40%	20.0%	65	143793	0.14	0.00022	98	5.7	
60%	20.0%	35	22449	0.02	0.00003	15	3.1	
80%	20.0%	15	1767	0.0018	2.6507E-06	1	1.3	20.0%
88%	8.0%	10	524	0.0005	7.854E-07	0	0.9	8.0%
100%	12.0%	0	0	0.0	0	0	0.0	12.0%
Total percent of particles <2.5 microns:								40.0%
Total mass of PM, PM-10 and PM-2.5 emitted from auxiliary cooling tower								
Tower design parameters based on SPX/Marley NC8412VAN3								
Circulating Water Flow 13,000 gpm (total for 3 cells)								
Drift rate 0.001% of circ flow								
Mass of PM per cell = $(13,000 \text{ gpm})(1500 \text{ mg/l})(3.785 \text{ l/gal})(0.001/100 \text{ l drift/l circ flow})/[(1000 \text{ mg/g})(3 \text{ cells})(60 \text{ sec/min})]$								
= 0.0041		grams/sec/cell						
Conservatively assume PM-10 = PM								
PM-2.5 is 40% of PM per above; PM-2.5 per cell =				0.00164 grams/sec/cell				
TPY for facility PTE (based on 8760 hours per year for all 3 cells):								
tpy = $(\text{grams/sec/cell})(3 \text{ cells})(31,536,000 \text{ sec/yr})/(907,200 \text{ grams/ton})$								
PM/PM-10:	0.43	tpy						
PM-2.5:	0.17	tpy						





**APPENDIX C**

**Equipment Specifications and Vendor Performance Data**

---

Appendix C-1a

Siemens SCC6-5000F(S) 1x1 Flex-Plant 30 - Manufacturer's Emissions Data - Natural Gas

Siemens Performance Data - Base Reference Conditions 1-11

Case	1	2	3	4	5	6	7	8	9	10	11
GT Load Level	100	100	100	100	75	50	100	100	75	50	100
Evaporative Cooler Status	OFF	OFF	ON	ON	OFF	OFF	OFF	ON	OFF	OFF	OFF
Duct Burner Status	ON	OFF	OFF	ON	OFF	OFF	OFF	OFF	OFF	OFF	OFF

Siemens Performance Data - Fuel Composition

Methane	98	98	98	98	98	98	98	98	98	98	98
Ethane	Vol. %	0.6	0.6	0.6	0.6	0.6	0.6	0.6	0.6	0.6	0.6
Nitrogen	Vol. %	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4
Sulfur in fuel at 68 °F, 14.7 psia	gr/100 scf	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5

Siemens Emissions Data - Plant Conditions

Gross Fuel Heating Value (HHV)	23,079	23,079	23,079	23,079	23,079	23,079	23,079	23,079	23,079	23,079	23,079
Ambient Dry Bulb Temperature	Btu/lb	90	90	90	90	90	90	90	90	90	90
Ambient Relative Humidity	°F	60	60	60	60	60	60	60	60	60	60
Barometric Pressure	%	14.69	14.69	14.69	14.69	14.69	14.69	14.69	14.69	14.69	14.69
GT Fuel Flow (single Unit)	psia	91,473	91,494	94,884	94,870	72,220	55,246	97,664	100,974	76,208	57,898
DB Fuel Flow (single Unit)	lb/hr	12,505			11,386						

Siemens Emissions Data - Exhaust Gas Composition (Single Unit)

Exhaust Flow	4,352,658	4,340,160	4,461,665	4,473,049	3,340,639	2,697,916	4,643,327	4,760,985	3,518,769	2,824,201	4,828,502
Exhaust Temperature	lb/hr	211	211	214	213	196	215	218	195	187	218
Oxygen	°F	11.31	12.36	12.23	11.31	12.24	12.73	12.53	12.50	13.00	12.70
Carbon Dioxide	Vol. %	4.13	3.66	3.68	4.10	3.71	3.67	3.70	3.74	3.52	3.71
Water	Vol. %	10.91	9.98	10.37	11.19	10.09	9.65	8.84	8.59	8.14	7.91
Nitrogen	Vol. %	72.79	73.14	72.86	72.54	73.10	73.27	74.07	74.30	74.47	74.80
Argon	Vol. %	0.85	0.86	0.85	0.85	0.86	0.87	0.87	0.87	0.87	0.88
Molecular Weight	lb/lbmol	28.13	28.19	28.15	28.10	28.19	28.22	28.32	28.35	28.38	28.42

Siemens Emissions Data - Exhaust Stack Emissions

NOx	2	2	2	2	2	2	2	2	2	2	2
NH3	ppmvd @ 15% O2	2	2	2	2	2	2	2	2	2	2
CO	ppmvd @ 15% O2	2	2	2	2	2	2	2	2	2	2
VOC (as CH4)	ppmvd @ 15% O2	2	2	2	2	2	2	2	2	2	2
Particulates (front and back half)	ppmvd @ 15% O2	2	1	1	2	1	1	1	2	2	2
	lb/hr	14	11	11	14	8	11	12	9	8	12

Appendix C-1b

Siemens SCC6-5000F(5) 1x1 Flex-Plant 30 - Manufacturer's Emissions Data - Natural Gas

Siemens Performance Data - Base Reference Conditions 12-21											
Case	12	13	14	15	16	17	18	19	20	21	
GT Load Level	75	50	100	75	50	100	75	50	100	100	
Evaporative Cooler Status	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF
Duct Burner Status	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF	OFF

Siemens Performance Data - Fuel Composition											
	98	98	98	98	98	98	98	98	98	98	98
Methane	Vol. %	0.6	0.6	0.6	0.6	0.6	0.6	0.6	0.6	0.6	0.6
Ethane	Vol. %	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4	1.4
Nitrogen	Vol. %	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5
Sulfur in fuel at 68 °F, 14.7 psia	gr/100 scf										

Siemens Emissions Data - Plant Conditions											
	23,079	23,079	23,079	23,079	23,079	23,079	23,079	23,079	23,079	23,079	23,079
Gross Fuel Heating Value (HHV)	Btu/lb	50	50	50	50	50	50	50	50	50	50
Ambient Dry Bulb Temperature	°F	50	50	50	50	50	50	50	50	50	50
Ambient Relative Humidity	%	14.69	14.69	14.69	14.69	14.69	14.69	14.69	14.69	14.69	14.69
Barometric Pressure	psia	79,574	60,303	100,192	79,526	60,421	99,644	79,579	60,567	101,133	102,716
GT Fuel Flow (Single Unit)	lb/hr										
DB Fuel Flow (Single Unit)	lb/hr										

Siemens Emissions Data - Exhaust Gas Composition (Single Unit)											
	3,649,610	2,918,529	4,647,905	3,635,293	2,915,220	4,580,762	3,624,494	2,912,186	4,790,091	4,861,203	
Exhaust Flow	lb/hr	197	188	215	196	214	196	190	218	219	
Exhaust Temperature	°F	12.55	13.05	12.64	12.60	12.59	12.59	13.10	12.66	12.71	
Oxygen	Vol. %	3.78	3.55	3.78	3.80	3.81	3.81	3.58	3.69	3.70	
Carbon Dioxide	Vol. %	8.05	7.60	7.63	7.67	7.57	7.57	7.11	8.27	7.98	
Water	Vol. %	74.74	74.92	75.07	75.06	75.15	75.15	75.33	74.51	74.73	
Nitrogen	Vol. %	0.88	0.88	0.88	0.88	0.88	0.88	0.88	0.87	0.88	
Argon	Vol. %	28.42	28.44	28.46	28.46	28.47	28.47	28.50	28.38	28.42	
Molecular Weight	lb/lbmol										

Siemens Emissions Data - Exhaust Stack Emissions											
	2	2	2	2	2	2	2	2	2	2	2
NOx	ppmvd @ 15% O2	2	2	2	2	2	2	2	2	2	2
NH3	ppmvd @ 15% O2	2	2	2	2	2	2	2	2	2	2
CO	ppmvd @ 15% O2	2	2	2	2	2	2	2	2	2	2
VOC (as CH4)	ppmvd @ 15% O2	1	1	1	1	1	1	1	1	1	1
Particulates (front and back half)	lb/hr	9	8	12	9	11	9	8	12	12	12

Appendix C-2a

GE Energy 107FA-05 Rapid Response Combined Cycle Plant - Manufacturer's Emissions Data - Natural Gas

GE Energy Performance Data - Site Conditions													
Operating Point	1	2	3	4	5	6	7	8	9	10	11	12	13
Case Description	Unified	Unified	Unified	Unified	Unified	Unified	Unified	Unified	Unified	Unified	Unified	100% DE firing	Unified
Ambient Temperature	0	0	0	20	20	20	50	50	50	90	90	90	90
Ambient Pressure	14.7	14.7	14.7	14.7	14.7	14.7	14.7	14.7	14.7	14.7	14.7	14.7	14.7
Ambient Relative Humidity	60	60	60	60	60	60	60	60	60	60	60	60	60
GE Energy Performance Data - Plant Status													
HRSG Duct Burner (On/Off)	Unified	Unified	Unified	Unified	Unified	Unified	Unified	Unified	Unified	Unified	Unified	Unified	Unified
Evaporative Cooler state (On/Off)	Off	Off	Off	Off	Off	Off	Off	Off	Off	Off	Off	Off	Off
Gas Turbine Load	BASE	75%	50%	BASE	75%	46%	BASE	75%	46%	BASE	BASE	BASE	BASE
Gas Turbines Operating	1	1	1	1	1	1	1	1	1	1	1	1	1
GE Energy Performance Data - Fuel Data													
HHV	22,923.6	22,923.6	22,923.6	22,923.6	22,923.6	22,923.6	22,923.6	22,923.6	22,923.6	22,923.6	22,923.6	22,923.6	22,923.6
Fuel Mol. Wt	16.8247	16.8247	16.8247	16.8247	16.8247	16.8247	16.8247	16.8247	16.8247	16.8247	16.8247	16.8247	16.8247
Fuel Sulfur Content	16.1	16.1	16.1	16.1	16.1	16.1	16.1	16.1	16.1	16.1	16.1	16.1	16.1
GT Heat Consumption	2300	1850	1460	2250	1790	1360	2130	1700	1310	2040	2040	2040	1980
Duct Burner Heat Consumption	0	0	0	0	0	0	0	0	0	0	0	0	0
GE Energy Performance Data - HRSG Exit Exhaust Gas													
Composition:													
Ar	0.8900	0.8900	0.8901	0.8900	0.8901	0.8900	0.8900	0.8900	0.8900	0.8900	0.8900	0.8900	0.8900
CO2	3.8900	3.8200	3.8004	3.8900	3.8104	3.8000	3.8900	3.8796	3.8700	3.8096	3.8768	3.8768	3.8700
H2O	7.6200	7.4700	7.4307	7.7500	7.5908	7.5500	8.2400	8.2092	7.8000	10.4790	10.6080	11.7612	10.0700
N2	75.0700	75.1300	75.1475	74.9700	75.0375	75.0500	74.5800	74.5925	74.7500	72.7272	72.7272	72.7272	73.0700
O2	12.5300	12.6900	12.7313	12.5000	12.6713	12.7100	12.4000	12.4288	12.8900	12.0688	11.9230	10.6204	12.2100
Exhaust Gas Molecular Wt	28.4797	28.4898	28.4823	28.4655	28.4755	28.4794	28.4125	28.415	28.4408	28.1602	28.1522	28.0803	28.2020
Temperature	194.5	186.5	175.0	190.1	183.4	175.0	187.4	177.1	175.0	215.0	208.6	198.8	212.0
Mass Flow	4,490,000	3,680,000	2,930,000	4,390,000	3,560,000	2,730,000	4,150,000	3,320,000	2,730,000	4,030,000	4,030,000	4,050,000	3,940,000
GE Energy Performance Data - HRSG Exit Exhaust Gas Emissions													
NOx	2	2	2	2	2	2	2	2	2	2	2	2	2
CO	ppmvd @ 15% O2	ppmvd @ 15% O2	ppmvd @ 15% O2	ppmvd @ 15% O2	ppmvd @ 15% O2	ppmvd @ 15% O2	ppmvd @ 15% O2	ppmvd @ 15% O2	ppmvd @ 15% O2	ppmvd @ 15% O2	ppmvd @ 15% O2	ppmvd @ 15% O2	ppmvd @ 15% O2
VOC	1	1	1	1	1	1	1	1	1	1	1	1	1
NH3	2	2	2	2	2	2	2	2	2	2	2	2	2
Particulates - Filterable + Condensable, Including Sulfates	12.2	11.7	11.2	12.1	11.6	11.1	12.0	11.4	11.0	11.9	15.7	16.1	11.8

Appendix C-2b

GE Energy 107FA.05 Rapid Response Combined Cycle Plant - Manufacturer's Emissions Data - Natural Gas

GE Energy Performance Data - Site Conditions												
Operating Point	14	15	16	17	18	19	20	21	22	23	24	25
Case Description	100% DB firing	100% DB firing	Unfired	Unfired	10% DB firing	10% DB firing	100% DB firing	Unfired	10% DB firing	100% DB firing	Unfired	Unfired
*F	90	90	90	90	105	105	105	105	105	105	105	105
Ambient Temperature	14.7	14.7	14.7	14.7	14.7	14.7	14.7	14.7	14.7	14.7	14.7	14.7
Ambient Pressure	psia	60	60	60	50	50	50	50	50	50	50	50
Ambient Relative Humidity	%	60	60	60	50	50	50	50	50	50	50	50

GE Energy Performance Data - Plant Status												
HRSG Duct Burner (On/Off)	Fired	Unfired	Unfired	Unfired	Unfired	Fired	Fired	Unfired	Fired	Fired	Unfired	Unfired
Evaporative Cooler state (On/Off)	Off	Off	Off	Off	On	On	On	Off	Off	Off	Off	Off
Gas Turbine Load	BASE	75%	47%	BASE	BASE	BASE	BASE	BASE	BASE	BASE	75%	49%
Gas Turbines Operating	1	1	1	1	1	1	1	1	1	1	1	1

GE Energy Performance Data - Fuel Data												
HHV	22,923.6	22,923.6	22,923.6	22,923.6	22,923.6	22,923.6	22,923.6	22,923.6	22,923.6	22,923.6	22,923.6	22,923.6
Fuel Mol. Wt.	16.1	16.1	16.1	16.1	16.1	16.1	16.1	16.1	16.1	16.1	16.1	16.1
Fuel Sulfur Content	1980	1980	1590	1260	1990	1990	1990	1880	1880	1880	1520	1240
GT Heat Consumption	MMBtu/hr, HHV	37.7	377	0	37.7	377	0	37.7	377	0	0	0
Duct Burner Heat Consumption	MMBtu/hr, HHV	37.7	377	0	37.7	377	0	37.7	377	0	0	0

GE Energy Performance Data - HRSG Exit Exhaust Gas												
Composition:	mol %	mol %	mol %	mol %	mol %	mol %	mol %	mol %	mol %	mol %	mol %	mol %
Ar	0.8694	0.8639	0.8700	0.8700	0.8600	0.8594	0.8539	0.8601	0.8595	0.8538	0.8600	0.8601
CO2	3.8488	4.4638	3.9100	3.5400	3.8000	3.8688	4.4834	3.7504	3.8220	4.4623	3.8500	3.4703
H2O	10.2025	11.3865	10.3200	9.6000	11.4900	11.6214	12.7960	10.8911	11.0284	12.2552	11.0600	10.3510
N2	73.0187	72.5607	72.9700	73.2500	71.9800	71.9295	71.4786	72.4172	72.3644	71.8920	72.3500	72.6273
O2	12.0606	10.7252	11.9300	12.7400	11.8700	11.7209	10.3881	12.0812	11.9257	10.5368	11.8800	12.6913
Exhaust Gas Molecular Wt	28.1937	28.1198	28.1866	28.2317	28.0485	28.0403	27.9674	28.1088	28.1003	28.0240	28.0999	28.1424
Temperature	°F	205.6	196.9	189.4	184.7	223.9	218.1	209.3	213.2	206.2	199.1	196.0
Mass Flow	lb/hr	3,940,000	3,960,000	3,060,000	2,680,000	3,920,000	3,940,000	3,770,000	3,770,000	3,790,000	2,970,000	2,680,000

GE Energy Performance Data - HRSG Exit Exhaust Gas Emissions												
NOx	ppmvd @ 15% O2	ppmvd @ 15% O2	ppmvd @ 15% O2	ppmvd @ 15% O2	ppmvd @ 15% O2	ppmvd @ 15% O2	ppmvd @ 15% O2	ppmvd @ 15% O2	ppmvd @ 15% O2	ppmvd @ 15% O2	ppmvd @ 15% O2	ppmvd @ 15% O2
CO	2	2	2	2	2	2	2	2	2	2	2	2
VOC	2	2	2	2	2	2	2	2	2	2	2	2
NH3	2	2	2	2	2	2	2	2	2	2	2	2
Particulates - Filterable + Condensibles, Including Sulfates	lb/hr	15.6	16.0	11.3	10.9	11.8	15.6	11.7	15.5	15.9	11.2	10.9

### Appendix C-3

Siemens SCC6-5000F(5) 1x1 Flex-Plant 30

Manufacturer's Emissions Data - Natural Gas - Startup and Shutdown Conditions - Single Unit Basis

Mode	Time (min)	Total Pounds per Event						Fuel Use
		NOX	CO	VOC	SO2	PM		
Cold Startup (GT Ignition to Emissions Compliance @ 60% GT Load)	45	83	327	104	1.1	6.4	30,980	
Warm Startup (GT Ignition to Emissions Compliance @ 60% GT Load)	45	79	230	89	1.1	6	31,145	
Hot Startup (GT Ignition to Emissions Compliance @ 60% GT Load)	35	58	172	66	0.9	5.1	24,613	
Shutdown (70% GT Load to Fuel Cut Off)	10	20	61	24	0.2	1.8	6,865	

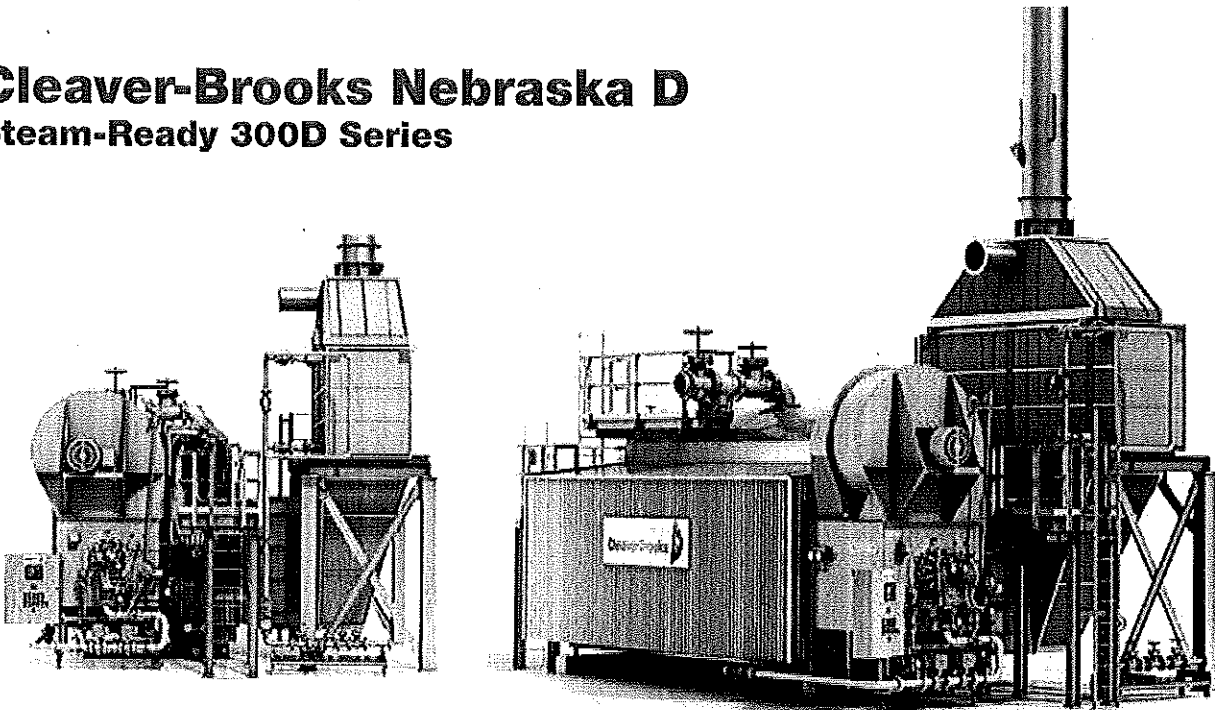
## Appendix C-4

**GE Energy 107FA.05 Rapid Response Combined Cycle Plant  
Manufacturer's Emissions Data - Natural Gas - Startup and Shutdown Conditions - Single Unit Basis**

	NOx (lb)	CO (lb)	VOC (lb)	PM10 (lb)	Duration (min)
Cold Start (GT Fire to HRSG Stack Emissions Compliance with Base Load Hold)	88	491	35	7.3	45
Warm Start (GT Fire to HRSG Stack Emissions Compliance with Base Load Hold)	45	260	20	5.0	30
Hot Start (GT Fire to HRSG Stack Emissions Compliance with Base Load Hold)	26	250	19	2.6	15
Shutdown (HRSG Stack EC to GT Flame Off)	60	530	46	5.8	30



## Cleaver-Brooks Nebraska D Steam-Ready 300D Series



### Capacities and Specifications

Boiler Dimensions	CBND-70E-300D-55	CBND-80E-300D-65	CBND-90E-300D-70
Capacity	70,000 lb/h	80,000 lb/h	90,000 lb/h
Upper Drum	42 in	42 in	42 in
Lower Drum	24 in	24 in	24 in
Length Over Casing	20 ft	23 ft 4 in	25 ft
Width, Gas Outlet	36 3/4 in	40 1/2 in	44 3/4 in
Height, Gas Outlet	88 1/2 in	88 1/2 in	88 1/2 in
Front to CL Gas Outlet	24 5/8 in	26 5/8 in	28 5/8 in
Shipping Height	14 ft 6 in	14 ft 6 in	14 ft 6 in
Overall Width	11 ft 5 in	11 ft 5 in	11 ft 5 in
Min Operating Pressure	100 psig	100 psig	100 psig

# Economizer

E3 Economizers	CBND-70E-300D-55	CBND-80E-300D-65	CBND-90E-300D-70	<b>STANDARD EQUIPMENT ALSO INCLUDED</b>  Temperature gauges – feedwater inlet/outlet  Temperature thermowell – feedwater inlet/outlet  Temperature gauges – flue gas inlet/outlet  Temperature thermowell – flue gas inlet/outlet
Fin Height	0.75 in	0.75 in	0.75 in	
Transverse Pitch	4.5 in	4.5 in	4.5 in	
Longitudinal Pitch	4.5 in	4.5 in	4.5 in	
Segment	0.172 in	0.172 in	0.172 in	
Fin Thickness	0.05 in	0.05 in	0.05 in	
Effective Length	12 ft	12 ft	12 ft	
Material	Carbon Steel	Carbon Steel	Carbon Steel	
Fins	Serrated	Serrated	Serrated	
Bends	Cold Bent	Cold Bent	Cold Bent	
Fuel	NG & #2 oil	NG & #2 oil	NG & #2 oil	
<b>Economizer Trim</b>				
Economizer feedwater bypass	2.5 in	3 in	3 in	
Header vent valve	1 in	1 in	1 in	
Header drain valve	1 in	1 in	1 in	

## Standard Features

	CBND-70E-300D-55 (Capacity 70,000 lb/hr)	CBND-80E-300D-65 (Capacity 80,000 lb/hr)	CBND-90E-300D-70 (Capacity 90,000 lb/hr)
<b>Pressure Vessel</b>			
Design Pressure 250	•	•	•
Tubes 2 In 178-A.105 Wall	•	•	•
Steam Quality 0.5% Moist	•	•	•
RH - Right Hand	•	•	•
LH - Left Hand	•	•	•
AL - Aluminum Casing	•	•	•
Operating Pressure - 100-200 psig	•	•	•
<b>Auxiliary Equipment</b>			
Steam Trim	•	•	•
Feedwater Trim	•	•	•
Boiler Platform Clips	•	•	•
Economizer	•	•	•
Stack - 40 ft, 50 ft, 60 ft	◊	◊	◊
<b>Controls</b>			
Hawk 5000 Control	•	•	•
Single Point (SP)	•	•	•
Feedwater - Single Element	•	•	•
<b>Burner</b>			
NATCOM NXT (See NXT Burner technical data sheet for detailed information)	•	•	•

## Optional Features

	CBND-70E-300D-55 (Capacity 70,000 lb/hr)	CBND-80E-300D-65 (Capacity 80,000 lb/hr)	CBND-90E-300D-70 (Capacity 90,000 lb/hr)
<b>Pressure Vessel</b>			
Design Pressure up to 375 psig	•	•	•
Hinged Manways	•	•	•
Lower Drum Heating Coil (LDHC)	•	•	•
Tubes 2 in 178-A.120 Wall-PV	•	•	•
Tubes 2 in 178-A.135 Wall-PV	•	•	•
Operating Pressure - 200-325 psig	•	•	•
<b>Auxiliary Equipment</b>			
Platforms & Ladders - Boiler	•	•	•
Platforms & Ladders - Stack	◊	◊	◊
Platform & Ladder - Economizer	◊	◊	◊
Sootblowers	•	•	•
Variable Frequency Drive	•	•	•
Selective Catalytic Reduction	◊	◊	◊
<b>Controls</b>			
Parallel Positioning (PP)	•	•	•
Fully Metered (FM)	•	•	•
Eye-Hye® Remote Drum Level Transmitter	•	•	•
Feedwater 2- or 3-Element	•	•	•
O <sub>2</sub> Trim	•	•	•
O <sub>2</sub> Analyzer	•	•	•



**Power  
Generation**

# Exhaust Emission Data Sheet

## 750DQFAA

### 60 Hz Diesel Generator Set

#### Engine Information:

Model:	Cummins Inc. QST30-G5 NR2	Bore:	5.51 in. (139 mm)
Type:	4 Cycle, 50°V, 12 Cylinder Diesel	Stroke:	6.5 in. (165 mm)
Aspiration:	Turbocharged and Low Temperature aftercooled	Displacement:	1860 cu. in. (30.4 liters)
Compression Ratio:	14.7:1		
Emission Control Device:	Aftercooled (Air-to-Air)		

	1/4	1/2	3/4	Full	Full	
PERFORMANCE DATA	Standby	Standby	Standby	Standby	Prime	
BHP @ 1800 RPM (60 Hz)	276	551	827	1102	999	
Fuel Consumption (gal/Hr)	14.8	27.1	39.8	52.7	47.9	
Exhaust Gas Flow (CFM)	2350	3620	4930	6310	5880	
Exhaust Gas Temperature (°F)	553	686	770	816	798	
<b>EXHAUST EMISSION DATA</b>						
HC (Total Unburned Hydrocarbons)	0.22	0.11	0.10	0.09	0.09	
NOx (Oxides of Nitrogen as NO2)	5.81	4.50	3.83	3.97	3.88	
CO (carbon Monoxide)	1.38	0.48	0.37	0.46	0.43	
PM (Particular Matter)	0.19	0.17	0.14	0.12	0.13	
SO2 (Sulfur Dioxide)	0.12	0.11	0.10	0.10	0.10	
Smoke (Bosch)	0.65	0.84	0.79	0.79	0.80	

All Values are Grams/HP-Hour, Smoke is Bosch #

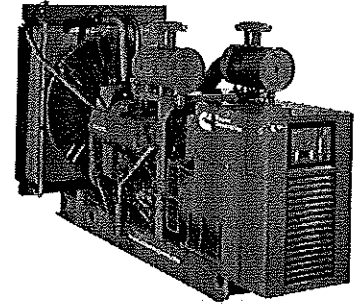
#### TEST CONDITIONS

Data was recorded during steady-state rated engine speed ( $\pm 25$  RPM) with full load ( $\pm 2\%$ ). Pressures, temperatures, and emission rates were stabilized.

Fuel Specification: 46.5 Cetane Number, 0.035 Wt.% Sulfur; Reference ISO8178-5, 40CFR86.1313-98 Type 2-D and ASTM D975 No. 2-D.  
 Fuel Temperature:  $99 \pm 9$  °F (at fuel pump inlet)  
 Intake Air Temperature:  $77 \pm 9$  °F  
 Barometric Pressure:  $29.6 \pm 1$  in. Hg  
 Humidity: NOx measurement corrected to 75 grains H2O/lb dry air  
 Reference Standard: ISO 8178

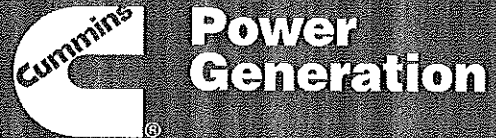
The NOx, HC, CO and PM emission data tabulated here were taken from a single engine under the test conditions shown above. Data for the other components are estimated. These data are subjected to instrumentation and engine-to-engine variability. Field emission test data are not guaranteed to these levels. Actual field test results may vary due to test site conditions, installation, fuel specification, test procedures and instrumentation. Engine operation with excessive air intake or exhaust restriction beyond published maximum limits, or with improper maintenance, may result in elevated emission levels.

# Diesel generator set QST30 series engine



> **Specification sheet**  
680 kW - 1000 kW 60 Hz

**Our energy working for you.™**



## Description

Cummins Power Generation commercial generator sets are fully integrated power generation systems providing optimum performance, reliability and versatility for stationary standby and prime power applications. Codes or standards compliance may not be available with all model configurations – consult factory for availability.



This generator set is designed in facilities certified to ISO 9001 and manufactured in facilities certified to ISO 9001 or ISO 9002.



The Prototype Test Support (PTS) program verifies the performance integrity of the generator set design. Cummins Power Generation products bearing the PTS symbol meet the prototype test requirements of NFPA 110 for Level 1 systems.



All low voltage models are CSA certified to product class 4215-01.



The generator set is available listed to UL 2200, Stationary Engine Generator Assemblies for all 60 Hz low voltage models. The PowerCommand control is Listed to UL 508 - Category NITW7 for U.S. and Canadian usage. Circuit breaker assemblies are UL 489 Listed for 100% continuous operation and also UL 869A Listed Service Equipment.

## U.S. EPA

Engine certified to Stationary Emergency U.S. EPA New Source Performance Standards, 40 CFR 60 subpart IIII Tier 2 exhaust emission levels. U.S. applications must be applied per this EPA regulation.

## Features

**Cummins® heavy-duty engine** - Rugged 4-cycle, industrial diesel delivers reliable power, low emissions and fast response to load changes.

**Alternator** - Several alternator sizes offer selectable motor starting capability with low reactance 2/3 pitch windings, low waveform distortion with non-linear loads and fault clearing short-circuit capability.

**Permanent magnet generator (PMG)** - Offers enhanced motor starting and fault clearing short-circuit capability.

**Control system** - The PowerCommand® electronic control is standard equipment and provides total genset system integration including automatic remote starting/stopping, precise frequency and voltage regulation, alarm and status message display, AmpSentry™ protection, output metering, auto-shutdown at fault detection and NFPA 110 Level 1 compliance.

**Cooling system** - Standard integral set-mounted radiator system, designed and tested for rated ambient temperatures, simplifies facility design requirements for rejected heat.

**NFPA** - The genset accepts full rated load in a single step in accordance with NFPA 110 for Level 1 systems.

**Warranty and service** - Backed by a comprehensive warranty and worldwide distributor network.

Model	Standby rating		Prime rating		Continuous rating		Data sheets	
	60 Hz kW (kVA)	50 Hz kW (kVA)	60 Hz kW (kVA)	50 Hz kW (kVA)	60 Hz kW (kVA)	50 Hz kW (kVA)	60 Hz	50 Hz
<b>DQFAA</b>	750 (938)		680 (850)				D-3329	
<b>DQFAB</b>	800 (1000)		725 (907)				D-3330	
<b>DQFAC</b>	900 (1125)		818 (1023)				D-3331	
<b>DQFAD</b>	1000 (1250)		900 (1125)				D-3332	

## Generator set specifications

Governor regulation class	ISO8328 Part 1 Class G3
Voltage regulation, no load to full load	± 0.5%
Random voltage variation	± 0.5%
Frequency regulation	Isochronous
Random frequency variation	± 0.25%
Radio frequency emissions compliance	IEC 801.2 through IEC 801.5; MIL STD 461C, Part 9

## Engine specifications

Bore	140 mm (5.51 in)
Stroke	165.0 mm (6.5 in)
Displacement	30.5 litres (1860 in <sup>3</sup> )
Configuration	Cast iron, V 12 cylinder
Battery capacity	1800 amps minimum at ambient temperature of -18 °C to 0 °C (0 °F to 32 °F)
Battery charging alternator	35 amps
Starting voltage	24 volt, negative ground
Fuel system	Direct Injection: number 2 diesel fuel, fuel filter, automatic electric fuel shutoff
Fuel filter	Triple element, 10 micron filtration, spin-on fuel filter with water separator
Air cleaner type	Dry replaceable element
Lube oil filter type(s)	Four spin-on, combination full flow filter and bypass filters
Standard cooling system	High ambient radiator

## Alternator specifications

Design	Brushless, 4 pole, drip proof revolving field
Stator	2/3 pitch
Rotor	Single bearing, flexible discs
Insulation system	Class H on low and medium voltage, Class F on high voltage
Standard temperature rise	150 °C standby at 40 °C
Exciter type	PMG (permanent magnet generator)
Phase rotation	A (U), B (V), C (W)
Alternator cooling	Direct drive centrifugal blower fan
AC waveform total harmonic distortion	< 5% no load to full linear load, < 3% for any single harmonic
Telephone influence factor (TIF)	< 50 per NEMA MG1-22.43
Telephone harmonic factor (THF)	< 3

## Available voltages

60 Hz line-neutral/line-line	50 Hz line-neutral/line-line
<ul style="list-style-type: none"> <li>• 120/208      • 220/380      • 240/416      • 347/600</li> <li>• 139/240      • 230/400      • 277/480</li> </ul>	

\* Note: Consult factory for other voltages.

## Generator set options and accessories

### Engine

- 208/240/480 V coolant heater for ambient above 4.5 °C (40 °F)
- 208/240/480 V coolant heater for ambient below 4.5 °C (40 °F)

### Control panel

- 120/240 V 100 W control anti-condensation heater
- Paralleling configuration
- Remote fault signal package
- Run relay package

### Alternator

- 80 °C rise
- 105 °C rise
- 125 °C rise
- 120/240 V 300 W, anti-condensation heater
- Temperature sensor - RTDs, 2/phase
- Temperature sensor - alternator bearing RTD
- Differential current transformers

### Exhaust system

- Industrial grade exhaust silencer
- Residential grade exhaust silencer
- Critical grade exhaust silencer

### Cooling system

- Remote radiator

### Generator set

- AC entrance box
- Battery

- Battery rack with hold-down - floor standing
- Circuit breaker - set mounted
- Disconnect switch - set mounted
- PowerCommand Network
- Remote annunciator panel
- Spring isolators
- 2 year warranty
- 5 year warranty
- 10 year major components warranty

\* Note: Some options may not be available on all models - consult factory for availability.

## Our energy working for you.™

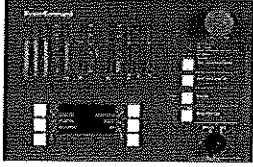
[www.cumminspower.com](http://www.cumminspower.com)

©2011 Cummins Power Generation Inc. All rights reserved. Cummins Power Generation and Cummins are registered trademarks of Cummins Inc. PowerCommand, AmpSentry and "Our energy working for you." are trademarks of Cummins Power Generation. Other company, product or service names may be trademarks or service marks of others. Specifications are subject to change without notice. S-1508h (6/11)



**Power  
Generation**

## Control system PCC 3201



**PowerCommand control** is an integrated generator set control system providing governing, voltage regulation, engine protection and operator interface functions. Major features include:

- Integral AmpSentry™ Protective Relay providing a full range of alternator protection functions that are matched to the alternator provided.
- Battery monitoring and testing features and smart starting control system.
- Three phase sensing, full wave rectified voltage regulation system, with a PWM output for stable operation with all load types.
- Control suitable for operation in ambient temperatures from -40 °C to +70 °C (-40 °F to +158 °F) and altitudes to 5000 meters (13,000 feet).
- Prototype tested; UL, CSA, and CE compliant.
- InPower™ PC-based service tool available for detailed diagnostics.
- Optional Echelon® LONWORKS® network interface.

### Operator/display panel

- Off/manual/auto mode switch
- Manual run/stop switch
- Panel lamp test switch
- Emergency stop switch
- Exercise switch
- Alpha-numeric display with pushbutton access for viewing engine and alternator data and providing setup, controls and adjustments
- LED lamps indicating not in auto, common warning, common shutdown, remote start
- Configurable for local language

### Engine protection

- Overspeed shut down
- Low oil pressure warning and shut down
- High coolant temperature warning and shut down
- High oil temperature warning
- Low coolant level warning or shut down
- Low coolant temperature warning
- High and low battery voltage warning
- Weak battery warning
- Dead battery shut down
- Fail to start (overcrank) shut down
- Fail to crank shut down
- Redundant start disconnect
- Cranking lockout
- Sensor failure indication

### Engine data

- DC voltage
- Lube oil pressure
- Coolant temperature
- Lube oil temperature
- Engine speed
- Engine ECM data

### AmpSentry AC protection

- Over current and short-circuit shut down
- Over current warning
- Single and three phase fault regulation
- Over and under voltage shut down
- Over and under frequency shut down
- Overload warning with alarm contact
- Reverse power and reverse Var shut down

### Alternator data

- Line-to-line and line-to-neutral AC volts
- Three phase AC current
- Frequency
- Total and Individual phase power factor, kW and kVA
- Bus voltage and frequency (with paralleling options)

### Other data

- Genset model data
- Start attempts, starts, running hours
- kW hours (total and since reset)
- Fault history
- Load profile (accessible with InPower)

### Governing

- Digital electronic isochronous governor
- Temperature dynamic governing
- Smart idle speed mode

### Voltage regulation

- Digital PWM electronic voltage regulation
- Three phase line-to-neutral sensing
- Single and three phase fault regulation
- Configurable torque matching

### Control functions

- Data logging on faults
- Fault simulation (requires InPower)
- Time delay start and cooldown
- Cycle cranking
- Configurable customer outputs (4)
- Configurable network inputs (8) and outputs (16) (with optional network)
- Remote emergency stop

### Paralleling (Option)

- Active digital phase lock loop synchronizer
- Isochronous kW and kVar load sharing controls
- kW import/export and kVar/PF control for utility (mains) paralleling

### Options

- Thermostatically controlled space heater
- Key-type mode switch
- Ground fault module
- Auxiliary relays (3)
- Echelon LONWORKS interface
- Modion Gateway to convert to Modbus (loose)
- PowerCommand iWatch web server for remote monitoring and alarm notification (loose)
- Digital input and output module(s) (loose)
- Remote annunciator (loose)
- Paralleling
- Power transfer control

For further detail see document S-1444.

**Our energy working for you.™**

[www.cumminspower.com](http://www.cumminspower.com)

©2011 Cummins Power Generation Inc. All rights reserved. Cummins Power Generation and Cummins are registered trademarks of Cummins Inc. PowerCommand, AmpSentry and "Our energy working for you." are trademarks of Cummins Power Generation. Other company, product or service names may be trademarks or service marks of others. Specifications are subject to change without notice.  
S-1508h (6/11)



## Ratings definitions

### Emergency standby power (ESP):

Applicable for supplying power to varying electrical load for the duration of power interruption of a reliable utility source. Emergency Standby Power (ESP) is in accordance with ISO 8528. Fuel Stop power in accordance with ISO 3046, AS 2789, DIN 6271 and BS 5514.

### Limited-time running power (LTP):

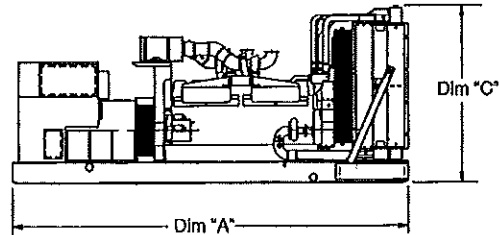
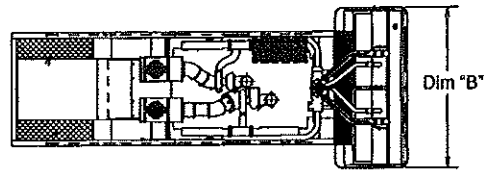
Applicable for supplying power to a constant electrical load for limited hours. Limited Time Running Power (LTP) is in accordance with ISO 8528.

### Prime power (PRP):

Applicable for supplying power to varying electrical load for unlimited hours. Prime Power (PRP) is in accordance with ISO 8528. Ten percent overload capability is available in accordance with ISO 3046, AS 2789, DIN 6271 and BS 5514.

### Base load (continuous) power (COP):

Applicable for supplying power continuously to a constant electrical load for unlimited hours. Continuous Power (COP) in accordance with ISO 8528, ISO 3046, AS 2789, DIN 6271 and BS 5514.



This outline drawing is for reference only. See respective model data sheet for specific model outline drawing number.

***Do not use for installation design***

Model	Dim "A" mm (In.)	Dim "B" mm (In.)	Dim "C" mm (In.)	Set Weight* dry kg (lbs)	Set Weight* wet kg (lbs)
<b>DQFAA</b>	4338 (170.7)	2000 (79)	2353 (93)	6673 (14707)	6971 (15363)
<b>DQFAB</b>	4338 (170.7)	2000 (79)	2353 (93)	6696 (15199)	7194 (15855)
<b>DQFAC</b>	4338 (170.7)	2000 (79)	2353 (93)	7375 (16254)	7672 (16910)
<b>DQFAD</b>	4338 (170.7)	2000 (79)	2353 (93)	7633 (16824)	7931 (17480)

\* Note: Weights represent a set with standard features. See outline drawings for weights of other configurations.

### Cummins Power Generation

1400 73<sup>rd</sup> Avenue N.E.  
Minneapolis, MN 55432 USA  
Telephone: 763 574 5000  
Fax: 763 574 5298

**Warning:** Back feed to a utility system can cause electrocution and/or property damage. Do not connect to any building's electrical system except through an approved device or after building main switch is open.

**Our energy working for you.™**

[www.cumminspower.com](http://www.cumminspower.com)

©2011 Cummins Power Generation Inc. All rights reserved. Cummins Power Generation and Cummins are registered trademarks of Cummins Inc. PowerCommand, AmpSentry and "Our energy working for you." are trademarks of Cummins Power Generation. Other company, product or service names may be trademarks or service marks of others. Specifications are subject to change without notice.  
S-1508h (8/11)





**Fire Power**

**Engine Performance Curve**

Cummins Fire Power  
De Pere, WI 54115  
<http://www.cumminsfirepower.com>

**Basic Engine Model**  
CFP9E-F50

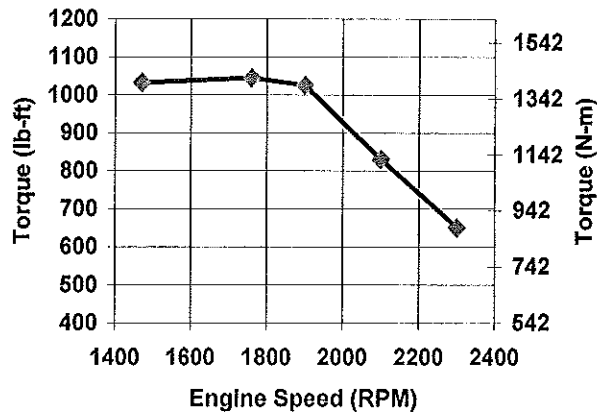
Curve Number: FR - 91518  
Revision Date: July 2010

Engine Family: **Industrial**  
Displacement - in.3 (litre): **543 (8.9)**  
Compression Ratio: **17.8:1**  
No. of Cylinders: **6**  
Fuel System: **CCR**

CPL Code: **8641**  
Emission Certification: **EPA/CARB Tier 3**  
Aspiration: **Turbocharged, Chrg Air Cooled**  
Engine Configuration: **D563004CX03**  
Minimum rating: **285 HP @ 2300 RPM**  
Maximum rating: **371 HP @ 1900 RPM**

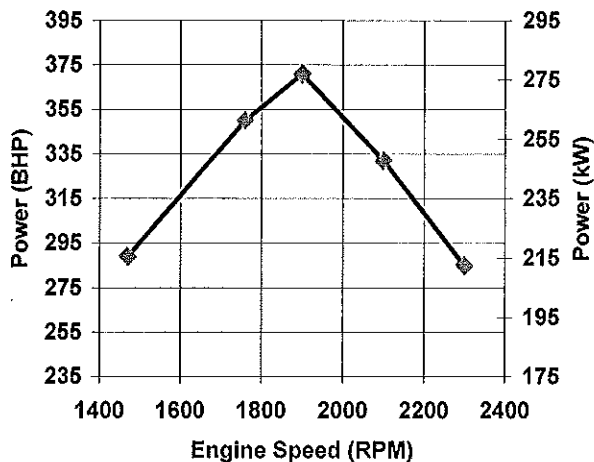
**Torque Output**

RPM	lb-ft	N-m
1470	1033	1400
1760	1044	1416
1900	1026	1390
2100	830	1126
2300	651	882



**Horsepower Output**

RPM	BHP	kW
1470	289	216
1760	350	261
1900	371	277
2100	332	248
2300	285	213



1. Curves shown above represent mature gross engine performance capabilities obtained and corrected in accordance with SAE J1349 conditions of 29.61 in Hg (100 kPa) barometric pressure [300 ft. (91.4 m) altitude], 77 °F (25 °C) inlet air temperature, and 0.30 in. Hg (1 kPa) water vapor pressure with No. 2 diesel fuel.

2. The engine may be operated without changing the fuel setting up to 300 ft. (91.4 m) altitude and up to 77 °F (25 °C) ambient temperature. For sustained operation at high altitudes, the fuel rate of the engine should be adjusted to limit performance by 3% per 1,000 ft. (305 m) above 300 ft. (91.4 m) altitude. For sustained operation at high ambient temperatures, the fuel rate of the engine should be adjusted to limit performance by 1% per 10 °F above 77 °F (2% per 11 °C above 25 °C).

3. Engine is certified at any speed between 1470 and 2300 RPM.

**Jim Vanden Boogard**  
Director of Engineering

**Certified Within 5%**





**Fire Power**

**Engine Data Sheet**

Cummins Fire Power  
De Pere, WI 54115  
<http://www.cumminsfirepower.com>

Basic Engine Model	
<b>CFP9E-F10,F20,F30,F40, F50, F60</b>	
Curve Number:	<b>FR - 91518</b>
CPL Code:	<b>8641</b>
Engine Family:	<b>Industrial</b>
Revision Date:	<b>July 2011</b>

Configuration Number: **D563004CX03**  
Installation Drawing: **15550**

**General Engine Data**

Type.....	4 Cycle; In-Line; 6 Cylinder
Aspiration.....	Turbocharged, Chrg Air Cooled
Bore & Stroke - in. (mm).....	4.49 x 5.69 (114 x 145)
Displacement - in. <sup>3</sup> (litre).....	543 (8.9)
Compression Ratio.....	17.8:1
Valves per Cylinder - Intake.....	2
- Exhaust.....	2
Maximum Allowable Bending Moment @ Rear Face of Block - lb.-ft. (N-m).....	1000 (1356)

**Air Induction System**

Max. Temperature Rise Between Ambient Air and Engine Air Inlet - °F (°C).....	30 (16.7)
Maximum Inlet Restriction with Dirty Filter - in. H <sub>2</sub> O (mm H <sub>2</sub> O).....	25 (635)
Recommended Air Cleaner Element - (Standard).....	FLG Industrial AH19220

**Lubrication System**

Oil Pressure Range at Rated - PSI (kPa) .....	40-60 (276-414)
Oil Capacity of Pan (High - Low) - U.S. quarts (litre) .....	24-20
Total System Capacity - U.S. Gal. (litre) .....	6.5 (24.6)
Recommended Lube Oil Filter .....	Fleetguard (Cummins) LF9009 (3401544)

**Cooling System**

Raw Water Working Pressure Range at Heat Exchanger - PSI (kPa) .....	60 (413) MAX
Recommended Min. Water Supply Pipe Size to Heat Exchanger - in. (mm).....	1 (25.40)
Recommended Min. Water Disch. Pipe Size From Heat Exchanger - in. (mm).....	1.25 (31.75)
Coolant Water Capacity (Engine Side) - U.S. gal. (litre) .....	2.9 (11.0)
Standard Thermostat - Type.....	Modulating
- Range - deg F (deg C) .....	180-199 (82-93)
Minimum Raw Water Flow	
with Water Temperatures to 50 °F (10 °C) - U.S. GPM (litre/s) .....	20 (1.26)
with Water Temperatures to 75 °F (24 °C) - U.S. GPM (litre/s) .....	25 (1.58)
with Water Temperatures to 90 °F (32 °C) - U.S. GPM (litre/s) .....	30 (1.89)
Recommended Cooling Water Filter.....	Fleetguard (Cummins) WF2074 -3100307

A jacket water heater is mandatory on this engine. The recommended heater wattage is 2250 down to 40 °F (4 °C).

**Exhaust System**

Max. Back Pressure Imposed by Complete Exhaust System in in. H <sub>2</sub> O (kPa) .....	40.8 (10.2)
Exhaust Pipe Size Normally Acceptable - in. (mm) .....	5.0 (127)

**Noise Emissions**

Top.....	97.2 dBa
Right Side.....	97.2 dBa
Left Side.....	97.2 dBa
Front.....	97.2 dBa
Exhaust.....	119.5 dBa

The noise emission values are estimated sound pressure levels at 3.3 ft. (1 m.).

**Fuel Supply / Drain System**

Fuel Consumption		1470	1760	1900	2100	2300
CFP9E-F60	Gal/hr (L/hr) ...	15.8 (59.7)	18.6 (70.2)	20.2 (76.3)	18.6 (70.4)	16.3 (61.6)
CFP9E-F50	Gal/hr (L/hr) ...	14.9 (56.5)	18.1 (68.5)	19.2 (72.8)	17.4 (65.8)	15.3 (57.7)
CFP9E-F40	Gal/hr (L/hr) ...	14.0 (53.0)	16.9 (64.0)	18.0 (68.1)	16.3 (61.7)	14.3 (54.1)
CFP9E-F30	Gal/hr (L/hr) ...	13.0 (49.3)	15.8 (59.7)	16.7 (63.4)	15.1 (50.2)	13.3 (50.2)
CFP9E-F20	Gal/hr (L/hr) ...	12.0 (45.6)	14.6 (55.2)	15.5 (58.7)	14.0 (53.2)	12.3 (46.6)
CFP9E-F10	Gal/hr (L/hr) ...	11.1 (42.1)	13.4 (50.9)	11.3 (54.0)	12.9 (48.8)	11.3 (43.0)

Fuel Type .....	Number 2 Diesel Only
Minimum Supply Line Size - in. (mm) .....	0.5 (12.70)
Minimum Drain Line Size - in. (mm) .....	0.375 (9.53)
Maximum Fuel Height above C/L Fire Pump ft (m) .....	20 (6)
Recommended Fuel Filter - Primary .....	Fleetguard (Cummins)..... FF5580 (3976312)
- Secondary .....	TBD
Maximum Restriction @ Lift Pump-Inlet - With Clean Filter - in. Hg (mm Hg) .....	6.0 (152)
Maximum Restriction @ Lift Pump-Inlet - With Dirty Filter - in. Hg (mm Hg) .....	10.0 (254)
Maximum Return Line Restriction - Without Check Valves - in. Hg (mm Hg) .....	20.4 (518)
Minimum Fuel Tank Vent Capability - ft <sup>3</sup> /hr (m <sup>3</sup> /hr) .....	7 (0.21)
Maximum Fuel Temperature @ Lift Pump Inlet - °F (°C) .....	160 (71)

**Starting and Electrical System**

	12V	24V
Min. Recommended Batt. Capacity - Cold Soak at 0°F (-18°C) or Above		
Engine Only - Cold Cranking Amperes - (CCA) .....	1500	900
Engine Only - Reserve Capacity - Minutes .....	430	430
Battery Cable Size (Maximum Cable Length Not to Exceed 5 ft. [1.5 m] AWG) .....	00	00
Maximum Resistance of Starting Circuit - Ohms .....	0.002	0.002
Typical Cranking Speed - RPM .....	130	130
Alternator (Standard), Internally Regulated - Ampere .....	95	45
Wiring for Automatic Starting (Negative Ground) .....	Standard	
Reference Wiring Diagram .....	16260	

**Performance Data**

All data is based on the engine operating with fuel system, water pump, lubricating oil pump, air cleaner, and alternator; not included are compressor, fan, optional equipment, and driven components. Data is based on operation at SAE standard J1394 conditions of 300 ft. (91.4 m) altitude, 29.61 in. (752 mm) Hg dry barometer, and 77 °F (25 °C) intake air temperature, using No.2 diesel or a fuel corresponding to ASTM-D2.

Altitude Above Which Output Should be Limited - ft. (m) .....	300 (91.4)
Correction Factor per 1000 ft. (305 m) above Altitude Limit .....	3%
Temperature Above Which Output Should be Limited - °F (°C) .....	77 (25)
Correction Factor per 10 °F (11 °C) Above Temperature Limit .....	1% (2%)

**Exhaust Emissions (EPA Tier T3) [Reference Emissions Data Doc. 9814]**

	g/kW-hr	g/BHP-hr
Hydrocarbons (HC/OMHCE).....	0.250	0.19
Oxides of Nitrogen (NOx).....	3.550	2.65
Non-Methane Hydrocarbons + NOx (NMHC+NOx).....	3.800	2.83
Carbon Monoxide (CO).....	3.20	2.39
Particulate.....	0.16	0.12

**FM Approved and UL Listed Ratings for CFP9E-F10, F20, F30, F40, F50, F60**

<b>Engine Speed - RPM</b>	<b>1470</b>	<b>1760</b>	<b>1900</b>	<b>2100</b>	<b>2300</b>
<b>CFP9E-F60 Output - BHP (kW)</b>	<b>305 (227)</b>	<b>359 (268)</b>	<b>389 (290)</b>	<b>355 (265)</b>	<b>304 (227)</b>
Ventilation Air CFM (litre/sec) ...	580 (274)	723 (341)	738 (348)	788 (372)	827 (391)
Exhaust Flow - CFM (litre/sec) ..	1615 (762)	2041 (963)	2077 (980)	2133 (1,007)	2090 (986)
Exhaust Temp.- °F (°C) .....	1074 (579)	1049 (565)	1106 (597)	1077 (581)	991 (533)
<b>Heat Rejection</b>					
To Coolant BTU/min. (kW) .....	4810 (85)	6517 (115)	6705 (118)	6690 (118)	6155 (108)
To Ambient BTU/min (kW) .....	1223 (21)	1302 (23)	1350 (24)	1305 (23)	1279 (22)
<b>CFP9E-F50 Output - BHP (kW)</b>	<b>289 (216)</b>	<b>350 (261)</b>	<b>371 (277)</b>	<b>332 (248)</b>	<b>285 (213)</b>
Ventilation Air CFM (litre/sec) ...	584 (276)	686 (324)	736 (347)	785 (371)	824 (389)
Exhaust Flow - CFM (litre/sec) ..	1621 (765)	1918 (905)	2053 (969)	2107 (995)	2065 (975)
Exhaust Temp.- °F (°C) .....	1076 (580)	1083 (584)	1097 (592)	1064 (573)	979 (526)
<b>Heat Rejection</b>					
To Coolant BTU/min. (kW) .....	4849 (85)	6157 (108)	6815 (120)	6530 (115)	6008 (106)
To Ambient BTU/min (kW) .....	1186 (21)	1263 (22)	1310 (23)	1266 (22)	1241 (22)
<b>CFP9E-F40 Output - BHP (kW)</b>	<b>271 (202)</b>	<b>327 (244)</b>	<b>347 (259)</b>	<b>311 (232)</b>	<b>267 (199)</b>
Ventilation Air CFM (litre/sec) ...	557 (263)	685 (323)	735 (347)	783 (370)	822 (388)
Exhaust Flow - CFM (litre/sec) ..	1584 (748)	1899 (896)	2036 (961)	2084 (984)	2042 (964)
Exhaust Temp.- °F (°C) .....	1083 (584)	1076 (580)	1088 (587)	1052 (567)	1030 (554)
<b>Heat Rejection</b>					
To Coolant BTU/min. (kW) .....	4885 (86)	5988 (105)	6386 (112)	6417 (113)	5904 (104)
To Ambient BTU/min (kW) .....	1151 (20)	1225 (22)	1270 (22)	1228 (22)	1203 (21)
<b>CFP9E-F30 Output - BHP (kW)</b>	<b>252 (188)</b>	<b>305 (227)</b>	<b>323 (241)</b>	<b>289 (216)</b>	<b>248 (185)</b>
Ventilation Air CFM (litre/sec) ...	558 (263)	681 (321)	727 (343)	781 (369)	820 (387)
Exhaust Flow - CFM (litre/sec) ..	1574 (743)	1863 (879)	1973 (931)	2056 (970)	2015 (951)
Exhaust Temp.- °F (°C) .....	1075 (579)	1057 (569)	1058 (570)	1037 (558)	954 (512)
<b>Heat Rejection</b>					
To Coolant BTU/min. (kW) .....	4809 (85)	5807 (102)	6049 (106)	6328 (111)	5822 (102)
To Ambient BTU/min (kW) .....	1116 (20)	1188 (21)	1232 (22)	1191 (21)	1167 (21)
<b>CFP9E-F20 Output - BHP (kW)</b>	<b>233 (174)</b>	<b>282 (210)</b>	<b>299 (223)</b>	<b>268 (200)</b>	<b>230 (172)</b>
Ventilation Air CFM (litre/sec) ...	555 (262)	674 (318)	720 (340)	776 (366)	815 (385)
Exhaust Flow - CFM (litre/sec) ..	1527 (721)	1813 (856)	1927 (910)	2019 (953)	1979 (934)
Exhaust Temp.- °F (°C) .....	1033 (556)	1030 (554)	1036 (558)	1018 (548)	937 (503)
<b>Heat Rejection</b>					
To Coolant BTU/min. (kW) .....	4486 (79)	5591 (98)	5880 (103)	6189 (109)	5694 (100)
To Ambient BTU/min (kW) .....	1083 (19)	1153 (20)	1195 (21)	1155 (20)	1132 (20)
<b>CFP9E-F10 Output - BHP (kW)</b>	<b>215 (160)</b>	<b>260 (194)</b>	<b>275 (205)</b>	<b>246 (183)</b>	<b>212 (158)</b>
Ventilation Air CFM (litre/sec) ...	544 (257)	665 (314)	712 (336)	763 (360)	801 (378)
Exhaust Flow - CFM (litre/sec) ..	1432 (676)	1751 (826)	1872 (884)	1922 (907)	1884 (889)
Exhaust Temp.- °F (°C) .....	971 (522)	997 (536)	1008 (542)	968 (520)	891 (477)
<b>Heat Rejection</b>					
To Coolant BTU/min. (kW) .....	4259 (75)	5340 (94)	5679 (100)	5781 (102)	5319 (93)
To Ambient BTU/min (kW) .....	1050 (18)	1118 (20)	1159 (20)	1121 (20)	1098 (19)

All Data is Subject to Change Without Notice.

Director of Engineering: **Jim Vanden Boogard**  
**Cummins Fire Power, De Pere, WI 54115 U.S.A.**



EPA Tier 3 Emission Data  
Fire Pump NSPS Compliant

CFP9E-F50 Fire Pump Driver

Type: 4 Cycle; In-Line; 6 Cylinder  
Aspiration: Turbocharged, Charge Air Cooled

15 PPM Diesel Fuel																	
RPM	BHP	Fuel Consumption		D2 Cycle Exhaust Emissions										Exhaust			
		Gal/Hr	L/hr	Grams per BHP - HR					Grams per kW - HR					Temperature		Gas Flow	
				NMHC	NOx	NMHC+NOx	CO	PM	NMHC	NOx	NMHC+NOx	CO	PM	°F	°C	CFM	L/sec
1470	289	14.9	56.4	0.123	2.200	2.323	1.417	0.118	0.165	2.950	3.116	1.900	0.158	1076	580	1621	765
1760	350	18.1	68.5											1083	584	1918	905
1900	371	19.2	72.7											1097	592	2053	969
2100	332	17.4	65.9											1064	573	2107	995
2300	285	15.3	57.9											979	526	2065	975

The emissions values above are based on CARB approved calculations for converting EPA (500 ppm) fuel to CARB (15 ppm) fuel.

300-4000 PPM Diesel Fuel																	
RPM	BHP	Fuel Consumption		D2 Cycle Exhaust Emissions										Exhaust			
		Gal/Hr	L/hr	Grams per BHP - HR					Grams per kW - HR					Temperature		Gas Flow	
				NMHC	NOx	NMHC+NOx	CO	PM	NMHC	NOx	NMHC+NOx	CO	PM	°F	°C	CFM	L/sec
1470	289	14.9	56.4	0.149	2.386	2.535	1.417	0.134	0.2	3.200	3.400	1.900	0.180	1076	580	1621	765
1760	350	18.1	68.5											1083	584	1918	905
1900	371	19.2	72.7											1097	592	2053	969
2100	332	17.4	65.9											1064	573	2107	995
2300	285	15.3	57.9											979	526	2065	975

QSL9 Base Model Manufactured by Cummins Inc.  
- Using fuel rating 91518

Reference EPA Standard Engine Family: ACEXL0540AAB  
Reference CARB Executive Order: U-R-002-0521

No special options needed to meet current regulation emissions for all 50 states

Test Methods:

EPA/CARB Nonroad emissions recorded per 40CFR89 (ref. ISO8178-1) and weighted at load points prescribed in Subpart E, Appendix A, for Constant Speed Engines (ref. ISO8178-4, D2).

Diesel Fuel Specifications:

Cetane Number: 40-48  
Reference: ASTM D975 No. 2-D

Reference Conditions:

Air Inlet Temperature: 26°C (77°F)  
Fuel Inlet Temperature: 40°C (104°F)  
Barometric Pressure: 100 kPa (29.53 in Hg)  
Humidity: 10.7 g/kg (75 grains H<sub>2</sub>O/lb) of dry air; required for NOx correction

Restrictions: Intake Restriction set to a maximum allowable limit for clean filter; Exhaust Back Pressure set to maximum allowable limit.

Tests conducted using alternate test methods, instrumentation, fuel or reference conditions can yield different results.

---

**APPENDIX D**

**Facility and Site Drawings**

---

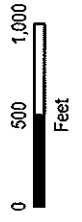
Date Printed: 12/13/2012  
File Name: P:\021117-02\01\GIS\SUPER Graphics\Final\_Draft\Figure 12\_Aerial Photograph of Site-Overview.mxd



Salem Harbor Station Redevelopment Project  
Salem, Massachusetts

### Aerial Photograph of Site (Overview)

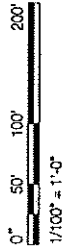
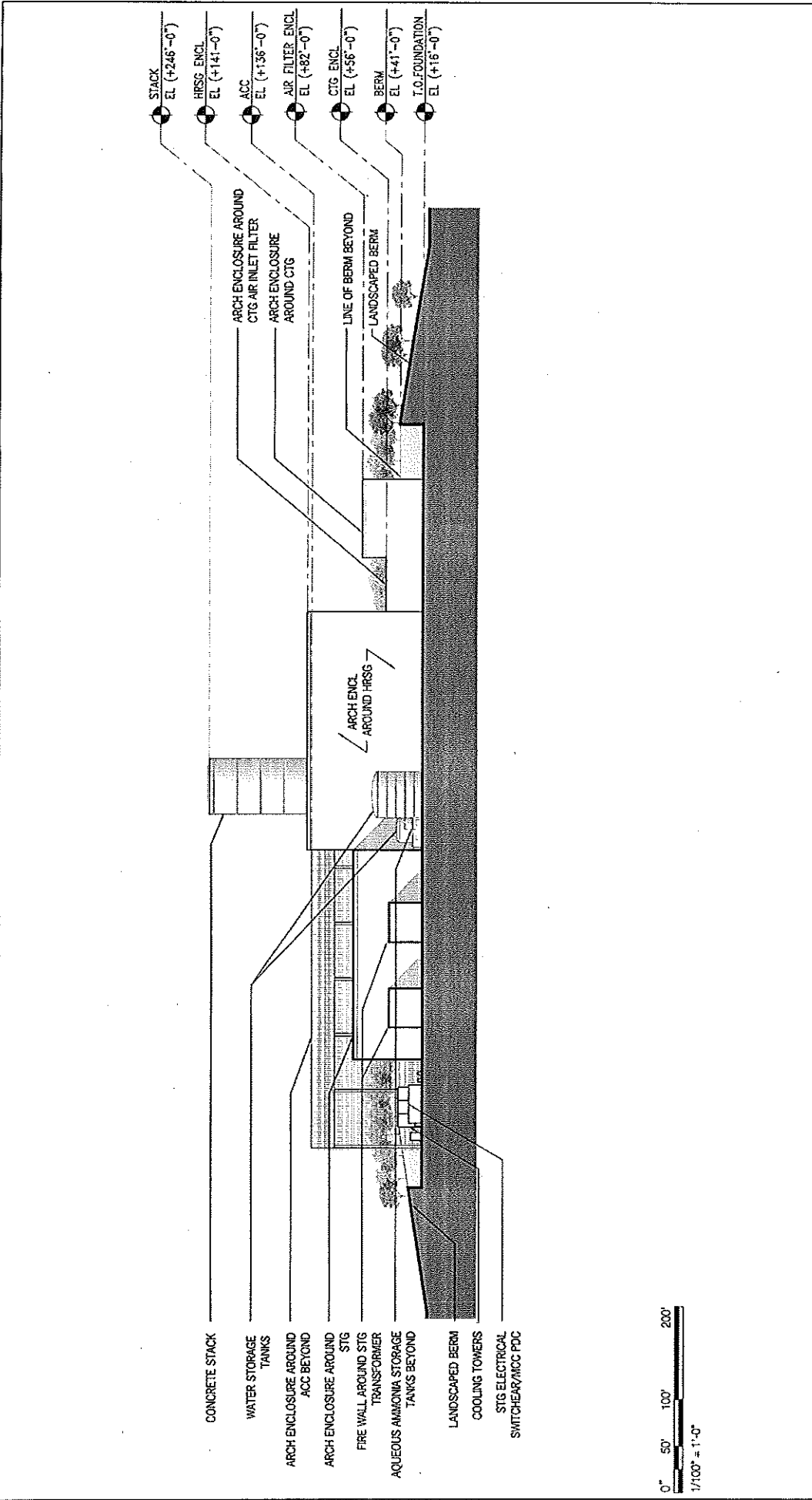
Base Map: MagIS  
2008 Aerial



**TETRA TECH**



PR22-02117-22046 SuppDrawn-031R



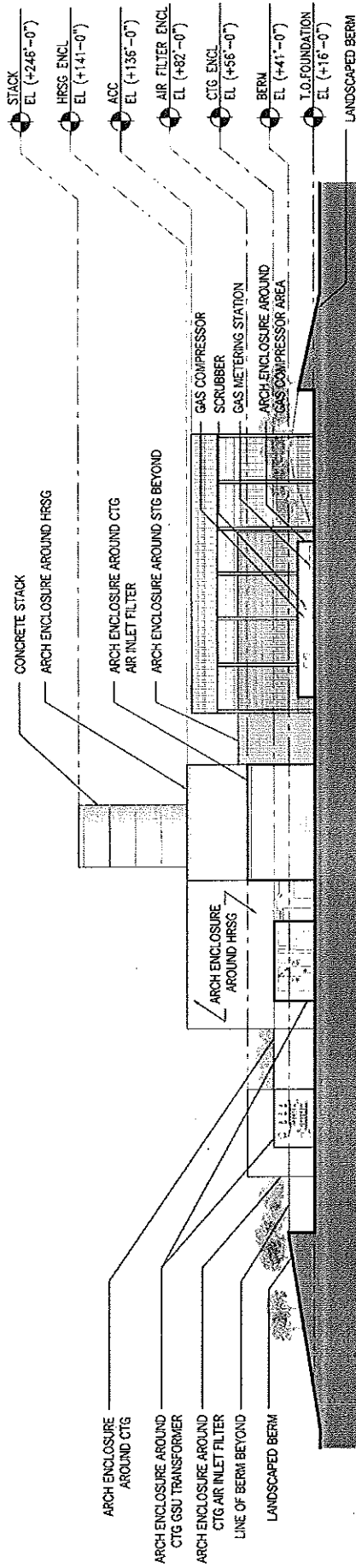
Salem Harbor Station Redevelopment Project  
Salem, Massachusetts

SHR Facility  
North Elevation

Footprint Power  
TETRA TECH

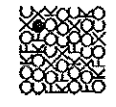


PR2746117-20012supp000a000.dwg



Salem Harbor Station Redevelopment Project  
Salem, Massachusetts

SHR Facility  
South Elevation

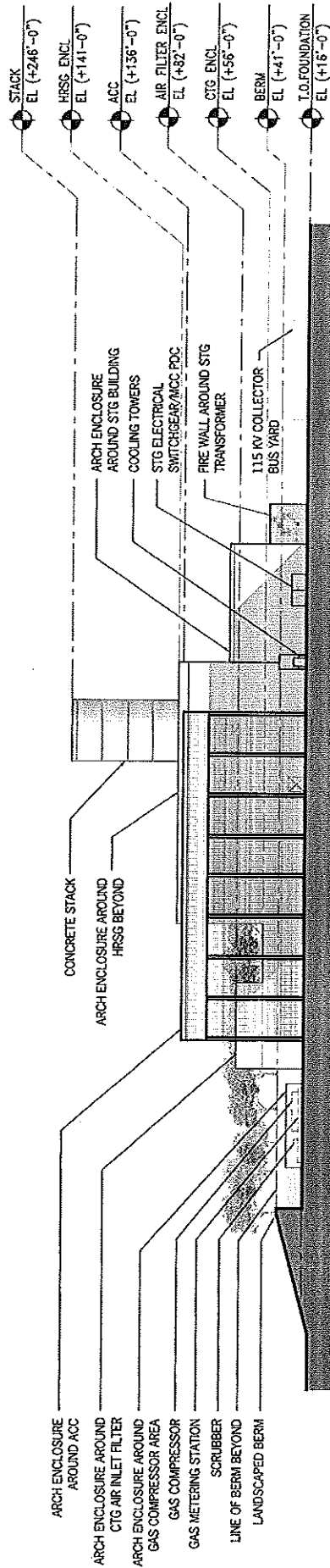


Footprint Power

TETRA TECH



P:\274\_621174-2009\16\_Support\Drawings



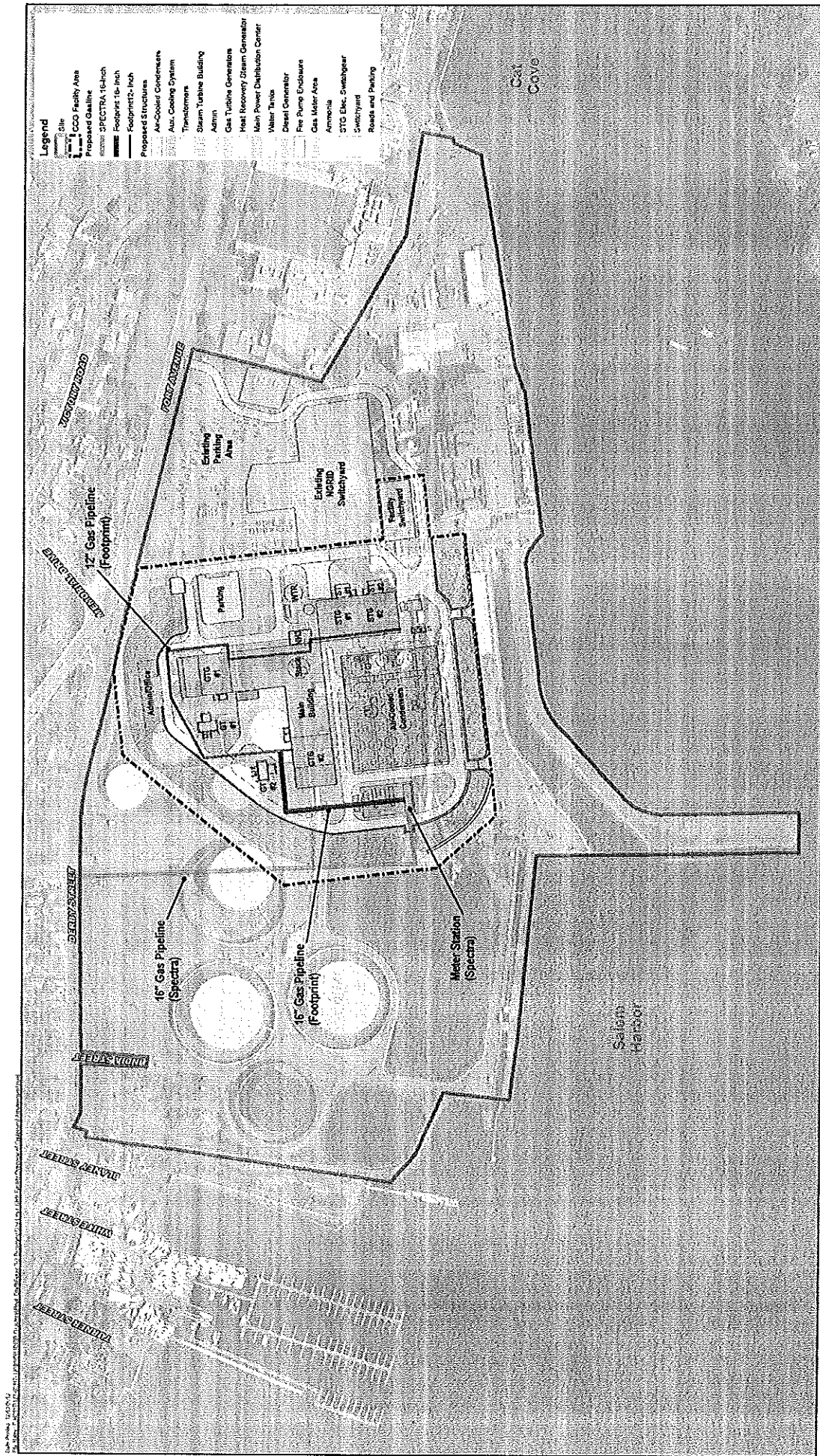
Salem Harbor Station Redevelopment Project  
Salem, Massachusetts

SHR Facility  
East Elevation

Footprint Power  
TETRA TECH







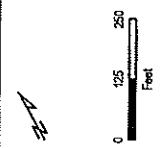
**Legend**

[Symbol]	Site
[Symbol]	CCO Study Area
[Symbol]	Proposed Gasline
[Symbol]	Proposed 12" Gas Pipeline (Footprint)
[Symbol]	Proposed 16" Gas Pipeline (Spectra)
[Symbol]	Proposed 16" Gas Pipeline (Footprint)
[Symbol]	Proposed Structures
[Symbol]	Existing Structures
[Symbol]	Existing Parking Area
[Symbol]	Existing NGSD Switchyard
[Symbol]	Existing Facility
[Symbol]	Existing Buildings
[Symbol]	Existing Paved Areas
[Symbol]	Existing Roads
[Symbol]	Existing Utilities
[Symbol]	Existing Water
[Symbol]	Existing Sewer
[Symbol]	Existing Stormwater
[Symbol]	Existing Electrical
[Symbol]	Existing Gas
[Symbol]	Existing Telecommunications
[Symbol]	Existing Other
[Symbol]	Proposed Gas Turbine Generator
[Symbol]	Proposed Heat Recovery Steam Generator
[Symbol]	Proposed Water Turbine
[Symbol]	Proposed Main Power Distribution Center
[Symbol]	Proposed Diesel Generator
[Symbol]	Proposed Fire Pump Enclosure
[Symbol]	Proposed Gas Meter Area
[Symbol]	Proposed Ammonia
[Symbol]	Proposed STS Elec. Switchgear
[Symbol]	Proposed Switchyard
[Symbol]	Proposed Roads and Parking

Salem Harbor Station Redevelopment Project  
Salem, Massachusetts

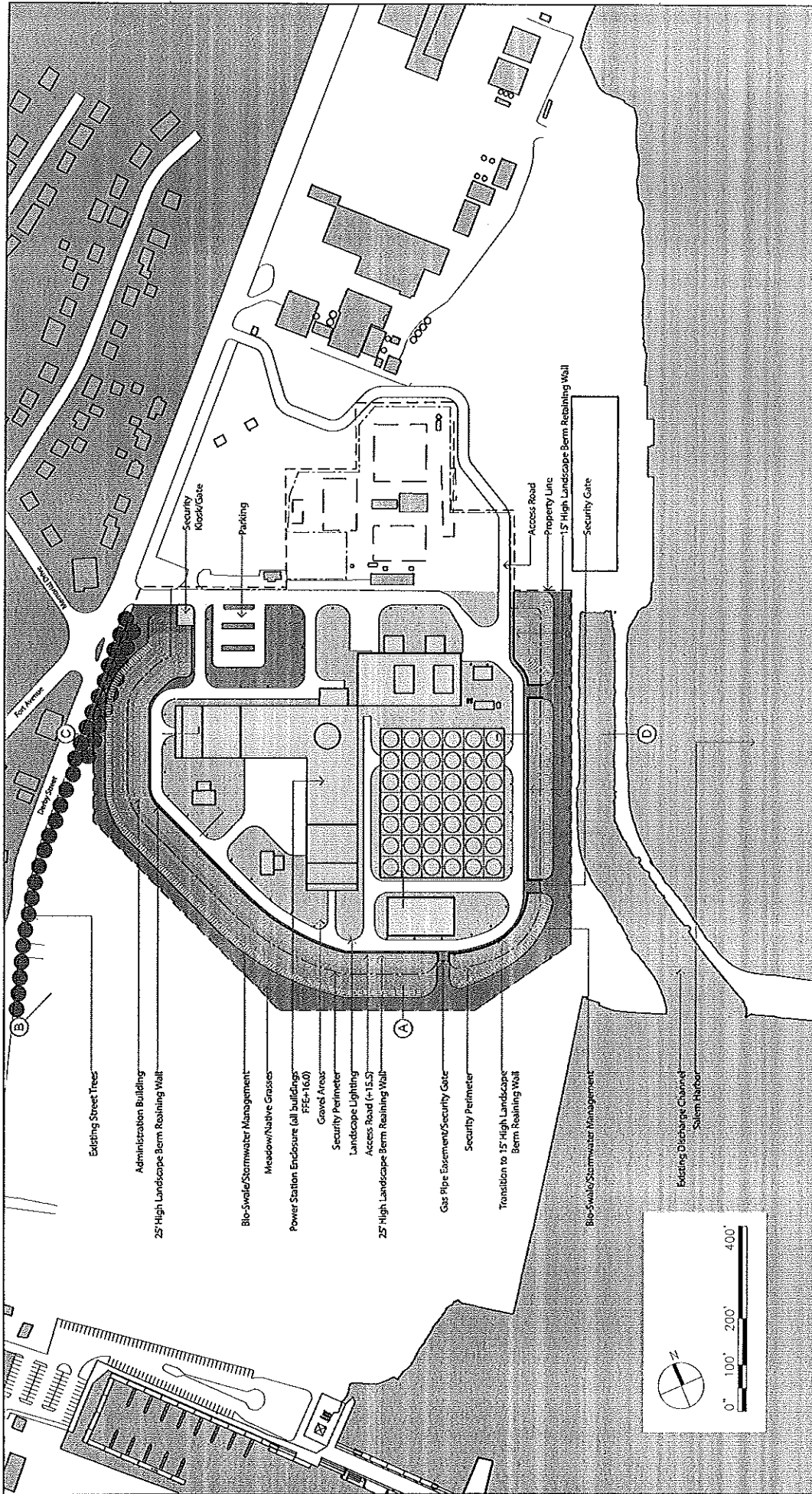
**Proposed On-Site  
Gas Interconnection**

Base Map: Bing  
2010 Aerial



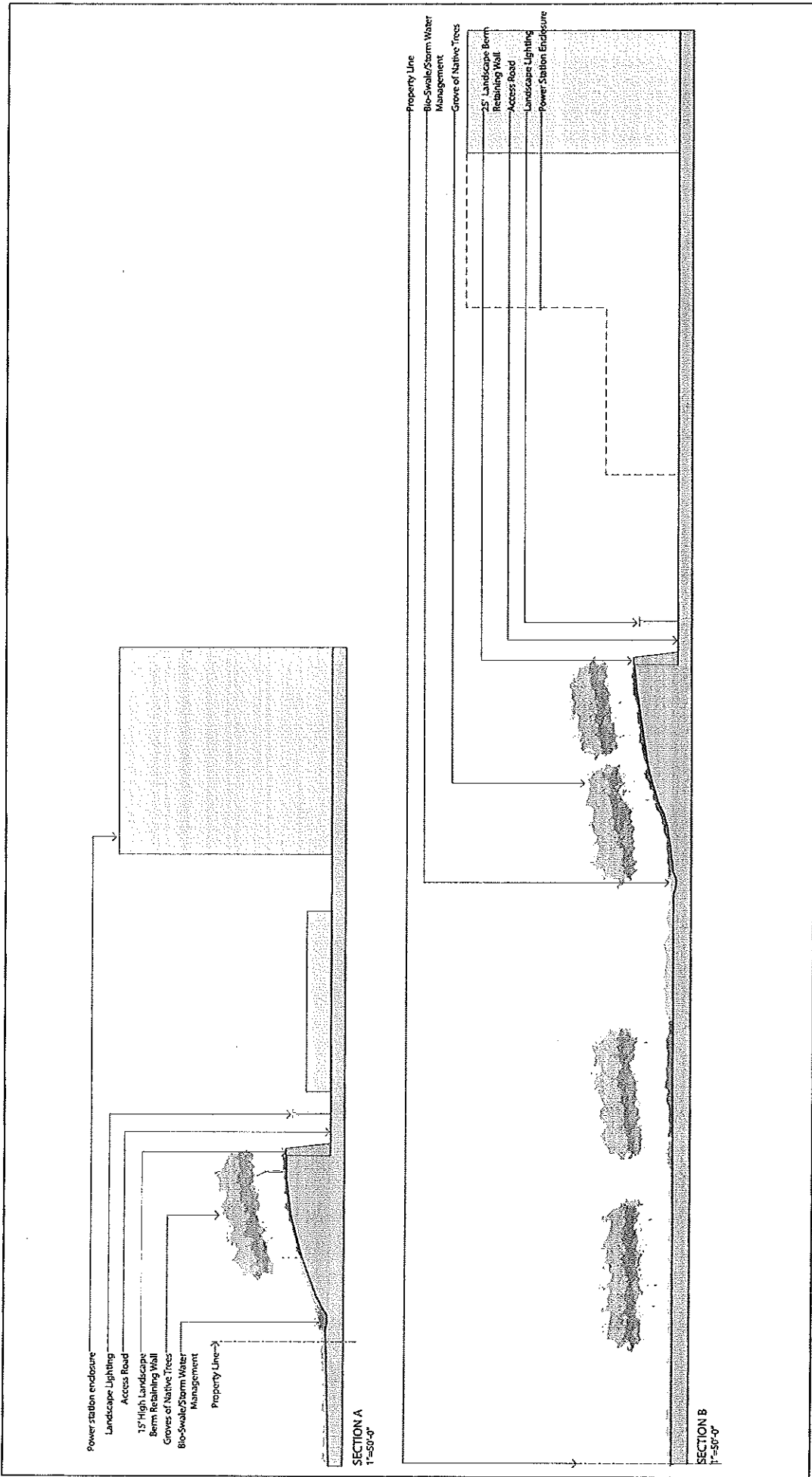
TETRA TECH





Salem Harbor Station Redevelopment Project  
 Salem, Massachusetts

Conceptual Landscape Plan

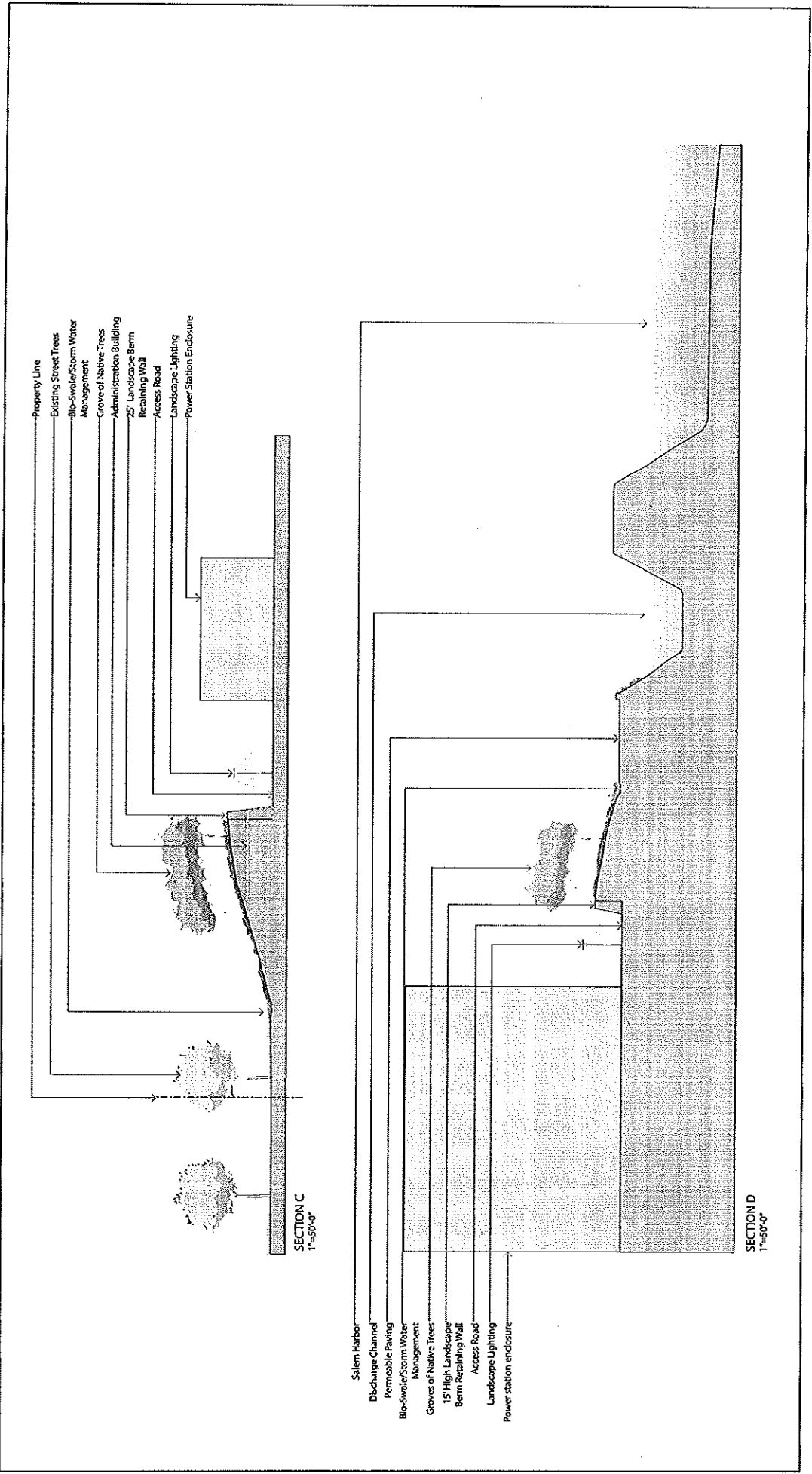


Salem Harbor Station Redevelopment Project  
 Salem, Massachusetts



terrain

Sections A and B



Salem Harbor Station Redevelopment Project  
Salem, Massachusetts

Sections C and D





**APPENDIX E**

**Operating and Maintenance Plans**

---

Operating and Maintenance Plans are specific to the selected equipment vendors. These will be provided upon vendor selection.

**APPENDIX F**

**Supporting Data for Air Dispersion Modeling Analysis**

---

**Appendix F-1**

**BPIP Input and Output Data**

**BPIP Input Data:**

'C:\Documents and Settings\Ted.Guertin\Desktop\Footprint  
 Salem\Aermod\final\SH\_PM10\_2010\_SIA\_230.BST BEESTwin BPIP-Prime Files 11/30/2012 3:43:01 PM'

```
'P'
'METERS'      1.0
'UTMY'        0
8
'MAIN'         4          4.88
6          12.19
345677.6      4709746.9
345714.5      4709826
345635.4      4709862.9
345649.8      4709893.8
345759.9      4709842.5
345708.5      4709732.5
4
345677.6      4709746.9
345688.5      4709770.3
345719.5      4709755.9
345708.5      4709732.5
4
345635.4      4709862.9
345649.8      4709893.8
345673.2      4709882.9
345658.8      4709852
6          38.10
345696.1      4709786.7
345714.5      4709826
345675.2      4709844.4
345689.6      4709875.3
345759.9      4709842.5
345727.1      4709772.3
'ACC'         1          4.88
4          36.58
345725.7      4709733.6
345767        4709822
345841.7      4709787.2
345800.4      4709698.8
'STG'         1          4.88
4          23.16
345759.9      4709842.5
345774.7      4709874.4
345837        4709845.3
345822.2      4709813.5
'AUXCT'       1          4.88
4          5.78
345829.8      4709807.8
345832.6      4709814
345844.3      4709808.5
345841.4      4709802.3
'FP'          1          4.88
4          4.57
345745.6      4709875.4
345750.2      4709885.4
345753.8      4709883.7
345749.2      4709873.7
'NH3'         1          4.88
4          12.19
345736.7      4709853.3
345741.8      4709864.4
345758.4      4709856.7
345753.2      4709845.6
'WATER'       1          4.88
32         12.19
345770.32     4709889.1
345770.17     4709890.59
345769.74     4709892.02
345769.04     4709893.33
```



**Salem Harbor Redevelopment Project  
Comprehensive Plan Approval Application**

345768.09	4709894.49			
345766.93	4709895.44			
345765.62	4709896.14			
345764.19	4709896.57			
345762.7	4709896.72			
345761.21	4709896.57			
345759.78	4709896.14			
345758.47	4709895.44			
345757.31	4709894.49			
345756.36	4709893.33			
345755.66	4709892.02			
345755.23	4709890.59			
345755.08	4709889.1			
345755.23	4709887.61			
345755.66	4709886.18			
345756.36	4709884.87			
345757.31	4709883.71			
345758.47	4709882.76			
345759.78	4709882.06			
345761.21	4709881.63			
345762.7	4709881.48			
345764.19	4709881.63			
345765.62	4709882.06			
345766.93	4709882.76			
345768.09	4709883.71			
345769.04	4709884.87			
345769.74	4709886.18			
345770.17	4709887.61			
'DEMIN'	1	4.88		
32	9.14			
345770.87	4709870.2			
345770.78	4709871.09			
345770.52	4709871.95			
345770.1	4709872.74			
345769.53	4709873.43			
345768.84	4709874			
345768.05	4709874.42			
345767.19	4709874.68			
345766.3	4709874.77			
345765.41	4709874.68			
345764.55	4709874.42			
345763.76	4709874			
345763.07	4709873.43			
345762.5	4709872.74			
345762.08	4709871.95			
345761.82	4709871.09			
345761.73	4709870.2			
345761.82	4709869.31			
345762.08	4709868.45			
345762.5	4709867.66			
345763.07	4709866.97			
345763.76	4709866.4			
345764.55	4709865.98			
345765.41	4709865.72			
345766.3	4709865.63			
345767.19	4709865.72			
345768.05	4709865.98			
345768.84	4709866.4			
345769.53	4709866.97			
345770.1	4709867.66			
345770.52	4709868.45			
345770.78	4709869.31			
7				
'TURBSLOW230				
'AUXMAX	4.8768	70.104	345732.6	4709832.6
'EGENMAX	4.8768	38.1	345761.8	4709852.4
'FP	4.8768	26.2128	345839.4	4709846.9
'CT1	4.8768	7.62	345747.1	4709873.7
'CT2	4.8768	7.112	345833.1	4709810.
'CT3	4.8768	7.112	345837.	4709808.2
	4.8768	7.112	345841.	4709806.3

**Salem Harbor Redevelopment Project  
Comprehensive Plan Approval Application**

**BPIP Output Data:**

SO BUILDHGT TURBSLOW230	38.10	38.10	38.10	38.10	38.10	38.10	38.10
SO BUILDHGT TURBSLOW230	38.10	38.10	38.10	38.10	38.10	38.10	38.10
SO BUILDHGT TURBSLOW230	38.10	38.10	38.10	38.10	38.10	38.10	38.10
SO BUILDHGT TURBSLOW230	38.10	38.10	38.10	38.10	38.10	38.10	38.10
SO BUILDHGT TURBSLOW230	38.10	38.10	38.10	38.10	38.10	38.10	38.10
SO BUILDHGT TURBSLOW230	38.10	38.10	38.10	38.10	38.10	38.10	38.10
SO BUILDHGT TURBSLOW230	83.74	80.24	83.98	94.93	103.01	107.95	
SO BUILDWID TURBSLOW230	109.61	107.95	103.00	94.92	83.96	80.22	
SO BUILDWID TURBSLOW230	83.76	84.74	83.15	79.04	83.08	84.70	
SO BUILDWID TURBSLOW230	83.74	80.24	83.98	94.93	103.01	107.95	
SO BUILDWID TURBSLOW230	109.61	107.95	103.00	94.92	83.96	80.22	
SO BUILDWID TURBSLOW230	83.76	84.74	83.15	79.04	83.08	84.70	
SO BUILDWID TURBSLOW230	83.76	84.74	83.15	79.04	83.08	84.74	83.15
SO BUILDLEN TURBSLOW230	94.92	83.96	80.22	83.76	84.74	83.15	
SO BUILDLEN TURBSLOW230	79.04	83.08	84.70	83.74	80.24	83.98	
SO BUILDLEN TURBSLOW230	94.93	103.01	107.95	109.61	107.95	103.00	
SO BUILDLEN TURBSLOW230	94.92	83.96	80.22	83.76	84.74	83.15	
SO BUILDLEN TURBSLOW230	94.92	83.96	80.22	83.76	84.74	83.15	
SO BUILDLEN TURBSLOW230	79.04	83.08	84.70	83.74	80.24	83.98	
SO BUILDLEN TURBSLOW230	94.93	103.01	107.95	109.61	107.95	103.00	
SO XBADJ TURBSLOW230	-60.34	-58.54	-58.00	-58.62	-57.46	-54.56	
SO XBADJ TURBSLOW230	-50.00	-54.48	-57.40	-58.58	-57.97	-58.59	
SO XBADJ TURBSLOW230	-60.39	-60.35	-58.48	-54.83	-49.52	-42.70	
SO XBADJ TURBSLOW230	-34.58	-25.42	-22.22	-25.13	-27.28	-28.59	
SO XBADJ TURBSLOW230	-29.04	-28.60	-27.30	-25.17	-22.27	-25.39	
SO XBADJ TURBSLOW230	-34.55	-42.66	-49.47	-54.78	-58.43	-60.30	
SO XBADJ TURBSLOW230	16.71	17.85	16.60	12.92	8.85	4.50	
SO YBADJ TURBSLOW230	0.02	-4.46	-8.80	-12.88	-16.56	-17.89	
SO YBADJ TURBSLOW230	-16.75	-15.09	-12.98	-10.48	-12.94	-15.05	
SO YBADJ TURBSLOW230	-16.71	-17.85	-16.60	-12.92	-8.85	-4.50	
SO YBADJ TURBSLOW230	-0.02	4.46	8.80	12.88	16.56	17.89	
SO YBADJ TURBSLOW230	16.75	15.09	12.98	10.48	12.94	15.05	
SO YBADJ TURBSLOW230	38.10	38.10	38.10	38.10	38.10	38.10	
SO BUILDHGT AUXMAX	38.10	38.10	38.10	38.10	38.10	38.10	
SO BUILDHGT AUXMAX	38.10	38.10	38.10	38.10	38.10	38.10	
SO BUILDHGT AUXMAX	38.10	38.10	38.10	38.10	38.10	38.10	
SO BUILDHGT AUXMAX	38.10	38.10	38.10	38.10	38.10	38.10	
SO BUILDHGT AUXMAX	38.10	38.10	38.10	38.10	38.10	38.10	
SO BUILDHGT AUXMAX	38.10	38.10	38.10	38.10	38.10	38.10	
SO BUILDHGT AUXMAX	83.74	80.24	83.98	94.93	103.01	107.95	
SO BUILDWID AUXMAX	109.61	107.95	103.00	94.92	83.96	80.22	
SO BUILDWID AUXMAX	83.76	84.74	83.15	79.04	83.08	84.70	
SO BUILDWID AUXMAX	83.74	80.24	83.98	94.93	103.01	107.95	
SO BUILDWID AUXMAX	109.61	107.95	103.00	94.92	83.96	80.22	
SO BUILDWID AUXMAX	83.76	84.74	83.15	79.04	83.08	84.70	
SO BUILDWID AUXMAX	83.76	84.74	83.15	79.04	83.08	84.74	83.15
SO BUILDLEN AUXMAX	94.92	83.96	80.22	83.76	84.74	83.98	
SO BUILDLEN AUXMAX	79.04	83.08	84.70	83.74	80.24	83.98	
SO BUILDLEN AUXMAX	94.93	103.01	107.95	109.61	107.95	103.00	
SO BUILDLEN AUXMAX	94.92	83.96	80.22	83.76	84.74	83.15	
SO BUILDLEN AUXMAX	94.92	83.96	80.22	83.76	84.74	83.98	
SO BUILDLEN AUXMAX	79.04	83.08	84.70	83.74	80.24	83.98	
SO BUILDLEN AUXMAX	94.93	103.01	107.95	109.61	107.95	103.00	
SO XBADJ AUXMAX	-84.91	-87.14	-89.75	-92.56	-92.56	-89.75	
SO XBADJ AUXMAX	-84.21	-86.67	-86.60	-83.90	-78.64	-73.98	
SO XBADJ AUXMAX	-70.03	-63.95	-55.93	-46.21	-35.09	-22.90	
SO XBADJ AUXMAX	-10.01	3.17	9.52	8.81	7.82	6.60	
SO XBADJ AUXMAX	5.17	3.59	1.90	0.15	-1.60	-10.00	
SO XBADJ AUXMAX	-24.91	-39.06	-52.02	-63.40	-72.86	-80.10	
SO YBADJ AUXMAX	42.02	38.52	31.99	22.56	12.45	1.96	
SO YBADJ AUXMAX	-8.59	-18.88	-28.60	-37.45	-45.16	-49.64	
SO YBADJ AUXMAX	-50.68	-50.19	-48.17	-44.69	-45.13	-44.25	
SO YBADJ AUXMAX	-42.02	-38.52	-31.99	-22.56	-12.45	-1.96	
SO YBADJ AUXMAX	8.59	18.88	28.60	37.45	45.16	49.64	
SO YBADJ AUXMAX	50.68	50.19	48.17	44.69	45.13	44.25	
SO YBADJ AUXMAX	36.58	36.58	36.58	36.58	38.10	38.10	
SO BUILDHGT EGENMAX	38.10	38.10	38.10	38.10	23.16	23.16	
SO BUILDHGT EGENMAX	23.16	23.16	23.16	36.58	36.58	36.58	
SO BUILDHGT EGENMAX	36.58	36.58	36.58	36.58	38.10	38.10	
SO BUILDHGT EGENMAX	36.58	36.58	36.58	36.58	23.16	23.16	
SO BUILDHGT EGENMAX	36.58	36.58	36.58	36.58	36.58	36.58	
SO BUILDHGT EGENMAX	23.16	23.16	23.16	36.58	36.58	36.58	
SO BUILDHGT EGENMAX	104.93	90.67	90.53	104.78	103.01	107.95	
SO BUILDWID EGENMAX	109.61	107.95	103.00	94.92	40.98	40.97	
SO BUILDWID EGENMAX	51.70	60.86	68.17	127.34	123.55	116.00	





**Salem Harbor Redevelopment Project  
Comprehensive Plan Approval Application**

SO BUILDWID EGENMAX	104.93	90.67	90.53	104.78	103.01	107.95
SO BUILDWID EGENMAX	127.19	127.13	176.50	154.58	40.98	40.97
SO BUILDWID EGENMAX	51.70	60.86	68.17	127.34	123.55	116.00
SO BUILDLEN EGENMAX	115.53	104.35	104.42	115.62	84.74	83.15
SO BUILDLEN EGENMAX	79.04	83.08	84.70	83.74	71.49	71.59
SO BUILDLEN EGENMAX	75.53	77.18	76.49	127.19	127.13	123.20
SO BUILDLEN EGENMAX	115.53	104.35	104.42	115.62	84.74	83.15
SO BUILDLEN EGENMAX	127.34	123.55	166.50	173.90	71.49	71.59
SO BUILDLEN EGENMAX	75.53	77.18	76.49	127.19	127.13	123.20
SO XBADJ EGENMAX	-152.62	-152.51	-154.97	-159.88	-148.47	-154.20
SO XBADJ EGENMAX	-155.25	-162.14	-164.20	-161.27	-73.20	-69.78
SO XBADJ EGENMAX	-67.24	-62.65	-56.17	-1.36	11.95	24.90
SO XBADJ EGENMAX	37.09	48.16	50.55	44.25	63.73	71.05
SO XBADJ EGENMAX	18.26	8.10	-2.30	-12.63	1.71	-1.80
SO XBADJ EGENMAX	-8.29	-14.53	-20.33	-125.83	-139.08	-148.10
SO YBADJ EGENMAX	39.83	22.76	4.99	-12.93	66.54	45.52
SO YBADJ EGENMAX	23.11	0.01	-23.10	-45.51	-16.78	-23.07
SO YBADJ EGENMAX	-28.62	-33.30	-36.96	-81.93	-69.87	-55.70
SO YBADJ EGENMAX	-39.83	-22.76	-4.99	12.93	-66.54	-45.52
SO YBADJ EGENMAX	62.23	75.51	59.85	75.33	16.78	23.07
SO YBADJ EGENMAX	28.62	33.30	36.96	81.93	69.87	55.70
SO BUILDHGT FP	38.10	38.10	38.10	38.10	38.10	38.10
SO BUILDHGT FP	38.10	38.10	38.10	38.10	38.10	23.16
SO BUILDHGT FP	38.10	38.10	38.10	38.10	38.10	38.10
SO BUILDHGT FP	38.10	38.10	38.10	38.10	38.10	38.10
SO BUILDHGT FP	38.10	38.10	38.10	38.10	38.10	23.16
SO BUILDHGT FP	38.10	38.10	38.10	38.10	38.10	38.10
SO BUILDWID FP	83.74	80.24	83.98	94.93	103.01	107.95
SO BUILDWID FP	109.61	107.95	103.00	94.92	83.96	40.97
SO BUILDWID FP	83.74	84.74	83.15	79.04	83.08	84.70
SO BUILDWID FP	83.74	80.24	83.98	94.93	103.01	107.95
SO BUILDWID FP	109.61	107.95	103.00	94.92	83.96	40.97
SO BUILDWID FP	83.74	84.74	83.15	79.04	83.08	84.70
SO BUILDLEN FP	94.92	83.96	80.22	83.76	84.74	83.15
SO BUILDLEN FP	79.04	83.08	84.70	83.74	80.24	71.59
SO BUILDLEN FP	94.93	103.01	107.95	109.61	107.95	103.00
SO BUILDLEN FP	94.92	83.96	80.22	83.76	84.74	83.15
SO BUILDLEN FP	79.04	83.08	84.70	83.74	80.24	71.59
SO BUILDLEN FP	94.93	103.01	107.95	109.61	107.95	103.00
SO XBADJ FP	-103.33	-102.13	-100.84	-99.43	-94.99	-87.67
SO XBADJ FP	-77.68	-75.90	-71.90	-65.72	-57.54	23.55
SO XBADJ FP	-45.08	-38.19	-30.14	-21.17	-11.56	-1.60
SO XBADJ FP	8.41	18.16	20.62	15.67	10.25	4.51
SO XBADJ FP	-1.36	-7.19	-12.80	-18.02	-22.70	-95.14
SO XBADJ FP	-49.86	-64.82	-77.82	-88.44	-96.39	-101.40
SO YBADJ FP	23.85	17.42	8.61	-2.39	-13.32	-23.84
SO YBADJ FP	-33.64	-42.41	-49.90	-55.87	-60.14	-0.13
SO YBADJ FP	-57.55	-52.62	-46.09	-38.16	-34.35	-29.55
SO YBADJ FP	-23.85	-17.42	-8.61	2.39	13.32	23.84
SO YBADJ FP	33.64	42.41	49.90	55.87	60.14	0.13
SO YBADJ FP	57.55	52.62	46.09	38.16	34.35	29.55
SO BUILDHGT CT1	36.58	36.58	36.58	36.58	36.58	36.58
SO BUILDHGT CT1	38.10	38.10	38.10	38.10	38.10	38.10
SO BUILDHGT CT1	36.58	36.58	36.58	36.58	36.58	36.58
SO BUILDHGT CT1	36.58	36.58	36.58	36.58	36.58	36.58
SO BUILDHGT CT1	38.10	38.10	38.10	36.58	36.58	38.10
SO BUILDHGT CT1	36.58	36.58	36.58	36.58	36.58	36.58
SO BUILDWID CT1	104.93	90.67	90.53	104.78	115.85	123.39
SO BUILDWID CT1	109.61	107.95	103.00	94.92	83.96	80.22
SO BUILDWID CT1	115.62	123.31	127.26	127.34	123.55	116.00
SO BUILDWID CT1	104.93	90.67	90.53	104.78	115.85	123.39
SO BUILDWID CT1	109.61	107.95	103.00	115.53	104.35	80.22
SO BUILDWID CT1	115.62	123.31	127.26	127.34	123.55	116.00
SO BUILDLEN CT1	115.53	104.35	104.42	115.62	123.31	127.26
SO BUILDLEN CT1	79.04	83.08	84.70	83.74	80.24	83.98
SO BUILDLEN CT1	104.78	115.85	123.39	127.19	127.13	123.20
SO BUILDLEN CT1	115.53	104.35	104.42	115.62	123.31	127.26
SO BUILDLEN CT1	79.04	83.08	84.70	104.93	90.67	83.98
SO BUILDLEN CT1	104.78	115.85	123.39	127.19	127.13	123.20
SO XBADJ CT1	-115.19	-115.68	-119.86	-127.56	-131.38	-131.21
SO XBADJ CT1	-136.71	-149.53	-157.90	-161.47	-160.14	-156.92

**Salem Harbor Redevelopment Project  
Comprehensive Plan Approval Application**

SO XBADJ	CT1	-58.35	-51.68	-43.44	-33.88	-23.30	-12.00
SO XBADJ	CT1	-0.34	11.33	15.45	11.94	8.07	3.95
SO XBADJ	CT1	57.67	66.44	73.20	-12.43	-15.88	72.95
SO XBADJ	CT1	-46.43	-64.17	-79.95	-93.31	-103.83	-111.20
SO YBADJ	CT1	40.04	29.46	17.98	5.96	-6.24	-18.25
SO YBADJ	CT1	55.63	35.25	13.80	-8.07	-29.70	-48.57
SO YBADJ	CT1	-69.75	-69.72	-67.58	-63.39	-57.26	-49.40
SO YBADJ	CT1	-40.04	-29.46	-17.98	-5.96	6.24	18.25
SO YBADJ	CT1	-55.63	-35.25	-13.80	57.42	63.50	48.57
SO YBADJ	CT1	69.75	69.72	67.58	63.38	57.26	49.40
SO BUILDHGT	CT2	36.58	36.58	36.58	36.58	36.58	36.58
SO BUILDHGT	CT2	38.10	38.10	38.10	38.10	38.10	38.10
SO BUILDHGT	CT2	36.58	36.58	36.58	36.58	36.58	36.58
SO BUILDHGT	CT2	36.58	36.58	36.58	36.58	36.58	36.58
SO BUILDHGT	CT2	38.10	38.10	36.58	36.58	36.58	36.58
SO BUILDHGT	CT2	36.58	36.58	36.58	36.58	36.58	36.58
SO BUILDWID	CT2	104.93	90.67	90.53	104.78	115.85	123.39
SO BUILDWID	CT2	109.61	107.95	103.00	94.92	83.96	80.22
SO BUILDWID	CT2	115.62	123.31	127.26	127.34	123.55	116.00
SO BUILDWID	CT2	104.93	90.67	90.53	104.78	115.85	123.39
SO BUILDWID	CT2	109.61	107.95	123.20	115.53	104.35	104.42
SO BUILDWID	CT2	115.62	123.31	127.26	127.34	123.55	116.00
SO BUILDLEN	CT2	115.53	104.35	104.42	115.62	123.31	127.26
SO BUILDLEN	CT2	79.04	83.08	84.70	83.74	80.24	83.98
SO BUILDLEN	CT2	104.78	115.85	123.39	127.19	127.13	123.20
SO BUILDLEN	CT2	115.53	104.35	104.42	115.62	123.31	127.26
SO BUILDLEN	CT2	79.04	83.08	116.00	104.93	90.67	90.53
SO BUILDLEN	CT2	104.78	115.85	123.39	127.19	127.13	123.20
SO XBADJ	CT2	-114.09	-115.32	-120.26	-128.69	-133.21	-133.69
SO XBADJ	CT2	-139.76	-153.06	-161.80	-165.63	-164.42	-161.20
SO XBADJ	CT2	-62.49	-55.57	-46.95	-36.91	-25.75	-13.80
SO XBADJ	CT2	-1.43	10.97	15.84	13.07	9.90	6.43
SO XBADJ	CT2	60.72	69.97	-4.70	-8.28	-11.60	-23.00
SO XBADJ	CT2	-42.28	-60.28	-76.44	-90.28	-101.38	-109.40
SO YBADJ	CT2	44.19	33.74	22.26	10.10	-2.36	-14.75
SO YBADJ	CT2	58.66	37.70	15.60	-6.98	-29.34	-48.96
SO YBADJ	CT2	-70.88	-71.56	-70.06	-66.43	-60.79	-53.30
SO YBADJ	CT2	-44.19	-33.74	-22.26	-10.10	2.36	14.75
SO YBADJ	CT2	-58.66	-37.70	47.80	56.33	63.15	68.05
SO YBADJ	CT2	70.88	71.56	70.06	66.43	60.79	53.30
SO BUILDHGT	CT3	36.58	36.58	36.58	36.58	36.58	36.58
SO BUILDHGT	CT3	38.10	38.10	38.10	38.10	38.10	38.10
SO BUILDHGT	CT3	36.58	36.58	36.58	36.58	36.58	36.58
SO BUILDHGT	CT3	36.58	36.58	36.58	36.58	36.58	36.58
SO BUILDHGT	CT3	38.10	38.10	36.58	36.58	36.58	36.58
SO BUILDHGT	CT3	36.58	36.58	36.58	36.58	36.58	36.58
SO BUILDWID	CT3	104.93	90.67	90.53	104.78	115.85	123.39
SO BUILDWID	CT3	109.61	107.95	103.00	94.92	83.96	80.22
SO BUILDWID	CT3	115.62	123.31	127.26	127.34	123.55	116.00
SO BUILDWID	CT3	104.93	90.67	90.53	104.78	115.85	123.39
SO BUILDWID	CT3	109.61	107.95	123.20	115.53	104.35	104.42
SO BUILDWID	CT3	115.62	123.31	127.26	127.34	123.55	116.00
SO BUILDLEN	CT3	115.53	104.35	104.42	115.62	123.31	127.26
SO BUILDLEN	CT3	79.04	83.08	84.70	83.74	80.24	83.98
SO BUILDLEN	CT3	104.78	115.85	123.39	127.19	127.13	123.20
SO BUILDLEN	CT3	115.53	104.35	104.42	115.62	123.31	127.26
SO BUILDLEN	CT3	79.04	83.08	116.00	104.93	90.67	90.53
SO BUILDLEN	CT3	104.78	115.85	123.39	127.19	127.13	123.20
SO XBADJ	CT3	-112.92	-114.90	-120.61	-129.80	-135.06	-136.20
SO XBADJ	CT3	-142.87	-156.67	-165.80	-169.90	-168.83	-165.62
SO XBADJ	CT3	-66.78	-59.59	-50.60	-40.06	-28.31	-15.70
SO XBADJ	CT3	-2.61	10.56	16.19	14.18	11.74	8.94
SO XBADJ	CT3	63.83	73.58	-0.70	-4.01	-7.19	-18.59
SO XBADJ	CT3	-38.00	-56.25	-72.80	-87.13	-98.82	-107.50
SO YBADJ	CT3	48.46	38.15	26.67	14.39	1.67	-11.10
SO YBADJ	CT3	61.81	40.27	17.50	-5.80	-28.92	-49.31
SO YBADJ	CT3	-71.99	-73.40	-72.57	-69.54	-64.40	-57.30
SO YBADJ	CT3	-48.46	-38.15	-26.67	-14.39	-1.67	11.10
SO YBADJ	CT3	-61.81	-40.27	45.90	55.15	62.73	68.40
SO YBADJ	CT3	71.99	73.40	72.57	69.54	64.40	57.30

**Appendix F-2**

**Source Parameters for Interactive Sources**

**Source Parameters for Interactive Modeling**

		Easting (X)	Northing (Y)	Base Elevation	Stack Height	Tempera ture	Exit Velocity	Stack Diameter	NO2
Source ID	Source Description	(m)	(m)	(m)	(m)	(K)	(m/s)	(m)	(g/s)
PH1	GE Lynn Boiler No. 1 - 198.75 mmBtu/hr	337671	4701578	3.3	33.5	472.04	11.4	1.83	7.513254
PH2	GE Lynn Boiler No. 2 - 195 mmBtu/hr	337659	4701560	3.3	41.3	465.93	10	1.83	7.370876
PH3	GE Lynn Boiler No. 3 - 382.8 mmBtu/hr	337649	4701572	3.3	41.7	422.04	9.9	2.44	13.50445
PH5	GE Lynn Boiler No. 5 - 249 mmBtu/hr	337656	4701596	3.3	53.3	422.04	17.98	1.53	9.412042
PH4	GE Lynn Gas Turbine 8 - 270 mmBtu/hr	337627	4701541	3.3	31.7	504.82	36.4	2.44	8.595575
TC2	GE Lynn Gas Turbine Test Cell 2	337406	4701764	3.24	10.97	529.87	10	2.33	12.49899
TC5	GE Lynn Gas Turbine Test Cell 5	337351	4701777	3.42	15.24	529.87	15.37	1.88	12.49899
TC114	GE Lynn Gas Turbine Test Cell 114	337573	4701573	2.93	13.7	478.15	32.2	4.12	221.7563
TC115	GE Lynn Gas Turbine Test Cell 115	337560	4701581	2.93	13.7	478.15	32.2	4.12	221.7563
WHEEL12	Wheelabrator - Two 325 mmBtu/hr Mass Burn Incinerators	337153	4701373	5	87.25	418.59	19.78	3.05	27.84553

**Appendix F-3**

**VISCREEN Results**

Visual Effects Screening Analysis for  
Source: Footprint Salem  
Class I Area: Presidential Range NH

\*\*\* Level-1 Screening \*\*\*  
Input Emissions for

Particulates	4.19	G /S
NOx (as NO2)	23.34	G /S
Primary NO2	.00	G /S
Soot	.00	G /S
Primary SO4	.00	G /S

\*\*\*\* Default Particle Characteristics Assumed

Transport Scenario Specifications:

Background Ozone:	.04	ppm
Background Visual Range:	60.00	km
Source-Observer Distance:	185.00	km
Min. Source-Class I Distance:	185.00	km
Max. Source-Class I Distance:	215.00	km
Plume-Source-Observer Angle:	11.25	degrees
Stability:	6	
Wind Speed:	1.00	m/s

R E S U L T S

Asterisks (\*) indicate plume impacts that exceed screening criteria

Maximum Visual Impacts INSIDE Class I Area  
Screening Criteria ARE NOT Exceeded

Backgrnd	Theta	Azi	Distance	Alpha	Crit	Delta E		Contrast	
						Plume	Crit	Plume	Crit
SKY	10.	84.	185.0	84.	2.00	.042	.05	.000	
SKY	140.	84.	185.0	84.	2.00	.012	.05	-.000	
TERRAIN	10.	84.	185.0	84.	2.00	.006	.05	.000	
TERRAIN	140.	84.	185.0	84.	2.00	.002	.05	.000	

Maximum Visual Impacts OUTSIDE Class I Area  
Screening Criteria ARE NOT Exceeded

Backgrnd	Theta	Azi	Distance	Alpha	Crit	Delta E		Contrast	
						Plume	Crit	Plume	Crit
SKY	10.	70.	175.9	99.	2.00	.044	.05	.000	
SKY	140.	70.	175.9	99.	2.00	.012	.05	-.001	
TERRAIN	10.	60.	169.2	109.	2.00	.007	.05	.000	
TERRAIN	140.	60.	169.2	109.	2.00	.002	.05	.000	

**Appendix F-4**

**Electronic Files for Dispersion Modeling Analysis**

**Note: Included on disk on MassDEP copy**

**APPENDIX G**

**Evaluation of Worst-Case Ammonia Release**

---



## **EVALUATION OF WORST CASE AMMONIA RELEASE**

The SHR Facility will use a 19% solution of aqueous ammonia for the SCR systems, which are pollution control devices located in the turbine HRSGs for reduction of NO<sub>x</sub> emissions. The 19% aqueous ammonia will be stored in an above-ground 34,000 gallon steel tank. The storage tank will be a vertical cylindrical tank, with a diameter of 12 feet and a height of approximately 40 feet.

The tank will have single wall construction, which provides for more effective monitoring and reparability than a double wall tank. The tank, as well as ammonia transfer pumps, valves and piping will be located within a concrete containment structure (dike) which will be designed to contain 110% of the volume of the tank. The dike will be 23 feet by 19 feet and have 12 foot walls to provide the necessary containment. The dike will be constructed so that the floor of the dike will be 4 feet below grade and the top of the dike walls will be 8 feet above grade. In order to minimize the exposed surface area of any aqueous ammonia that enters the diked area, passive evaporative controls (polyethylene balls or equivalent) will be installed to reduce the surface area by 90%. In order to further mitigate the potential impacts of an accidental ammonia release, the entire tank and diked area will be located within an enclosure 60 feet long, 40 feet wide, and 40 feet high. The walls of the structure will be fully sealed, and the only ventilation for the structure will be by means of roof vents.

The aqueous ammonia storage tank will be constructed in accordance with the Massachusetts Department of Public Safety requirements for storage tanks greater than 10,000 gallons containing material other than water. The dike wall and enclosure surrounding the tank will decrease the risk of damage to the tank caused by accidental vehicle contact.

Transfer from ammonia delivery trucks to the storage tank will take place within a contained concrete storage tank unloading pad with drainage design such that any spills during ammonia delivery will drain into the diked containment area. Delivery trucks will be required to have fast-acting shutoff valves in the unlikely event that a leak or other problem should arise. A hose from the top of the tank connected back to the truck will return displaced vapor to the truck, or an equivalent method for control of transfer losses will be used. The storage tank will be equipped with level monitoring instrumentation that will be continuously monitored in the control room. In the event that the tank level approaches an overflow condition during filling, a high level alarm will sound, initiating an immediate response to the situation.

Ammonia in aqueous solution is volatile, and the accidental release of this material would result in some release of ammonia to the ambient air. Therefore, a worst-case accidental release scenario was performed to evaluate the potential health impacts of such a release. The release scenario assumed a release of the entire contents of the tank into the diked containment area, and conservatively evaluated the air quality impacts of such a release at the nearest projected controlled access perimeter (PACP) (approximately 230 feet from the ammonia storage area).

The ammonia emissions resulting from a hypothetical worst-case release scenario were calculated using the Areal Locations of Hazardous Atmospheres (ALOHA) model, which demonstrates that no locations outside the PCAP would be exposed to concentrations above 25 ppm. This model was developed by the EPA and the National Oceanic and Atmospheric Administration, and is included as a prescribed technique under the EPA Risk Management Program (RMP) guidance. The ALOHA model ammonia release emissions were calculated with the inputs specified below.

- Volume of 19% Aqueous Ammonia released: 34,000 gallons.

- Surface Area of Ammonia "Puddle": In the event of a leak of the entire contents of the storage tank into the containment area, the potential liquid surface area, excluding the footprint of the tank itself would be 343 square feet. The evaporative contrails would reduce the exposed surface area to 34.3 square feet.
- Ambient Temperature: 103 degrees F. This is the maximum temperature recorded in Boston (Logan Airport) over the last 3 years (2009-2011). Use of the maximum temperature in the last three years is specified in EPA RMP guidance for evaluating accidental releases.
- Wind speed at 3 meter height: 0.85 meters/second. This is the minimum wind speed that can be input into ALOHA. The minimum wind speed is used since the NH<sub>3</sub> tank is within an enclosure and will not be subject to outdoor winds.
- Relative Humidity: 62%. This is the average relative humidity for Boston (Logan Airport) over the last 3 years (2009-2011). Use of the average relative humidity over the last three years is specified in EPA RMP guidance for evaluating accidental releases.

The ALOHA model results indicate a steady state release rate of ammonia from the diked area (within the enclosure) of 1.23 pounds per minute. The enclosure will mitigate the release of ammonia to the atmosphere, since the exchange of enclosure air with outdoor air is controlled by the building ventilation design. The enclosure will be designed with an air exchange rate of 4, meaning the flow rate of outdoor air into and out of the enclosure per hour will be four times the enclosure volume. [The air exchange rate multiplied by the building volume yields the flow rate of air both into and out of the building over a 1-hour period because as much air needs to come in as goes out to equalize the pressure.] For the ammonia enclosure design, an air exchange rate of 4 means that the volume of enclosure air exhausted to the atmosphere will be 914 actual cubic feet per minute (acfm). If the diked area releases ammonia at 1.23 pounds per minute, after about 45 minutes (if the release is not controlled) the ammonia concentration in the enclosure will be near equilibrium and the release rate of ammonia from the enclosure roof will approach 1.23 pounds per minute. In actuality, ammonia sensors in the enclosure will alert plant staff to a problem, and action to control a release to the dike can be taken before significant ammonia accumulates in the diked area.

In order to conservatively evaluate potential offsite consequences of an ammonia release, a continuous release of ammonia of 1.23 pounds per minute from the enclosure roof was evaluated with the AERMOD dispersion model. This is the same dispersion model used for the evaluation of air quality impacts from the facility exhaust stacks. The same AERMOD inputs and data-bases used for the stack modeling described in Section 6 of this application were used for the ammonia release analysis. A dense modeling receptor network at and near the PCAP was used to assess the maximum offsite ammonia concentrations. The enclosure exhaust parameters used were a 40 foot release height, from a roof vent with an area of 1 square foot exhausting 914 acfm at ambient temperature.

The concentrations of ammonia at the PCAP and nearby locations were evaluated in terms of the American Industrial Hygiene Association (AIHA) Emergency Response Planning Guideline Level 1 (ERPG-1) of 25 parts per million (ppm) by volume, and the ERPG-2 of 150 ppm. ERPG-1 is defined as

maximum airborne concentration below which nearly all individuals could be exposed to for up to one hour without experiencing other than mild transient health effects and/or a clearly defined objectionable odor. ERPG-2 is defined as the maximum airborne concentration which it is believed that nearly all individuals could be exposed to for up to one hour without experiencing or developing irreversible or other serious health effects or symptoms that could impair the ability to take self-directed protective action.

The results of the AERMOD Model indicate that in the event of a hypothetical worst-case release, the ammonia concentrations would be less than the ERPG-1 level of 25 ppm at all locations outside of the PCAP. Thus, the ammonia concentrations at all locations outside the PCAP would be well below the ERPG-2 level of 150 ppm. Table G-1 presents the results of the predicted 1-hour maximum concentrations of ammonia in the event of a worse case release from the storage tank. The results in Table G-1 are shown for the northern PCAP (worst case PCAP value), the west PCAP (worst case aside from north PCAP), the East PCAP, the South Essex Sewerage District and the nearest residence to the ammonia storage area (Fort Avenue, just east of Memorial Drive).

**Table G-1 Summary of Worst-Case Release Scenario for Ammonia**

<b>Location</b>	<b>Distance From Ammonia Storage Enclosure (feet)</b>	<b>Ammonia Concentration (Maximum Hourly Value in ppm)</b>	<b>ERPG-1 (ppm)</b>	<b>ERPG-2 (ppm)</b>
Power Plant North PCAP	230	24.5	25	150
Power Plant West PCAP	360	14.3	25	150
Power Plant East PCAP	470	4.9	25	150
Nearest Residence (Fort Avenue)	560	6.9	25	150
SESD	730	7.5	25	150

Figure G-1 shows the site area with an overlay of the SHR Facility structures, ammonia storage area, and locations of predicted worst-case ammonia concentrations as referenced in Table G-1. The area along the northern PCAP (where the 24.5 ppm concentration is predicted) is adjacent to the existing National Grid switchyard (which will remain in use as a switchyard). There will be no future public access inside this switchyard area. Thus, there are no residences that would be subject to ammonia concentrations approaching 25 ppm.

Therefore, the storage plans for aqueous ammonia at the proposed site adequately mitigate the potential impacts at and beyond the site PCAP even in the event of a worst-case aqueous ammonia release.

**APPENDIX H**

**Noise Modeling Data**

---

**Appendix H**  
**Noise Modeling Data**

The first data table, which is labeled *Received Sound Levels - Partial Levels*, has the contribution of each project sound source in dBA at each of the 12 receptors as identified in Table 9-4 of the Application. Day and Night are the same values since these are source contribution values only and do not include background.

The remaining data tables, labeled *Sound Sources*, have all the data used in the Cadna model for each of the individual component noise sources. Stacks are modeled as point sources, and the remainder of the sources are modeled either as (horizontal) area or vertical area sources. Key data is PWL which is sound power levels which indicates the strength of each source.

Salem Redevelopment Project - Acoustic Modeling Input Parameters

Received Sound Levels - Partial Levels

Source	ID	Partial Level															
		1	2	3	4	5	6	7	8	9	10	11	12				
		Day	Night	Day	Night	Day	Night	Day	Night	Day	Night	Day	Night	Day	Night	Day	Night
Stack Exit 1		35.4	35.4	35.2	35.2	34.7	34.7	33.4	33.4	32.3	32.3	30.4	30.4	28.6	28.6	23.2	23.2
Stack Exit 2		35.1	35.1	35.0	35.0	34.4	34.4	33.4	33.4	32.2	32.2	30.5	30.5	28.6	28.6	23.2	23.2
Aux Boiler Stack		33.7	33.7	34.0	34.0	32.6	32.6	30.5	30.5	28.7	28.7	27.7	27.7	22.4	22.4	10.7	10.7
ACC Fan 01	ACC	8.0	8.0	9.0	9.0	5.3	5.3	7.2	7.2	8.4	8.4	0.1	0.1	20.0	20.0	14.6	14.6
ACC Fan 02	ACC	29.4	29.4	8.1	8.1	28.3	28.3	20.1	20.1	28.7	28.7	1.8	1.8	10.0	10.0	14.7	14.7
ACC Fan 03	ACC	10.9	10.9	7.6	7.6	8.9	8.9	7.2	7.2	7.1	7.1	0.4	0.4	11.2	11.2	15.3	15.3
ACC Fan 04	ACC	12.4	12.4	8.2	8.2	10.2	10.2	9.2	9.2	9.0	9.0	0.8	0.8	9.5	9.5	14.8	14.8
ACC Fan 05	ACC	13.0	13.0	8.2	8.2	11.4	11.4	9.6	9.6	21.5	21.5	0.8	0.8	8.5	8.5	14.8	14.8
ACC Fan 06	ACC	12.6	12.6	8.4	8.4	10.6	10.6	9.5	9.5	23.7	23.7	0.5	0.5	8.7	8.7	14.6	14.6
ACC Fan 07	ACC	12.7	12.7	8.0	8.0	12.0	12.0	9.1	9.1	23.5	23.5	1.8	1.8	8.9	8.9	14.6	14.6
ACC Fan 08	ACC	9.2	9.2	8.7	8.7	6.2	6.2	8.2	8.2	9.5	9.5	1.0	1.0	13.9	13.9	14.5	14.5
ACC Fan 09	ACC	8.9	8.9	8.2	8.2	12.8	12.8	20.8	20.8	24.0	24.0	0.8	0.8	15.3	15.3	13.7	13.7
ACC Fan 10	ACC	28.2	28.2	8.2	8.2	23.1	23.1	23.1	23.1	25.0	25.0	29.0	29.0	0.9	0.9	13.7	13.7
ACC Fan 11	ACC	30.5	30.5	7.8	7.8	23.3	23.3	27.8	27.8	28.9	28.9	1.8	1.8	13.5	13.5	13.7	13.7
ACC Fan 12	ACC	9.4	9.4	8.4	8.4	4.5	4.5	7.5	7.5	7.0	7.0	5.6	5.6	0.6	0.6	14.1	14.1
ACC Fan 13	ACC	10.2	10.2	8.7	8.7	9.1	9.1	8.0	8.0	8.2	8.2	1.0	1.0	12.7	12.7	15.2	15.2
ACC Fan 14	ACC	27.4	27.4	8.2	8.2	13.7	13.7	20.7	20.7	21.1	21.1	0.2	0.2	13.8	13.8	14.7	14.7
ACC Fan 15	ACC	28.9	28.9	8.2	8.2	24.5	24.5	22.2	22.2	22.2	22.2	28.7	28.7	1.1	1.1	11.0	11.0
ACC Fan 16	ACC	34.9	34.9	16.4	16.4	7.7	7.7	28.4	28.4	29.0	29.0	0.4	0.4	21.8	21.8	21.6	21.6
ACC Fan 17	ACC	30.2	30.2	7.8	7.8	8.1	8.1	29.3	29.3	28.9	28.9	1.1	1.1	17.3	17.3	8.1	8.1
ACC Fan 18	ACC	9.1	9.1	15.5	15.5	8.1	8.1	12.1	12.1	14.1	14.1	1.0	1.0	25.8	25.8	8.2	8.2
ACC Fan 19	ACC	7.0	7.0	12.3	12.3	7.4	7.4	12.2	12.2	14.2	14.2	0.9	0.9	21.7	21.7	4.6	4.6
ACC Fan 20	ACC	8.4	8.4	30.3	30.3	6.1	6.1	25.5	25.5	26.4	26.4	0.7	0.7	21.5	21.5	5.9	5.9
ACC Fan 21	ACC	21.3	21.3	51.3	51.3	7.5	7.5	26.4	26.4	21.3	21.3	1.3	1.3	21.6	21.6	5.3	5.3
ACC Fan 22	ACC	5.5	5.5	28.9	28.9	7.2	7.2	23.8	23.8	18.7	18.7	0.9	0.9	21.0	21.0	5.2	5.2
ACC Fan 23	ACC	8.4	8.4	30.8	30.8	5.2	5.2	28.0	28.0	12.1	12.1	0.6	0.6	21.4	21.4	5.8	5.8
ACC Fan 24	ACC	7.1	7.1	31.0	31.0	5.6	5.6	28.2	28.2	18.4	18.4	1.9	1.9	21.6	21.6	3.9	3.9
ACC Fan 25	ACC	28.7	28.7	7.7	7.7	29.3	29.3	29.2	29.2	28.7	28.7	1.2	1.2	13.4	13.4	7.3	7.3
ACC Fan 26	ACC	30.4	30.4	7.8	7.8	23.6	23.6	29.2	29.2	28.7	28.7	1.2	1.2	13.4	13.4	7.3	7.3
ACC Fan 27	ACC	13.6	13.6	6.0	6.0	12.7	12.7	9.1	9.1	27.0	27.0	0.6	0.6	8.2	8.2	7.4	7.4
ACC Fan 28	ACC	6.4	6.4	12.7	12.7	5.8	5.8	13.4	13.4	13.9	13.9	0.7	0.7	25.9	25.9	12.7	12.7
ACC Fan 29	ACC	24.1	24.1	21.1	21.1	6.0	6.0	29.6	29.6	29.2	29.2	1.7	1.7	21.8	21.8	13.8	13.8
ACC Fan 30	ACC	5.8	5.8	6.8	6.8	5.9	5.9	10.6	10.6	11.3	11.3	0.9	0.9	21.8	21.8	14.4	14.4
ACC Fan 31	ACC	7.8	7.8	8.7	8.7	5.1	5.1	11.3	11.3	11.0	11.0	0.7	0.7	18.8	18.8	14.4	14.4
ACC Fan 32	ACC	8.2	8.2	7.8	7.8	11.5	11.5	24.2	24.2	23.5	23.5	0.8	0.8	16.8	16.8	13.6	13.6
ACC Fan 33	ACC	23.8	23.8	8.1	8.1	22.4	22.4	28.7	28.7	23.2	23.2	2.2	2.2	15.4	15.4	13.7	13.7
ACC Fan 34	ACC	26.0	26.0	7.7	7.7	17.4	17.4	28.5	28.5	29.0	29.0	1.5	1.5	16.9	16.9	13.7	13.7
ACC Fan 35	ACC	8.2	8.2	11.7	11.7	7.1	7.1	12.7	12.7	11.8	11.8	1.1	1.1	30.2	30.2	13.6	13.6
ACC Fan 36	ACC	3.9	3.9	29.2	29.2	7.5	7.5	27.1	27.1	26.8	26.8	0.8	0.8	21.3	21.3	12.9	12.9
ACC Fan 37	ACC	23.0	23.0	30.5	30.5	6.4	6.4	29.7	29.7	29.5	29.5	1.8	1.8	21.7	21.7	11.0	11.0
ACC Fan 38	ACC	5.3	5.3	11.2	11.2	6.3	6.3	12.9	12.9	11.5	11.5	0.5	0.5	26.0	26.0	14.5	14.5
ACC Fan 39	ACC	5.6	5.6	10.0	10.0	6.7	6.7	12.3	12.3	10.8	10.8	0.8	0.8	20.9	20.9	14.5	14.5
ACC Fan 40	ACC	7.6	7.6	22.4	22.4	4.7	4.7	24.4	24.4	23.2	23.2	0.8	0.8	19.7	19.7	13.7	13.7
ACC Fan 41	ACC	25.6	25.6	23.2	23.2	6.0	6.0	29.8	29.8	29.3	29.3	1.1	1.1	20.5	20.5	13.7	13.7
ACC Fan 42	ACC	19.3	19.3	17.5	17.5	19.4	19.4	16.9	16.9	14.8	14.8	16.6	16.6	3.5	3.5	5.4	5.4
Air Inlet Plenum Roof - Unit 1	AIP	6.8	6.8	13.7	13.7	7.7	7.7	14.7	14.7	15.0	15.0	5.5	5.5	9.4	9.4	-3.8	-3.8
Air Inlet Plenum Roof - Unit 2	AIP	-1.5	-1.5	0.6	0.6	-1.9	-1.9	0.5	0.5	0.0	0.0	0.0	0.0	2.8	2.8	19.2	19.2
Gas Compressor Roof 1		-1.2	-1.2	1.2	1.2	-1.7	-1.7	0.8	0.8	0.6	0.6	0.5	0.5	4.8	4.8	19.0	19.0
Gas Compressor Roof 2		-50.5	-50.5	-33.9	-33.9	-50.8	-50.8	-30.2	-30.2	-28.5	-28.5	-45.1	-45.1	-28.7	-28.7	-34.8	-34.8
GasMeter Roof		25.5	25.5	22.4	22.4	27.9	27.9	23.2	23.2	21.9	21.9	5.4	5.4	17.0	17.0	14.7	14.7
HRSG 1		21.5	21.5	23.1	23.1	24.7	24.7	24.3	24.3	24.0	24.0	8.9	8.9	18.2	18.2	11.9	11.9
Steam Turbine Bldg Roof		5.1	5.1	-11.2	-11.2	3.1	3.1	-15.7	-15.7	-16.0	-16.0	-10.7	-10.7	-3.3	-3.3	-15.5	-15.5
Turbine Bldg 1 Roof		-0.9	-0.9	10.0	10.0	3.2	3.2	10.6	10.6	9.7	9.7	2.4	2.4	7.0	7.0	7.2	7.2
Turbine Bldg 1 Roof		13.7	13.7	11.2	11.2	13.7	13.7	11.9	11.9	11.3	11.3	-21.8	-21.8	2.7	2.7	-2.8	-2.8
Turbine Bldg 2 Roof		8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0
Turbine Bldg 3 Roof		8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0
Turbine Bldg 4 Roof		8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0
Turbine Bldg 5 Roof		8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0
Turbine Bldg 6 Roof		8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0
Turbine Bldg 7 Roof		8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0
Turbine Bldg 8 Roof		8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0
Turbine Bldg 9 Roof		8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0
Turbine Bldg 10 Roof		8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0
Turbine Bldg 11 Roof		8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0
Turbine Bldg 12 Roof		8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0
Turbine Bldg 13 Roof		8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0
Turbine Bldg 14 Roof		8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0
Turbine Bldg 15 Roof		8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0
Turbine Bldg 16 Roof		8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0
Turbine Bldg 17 Roof		8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0
Turbine Bldg 18 Roof		8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0
Turbine Bldg 19 Roof		8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0
Turbine Bldg 20 Roof		8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0	8.0	8.0	10.0	10.0
Turbine Bldg 21 Roof		8.0	8.0	10.0	10.0	8.0	8.0	10.									







---

**APPENDIX I**

**Environmental Justice**

---

## APPENDIX I

### ENVIRONMENTAL JUSTICE

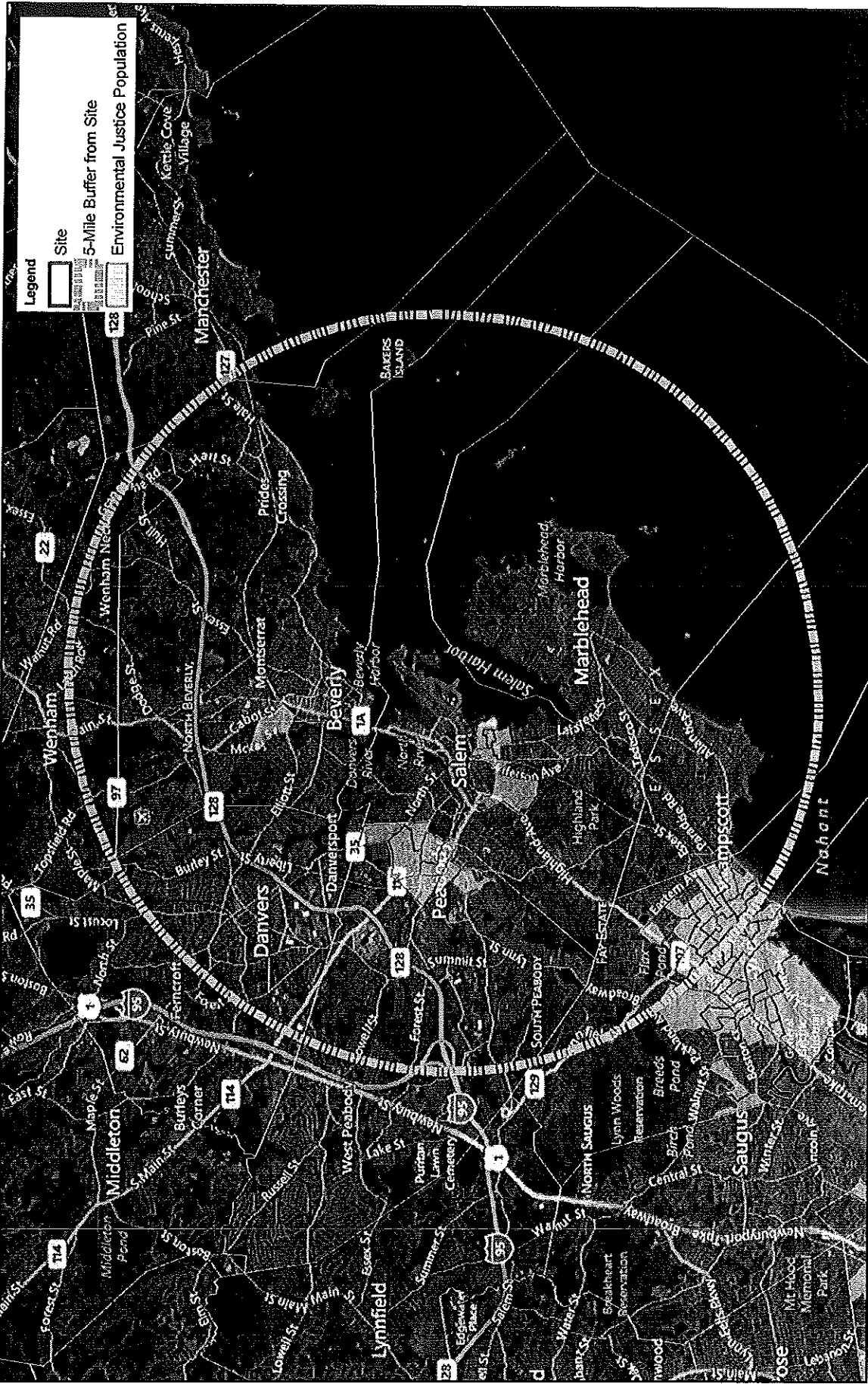
In 2002, the Environmental Justice (EJ) policy was promulgated by the Executive Office of Environmental Affairs (EOEA), the predecessor to the Executive Office of Energy and Environmental Affairs (EOEEA). EOEA issued the EJ policy pursuant to its statutory mandate to “develop policies, plans, and programs for carrying out [its] assigned duties” (G.L. c. 21A, § 2). The EJ policy provides procedural direction to EOEEA agencies for projects proposed to be constructed in or near EJ areas. The EJ policy requires, among other things, enhanced public participation under Massachusetts Environmental Policy Act (MEPA) for projects within five miles of an EJ population if a project exceeds a mandatory Environmental Notification Form (ENF) threshold for air. EJ Policy at 8.

The Proposed Project is not located in or adjacent to an EJ area. However, the Project Site is within five miles of EJ areas as shown in Figure I-1 and the Proposed Project exceeds a mandatory ENF threshold for air. Pursuant to discussions with and direction from the Massachusetts Environmental Policy Act (MEPA) Office, a legal notice of the availability of the ENF was published in the Salem News in English, Spanish and Portuguese on August 8, 2012. It was also published in the Marblehead Reporter in English on August 9, 2012. Additional publication of the Legal Notice of Environmental Review was also accomplished in English, Spanish and Portuguese in the Boston Globe on August, 18, 2012, the Lynn Daily Item on August 21, 2012 and in the Danvers Herald, the Beverly Citizen and the Peabody-Lynnfield Weekly News on August 23, 2012. Notice of the public scoping meeting and site visit was sent to the City of Beverly, the City of Lynn, the Town of Peabody, Town of Marblehead, the City of Salem, and the Town of Danvers. Notification of the availability of this DEIR will be published in the Boston Globe, the Salem News, the Marblehead Reporter, the Beverly Citizen, the Danvers Herald, the Lynn Daily Item and the Peabody-Lynnfield Weekly News in English, Spanish and Portuguese.

The EOEEA is a recipient of federal financial assistance for the administration of MassDEP's air pollution control program and Title VI of the federal Civil Rights Act of 1964 applies to all recipients of federal financial assistance. Title VI states that, “No person in the United States shall, on the ground of race, color, or national origin, be excluded from participation in, be denied the benefits of, or be subject to discrimination under any program or activity receiving federal financial assistance”. Additionally, 310 CMR 7.00 Appendix A requires that the benefits of the Proposed Project significantly outweigh the environmental and social costs imposed as a result of the Project's location, construction, or modification. This demonstration is made in Section 8 of this application largely with reference to the MEPA Draft

Environmental Impact Report (DEIR) for the Project (EEA #14937). A detailed evaluation of alternatives is found in Section 4 of the DEIR. Mitigation alternatives for air quality and noise are addressed in Sections 5 and 9 of this application. Project benefits are described in Section 3.1 of the DEIR. Environmental costs and social costs of the Project are also presented in the DEIR (Sections 5 and 6) but these costs have been greatly mitigated by the measures described in Section 8 of the DEIR.

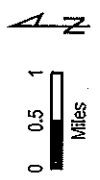
Figure I-1 shows that the closest EJ area to the site is approximately 0.5 miles (800 meters) southwest of the SHR Facility. The noise impact analysis and air quality impact analysis presented in Sections 9 and 6 of this CPA application, respectively, show that the SHR Project will not have a disproportionate impact on nearby EJ communities.



Salem Harbor Station Redevelopment Project  
Salem, Massachusetts

Environmental Justice Areas  
Within a 5-Mile Radius of  
the Site

Figure I-1



TETRA TECH



Base Map: Bing Aerial



Commonwealth of Massachusetts  
Executive Office of Energy & Environmental Affairs

## Department of Environmental Protection

One Winter Street Boston, MA 02108 • 617-292-5500

DEVAL L. PATRICK  
Governor

RICHARD K. SULLIVAN JR.  
Secretary

DAVID W. CASH  
Commissioner

April 8, 2014

Clerk of the Board  
U.S. Environmental Protection Agency  
Environmental Appeals Board  
1201 Constitution Avenue NW  
WJC East Building, Room 3334  
Washington, D.C. 2000

Re: In the matter of Footprint Salem Harbor Development, LP PSD Appeal NO. 14-02

Dear Ms. Durr:

On behalf of the Massachusetts Department of Environmental Protection, we are filing the following documents both electronically and by over-night mail: MassDEP's Response to the Amended Petition for Review in the above-captioned case, the exhibits accompanying this Response, and a certified index to the Administrative Record. This filing also includes the necessary certificates of service, certificate to pertaining to the word count of the response and certificate that the electronically filed and hand delivered documents are identical. .

As you know, MassDEP's Response was due on April 7, 2014. Due to a computer problem, I requested an extension by phone. I was advised to file a motion for an extension with the filing and to seek the assent of the parties to this extension. I have followed this advice and obtained the consent of the attorneys for Footprint Salem Harbor Development L.P. (Footprint) and the Petitioners. The motion for the extension and certificate of service accompanying that motion is included in this filing

Very truly yours,

Madelyn Morris

CC: Lauren Liss  
Wesley Kelman

